

REPORT ON MACHINERY.

No. 17540.

Received at London Office

WED JUN 24 1919

Date of writing Report 3rd Oct 1919 When handed in at Local Office 3rd Oct 1919 Port of Greenock
 No. in Survey held at Port Glasgow Date, First Survey 23rd June 1919 Last Survey 21st August 1919
 Reg. Book. on the single screw steamer "WAR GAEKWAR" (Number of Visits 3) Tons { Gross 5544.60
 Net 3413.28
 Master not known Built at Port Glasgow By whom built Lithgows Limited When built 1919
 Engines made at Glasgow By whom made David Brown & Co, Ltd. when made
 Boilers made at _____ By whom made _____ when made
 Registered Horse Power _____ Owners The Shipping Controller (C.T. Bowring & Co) Port belonging to London
 Nom. Horse Power as per Section 28 _____ Is Refrigerating Machinery fitted for cargo purposes _____ Is Electric Light fitted _____

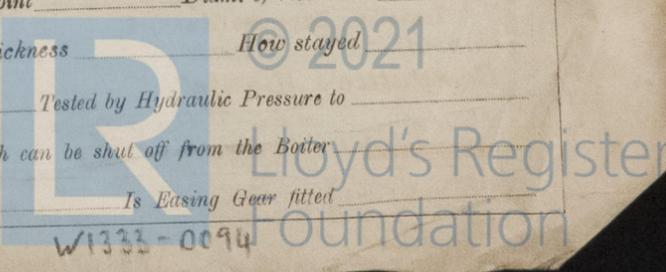
ENGINES, &c.—Description of Engines

No. of Cylinders _____ No. of Cranks _____
 Dia. of Cylinders _____ Length of Stroke _____ Revs. per minute _____ Dia. of Screw shaft _____ Material of screw shaft _____
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube _____ Is the after end of the liner made water tight in the propeller boss _____ If the liner is in more than one length are the joints burned _____ If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive _____ If two liners are fitted, is the shaft lapped or protected between the liners _____ Length of stern bush _____
 Dia. of Tunnel shaft _____ Dia. of Crank shaft journals _____ Dia. of Crank pin _____ Size of Crank webs _____ Dia. of thrust shaft under collars _____ Dia. of screw _____ Pitch of Screw _____ No. of Blades _____ State whether moveable _____ Total surface _____
 No. of Feed pumps _____ Diameter of ditto _____ Stroke _____ Can one be overhauled while the other is at work _____
 No. of Bilge pumps _____ Diameter of ditto _____ Stroke _____ Can one be overhauled while the other is at work _____
 No. of Donkey Engines _____ Sizes of Pumps _____ No. and size of Suctions connected to both Bilge and Donkey pumps _____
 In Engine Room _____ In Holds, &c. _____
 No. of Bilge Injections _____ sizes _____ Connected to condenser, or to circulating pump _____ Is a separate Donkey Suction fitted in Engine room & size _____
 Are all the bilge suction pipes fitted with roses _____ Are the roses in Engine room always accessible _____ Are the sluices on Engine room bulkheads always accessible _____
 Are all connections with the sea direct on the skin of the ship yes Are they Valves or Cocks Both
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates _____ Are the Discharge Pipes above or below the deep water line _____
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel _____ Are the Blow Off Cocks fitted with a spigot and brass covering plate yes
 What pipes are carried through the bunkers _____ How are they protected _____
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times _____
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges _____
 Is the Screw Shaft Tunnel watertight _____ Is it fitted with a watertight door _____ worked from _____

