RAW MATERIALS	NOTATION OF MATERIAL	MARKS	PARTICULARS	TRANSLATED MATERIALS	NO. REQUIRED			PATTERN NO. FORGING GAUGE OR DIES NO.	MATERIAL ORDERED FROM	REMARKS
					NO. OF PER ENGINE	STEEL PER SHIP	TOTAL PER SHIP			
鍛	S.M.ST.	A	CRANK SHAFT.	SIEMENS MARTIN STEEL	2				神戸製鋼	
鍛	M.ST.	B	KEY.	MACHINE STEEL	1					

注意

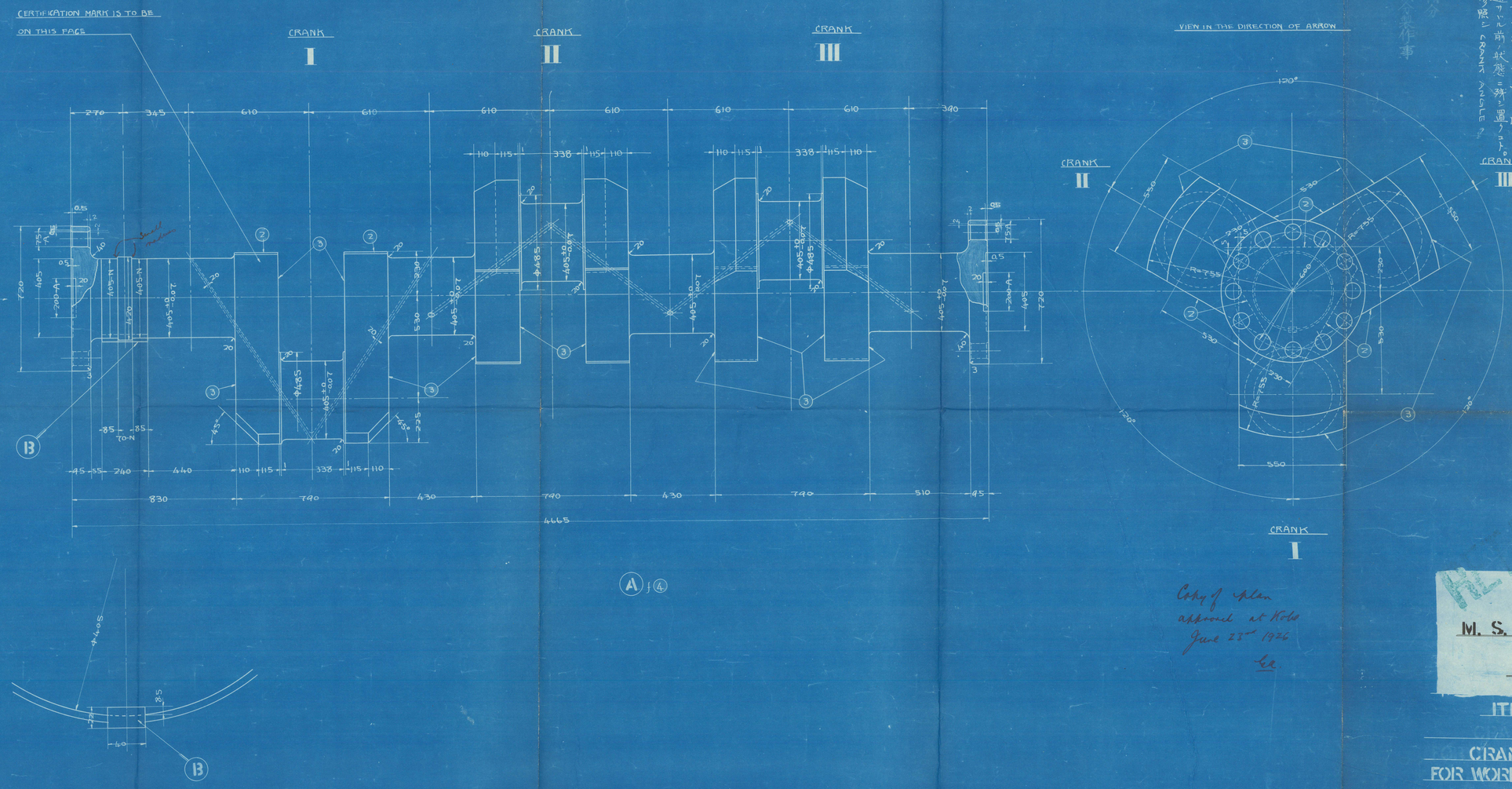
~~1. COMPRESSOR 側ニ接手孔穿ケ事ヲ決定ス~~

1. COMPRESSOR 側ニオレル Ⓑ ノ KEY WAY ハ穿ツベカラズ

1. COUPLING BOLT HOLE ナ二個ノ中 COMPRESSOR ノ CRANK SHAFT ヲ連結スルニ要スル六個ノ螺釘孔ヲ除ク残リノ六個ノ螺釘孔ハ局面指定寸法ヨリ若小ナリ即チ REAMER ヲ通サヾル前ノ状態ニ残シ置クコト。A-201 ヲ参照シ CRANK ANGLE ノ決定ノコト

各般 機械分

合計 機械分製作事



Copy of plan approved at Kobe June 23rd 1926

M. S. CHOJO-MARU.

№ 424

ITEM 2A

CRANK SHAFT FOR WORKING CYLINDER.

SCALE 1:2 & 1:10

NAGASAKI WORKS, MITSUBISHI ZOSENKAISHA, LTD. MACHINERY DESIGNING OFFICE. DR. No. 202. DATE MAR 3 1927

A-202

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