

N^{os} 517 AND 518
MIDSHIP TRANSVERSE IN OIL TANK.

SCALE $\frac{1}{2}$ " = ONE FOOT.

THE "BRACKETLESS SYSTEM" (PATENT)

EQUIPMENT TO RULE

WHERE 3 PLY RIVETING
MIDDLE PLY TO BE PUNCHED
ONE SIZE SMALLER.

ALL LONGITUDINALS MUST NOT EXCEED
1½" FROM TOE OF ANGLE.

DRAIN HOLES TO BE CUT CLOSE TO HEEL
IN ALL LONGITUDINALS 7/8" DIA. 9" APART.

1" " WHERE LONG^{LS} PUNCHED 1"

NOTCHES FOR LONG⁶ TO BE WELL ROUNDED AT CORNERS
AND NOT ROUGH PUNCHED. LIGHTENING HOLES IN TRAN⁸ TO MAINTAIN THE SAME RELATIVE
SHELL AS SHOWN ON MIDSHIP SECTION AND NOT TO
BE CLOSER TO NOTCHES THAN 8".

LOOKING FOR:

W134-0035



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Stephens 517.8

Midship Transverse in
Old Tank

Med. Sec

Latest

No 2

Victrolite



GLASGOW REPORT No. 47740

No 518

VANCOLITE

GLASGOW REPORT No. 48017

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