BOILERS, &c.—(Letter for record _____) Manufacturers of Steel _____

Total Heating Surface of Boilers _____ Is Forced Draft fitted _____ No. and Description of Boilers _____
 Working Pressure _____ Tested by hydraulic pressure to _____ Date of test _____ No. of Certificate _____
 Can each boiler be worked separately _____ Area of fire grate in each boiler _____ No. and Description of Safety Valves to each boiler _____
 Area of each valve _____ Pressure to which they are adjusted _____ Are they fitted with easing gear _____
 Smallest distance between boilers or uptakes and bunkers or woodwork _____ Mean dia. of boilers _____ Length _____ Material of shell plates _____
 Thickness _____ Range of tensile strength _____ Are the shell plates welded or flanged _____ Descrip. of riveting: cir. seams _____
 long. seams _____ Diameter of rivet holes in long. seams _____ Pitch of rivets _____ Lap of plates or width of butt straps _____
 Per centages of strength of longitudinal joint _____ rivets _____ Working pressure of shell by rules _____ Size of manhole in shell _____
 Size of compensating ring _____ No. and Description of Furnaces in each boiler _____ Material _____ Outside diameter _____
 Length of plain part _____ Thickness of plates _____ Description of longitudinal joint _____ No. of strengthening rings _____
 Working pressure of furnace by the rules _____ Combustion chamber plates: Material _____ Thickness: Sides _____ Back _____ Top _____ Bottom _____
 Pitch of stays to ditto: Sides _____ Back _____ Top _____ If stays are fitted with nuts or riveted heads _____ Working pressure by rules _____
 Material of stays _____ Area at smallest part _____ Area supported by each stay _____ Working pressure by rules _____ End plates in steam space: _____
 Material _____ Thickness _____ Pitch of stays _____ How are stays secured _____ Working pressure by rules _____ Material of Front plates at bottom _____
 Area at smallest part _____ Area supported by each stay _____ Working pressure by rules _____ Material of Front plates at bottom _____
 Thickness _____ Material of Lower back plate _____ Thickness _____ Greatest pitch of stays _____ Working pressure of plate by rules _____
 Diameter of tubes _____ Pitch of tubes _____ Material of tube plates _____ Thickness: Front _____ Back _____ Mean pitch of stays _____
 Pitch across wide water spaces _____ Working pressures by rules _____ Girders to Chamber tops: Material _____ Depth and _____
 thickness of girder at centre _____ Length as per rule _____ Distance apart _____ Number and pitch of stays in each _____
 Working pressure by rules _____ Steam dome: description of joint to shell _____ % of strength of joint _____
 Diameter _____ Thickness of shell plates _____ Material _____ Description of longitudinal joint _____ Diam. of rivet holes _____
 Pitch of rivets _____ Working pressure of shell by rules _____ Crown plates _____ Thickness _____ How stayed _____

SUPERHEATER. Type _____ Date of Approval of Plan _____ Tested by Hydraulic Pressure to _____
 Date of Test _____ Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler _____
 Diameter of Safety Valve _____ Pressure to which each is adjusted _____ Is Easing Gear fitted _____



IS A DONKEY BOILER FITTED?

If so, is a report now forwarded?

SPARE GEAR. State the articles supplied:—

WAR GEAR
The following (articles) supplied are:-

The foregoing is a correct description,

Manufacturer.

Dates of Survey while building { During progress of work in shops -- (1919). June 23. Aug. 5. 21:--
During erection on board vessel --
Total No. of visits 3.

Is the approved plan of main boiler forwarded herewith

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Dates of Examination of principal parts—Cylinders Slides Covers Pistons Rods

Connecting rods Crank shaft Thrust shaft Tunnel shafts Screw shaft Propeller

Stern tube Steam pipes tested Engine and boiler seatings 23-6-19 Engines holding down bolts

Completion of pumping arrangements Boilers fixed Engines tried under steam

Completion of fitting sea connections 21-8-19 Stern tube 6-8-19 Screw shaft and propeller 6-8-19

Main boiler safety valves adjusted Thickness of adjusting washers

Material of Crank shaft Identification Mark on Do. Material of Thrust shaft Identification Mark on Do.

Material of Tunnel shafts Identification Marks on Do. Material of Screw shafts Identification Marks on Do.

Material of Steam Pipes Test pressure

Is an installation fitted for burning oil fuel Is the flash point of the oil to be used over 150°F.

Have the requirements of Section 49 of the Rules been complied with

Is this machinery duplicate of a previous case If so, state name of vessel

General Remarks (State quality of workmanship, opinions as to class, &c.)

Vessel taken to Glasgow for Machinery and Boiler.

Certificate (if required) to be sent to

The amount of Entry Fee ... £	:	:	When applied for,
Special ... £	:	:	19.
Donkey Boiler Fee ... £	:	:	When received,
Travelling Expenses (if any) £	:	:	19.

Geo. A. Spring
Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute GLASGOW 7-OCT-1919

Assigned See Glasgow Report No. 39198



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