



RIVETING SCHEDULE									
DESCRIPTION	SIZE	NECK	HEAD	POINT	BASE	NOTES	REMARKS		
3 X 3 X 1/2 CLIPS TO TRANS. BEAM	3/8	STR.	PAN.	SNAP	5	3 1/2			
1 " " " " " " " "	1/2	SNAP	"	CSK	5	3 1/2			
3 1/2 X 3 1/2 FACE BAR TO TRANS.	3/8	STR.	SNAP	5	4 1/2				
3 1/2 X 3 1/2 CLIPS TO SHELL	3/8	SNAP	"	CSK	5	3 1/2			
1 " " " " " " " "	1/2	STR.	JMP	5	3 1/2				
3 1/2 X 3 1/2 CLIPS TO UPPER DK.	3/8	SNAP	"	CSK	5	3 1/2			
1 " " " " " " " "	1/2	STR.	SNAP	5	3 1/2				
4 1/2 X 1 1/2 FACE BAR TO TRANS. BEAM	3/8	STR.	SNAP	5	4 1/2				
3 1/2 X 3 1/2 CLIPS TO SHELL	3/8	SNAP	"	CSK	5	4 1/2			
1 " " " " " " " "	1/2	STR.	SNAP	5	4 1/2				
3 1/2 X 3 1/2 CLIPS TO EL. TRUNK & CL. BHD.	3/8	SNAP	"	CSK	5	4 1/2			
1 " " " " " " " "	1/2	STR.	SNAP	5	4 1/2				
6 X 6 CLIPS TO SHELL MAIN DK & CL. BHD.	3/8	SNAP	"	CSK	5	4 1/2			
1 " " " " " " " "	1/2	STR.	SNAP	5	4 1/2				
6 X 1 1/2 FACE BAR TO TRANS. BEAM & WEBS	3/8	STR.	SNAP	5	4 1/2				
6 X 6 STRINGER BARS TO DECK	3/8	STR.	SNAP	5	4 1/2				
1 " " " " " " " "	1/2	STR.	SNAP	5	4 1/2				
3 1/2 X 3 1/2 CLIPS TO EL. TRUNK TOP BGS. BARS TO DECK	3/8	STR.	SNAP	5	4 1/2				
1 " " " " " " " "	1/2	STR.	SNAP	5	4 1/2				
6 X 1 1/2 EX. TRUNK BGS. BAR	3/8	STR.	SNAP	5	4 1/2				
6 X 1 1/2 VERT. KEEL BARS TO FLAT KEEL	3/8	STR.	SNAP	5	4 1/2				
1 " " " " " " " "	1/2	STR.	SNAP	5	4 1/2				
TRANSVERSE BUTTS 7/8	3/8	STR.	PAN.	SNAP	4	3 1/2	TREBLE		
1 " " " " " " " "	1/2	STR.	PAN.	SNAP	4	3 1/2			

DATA	
DIMENSIONS ETC.	GENERAL RIVETING NOTES
LENGTH B.P. 412'0"	LAPING EDGES OF ALL SHELL PLATING DOUBLE CHAIN RIVETED
BREADTH MID. 58'11"	KEEL TO HAVE TREBLE RIVETED DOUBLE BUTT-STRAPS (CLEAR OF OIL COMPARTMENT TREBLE RIVETED SINGLE BUTT-STRAPS)
HEIGHT OF ROOF DRIVE 6'00"	UPPER DK. SHEER STRAKE TREBLE RV. DOUBLE BUTT-STRAPS FOR EL. QUADRUPLER RIVETED BUTT-STRAPS OUTSIDE OF EL. AT EXTREME ENDS TREBLE RIVETED BUTT-STRAPS
UPPER DK. SHEER LOWEST OR SET FOWD OF *51	STRAKE BELOW SHEER STRAKE QUADRUPLER RIVETED BUTT-STRAPS AND SHEER CLEAR OIL COMPARTMENT TREBLE RIVETED BUTT-STRAPS
MAIN PK. 7'3"	BUTTS OF OUTSIDE PLATING FROM OUTSIDE TURN OF BULGE TO STRAKE 2' TO BE TREBLE RIVETED BUTT-STRAPS FOR 6' AFT
ATT. 3'9" AT *O	BUTTS OF BOTTOM PLATING 6' BULGE STRAKE TO HAVE QUAD BUTT-STRAPS IN WAY OF OIL COMPS 6' TREBLE RIVETED CLEAR OF OIL
PARALLEL BODY SET FRAMES 40' 6"	MAIN DECK LANDING EDGES DOUBLE CHAIN RIVETING AND SHEER CLEAR OF OIL COMPS SINGLE STRINGER BUTT-STRAPS TO BE TREBLE RIVETED IN WAY OF OIL COMPS 6' DOUBLE RIV. AT ENDS PLATING BUTT-STRAPS TO BE DOUBLE RIVETED FOR 6' AFT
MAIN DK. TO HAVE STRAIGHTCAMBER	UPPER DK. LANDING EDGES DOUBLE CHAIN RIVETED LAPS AND SHEER CLEAR OF OIL COMPARTMENTS SINGLE RIVETED
TUBULE HOME 6' AT BRIDGE DK. TO START 7' ABOVE MAIN DK.	STRINGER BUTT-STRAPS TO BE QUAD RIVETED IN WAY OF OIL COMPARTMENTS TREBLE RIV. AT ENDS PLATING BUTT-STRAPS TO BE DOUBLE RIV. FOR 6' AFT
	EXPANSION TRUNK SIDE TREBLE RIVETED BUTT LAPS
	CENTER VERTICAL KEEL AND TOP STRAKE OF 6 BHD. TREBLE RIVETED BUTT LAPS THROUGH OF 6 BHD PLATING ON CHAIN RIVETED EDGE LAPS
	TRANSVERSE BHD'S BUTT LAPS 6' EDGE LAPS DOUBLE CHAIN RIVETED
	FOR RIVETING IN CLIPS BGS. BARS ETC. SEE RIVETING SCHEDULE.

EQUIPMENT	
POWER ANCHOR (STOCKLESS)	7140# REQ 21688
"	6622#
"	5823#
STREAM	2435#
1' REEVE	1035#
20 FATHOMS 2 1/4" STUP LINK CABLE	REQ 21687
120 " 5" STEEL WIRE TOWLINE	21690
20 " 2"	21689
2160 " 2"	21689
2160 " 5"	21689
IN ADDITION TO RULES	
120 FATHOMS	2 1/4" MANILA HAWSER REQ 21687
120 " 2"	21687
2160 " 2"	21689
2160 " 5"	21689

NUMERALS

TRANSVERSE No 8400  
LONGITUDINAL " 34640  
DEPTH TO LENGTHS (UPPER DK) 13.2

DETAILS No. 24-25-26

SURVIVOR'S COPY

8400 D.W.T. OIL TANKER

MIDSHIP SECTION

SOUTHWESTERN SHIPBUILDING CO.

EAST SAN PEDRO, CALIFORNIA

DATE: 11/15/45

BY: [Signature]

CHECKED: [Signature]

APPROVED: [Signature]

3009



Midship Section

Southwestern I. B. Co

Hull Nos 24. 25. - 26.

N<sup>o</sup> 24. S/s. "Scopas" S.F. Report N<sup>o</sup> 3575

N<sup>o</sup> 25 S/s. "Siloanus" " " 3603

N<sup>o</sup> 26. S/s. "Semiramus" " " 3726.



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