

WEB FRAMES.				FORGINGS or CASTINGS.			
		Inches in Ship.	Inches per Rule, Or as Approved.			Inches in Ship.	Inches per Rule, Or as Approved.
WEB-FRAMES, In Fore Body, No. and spacing		Three @ 8'-6" THREE @ 8'-6"		KEEL, Bar, depth and thickness		PLATE KEEL	
" " " " brdth. & thickness		26 48 26 48		STEM, moulding and thickness		10 x 2 3/4 10 x 2 3/4	
No. of Side Stringers		Two 42 x ANG. 7 x 3 1/2 x 7/8		STERN-POST for Rudder do. do.		9 x 7 1/2 9 x 7 1/2	
WEB-FRAMES, In E. & B. Space, No. and spacing		Two @ 5'6" 5'6" Sp. with Bulkheads		" for Propeller		10 x 7 1/2 10 x 7 1/2	
" " " " brdth. & thickness		20 42 20 42		RUDDER-A x D Table 22. Speed U. 12		146 59 x 3 7 4 = 548 25	
WEB-FRAMES, In After Body, No. and spacing		Spaced 10' 10' Sp. as Apprd.		Main-Piece, diameter at head		10 1/2 10 1/2	
" " " " brdth. & thickness		33 40 33 40		" " " " at heel		8 8	
No. of Side Stringers		7 x 3 1/2 x 6 2 7 x 3 1/2 x 6 2		RUDDER, how constructed		CAST STEEL FRAME	
Size of Face Angles to Web-Frames				Thickness of " " Single Plate		1 1	
BRACKET PLATES to Stringers between Web Frames, depth and thickness				Can the Rudder be unshipped afloat?		yes	
BULKHEADS. 6 Number 6 Thickness		STIFFENERS.	Single or Double Frames.	Manufacturer's name or trade mark of the iron or steel (state process of manufacture of steel) used for Frames, Floors, Beams, Keelsons, Tie and Stringer Plates, Plating, &c.?			
W.T. BULKHEADS FR. 14		36-26 7 x 3 1/2 x 43 27 Sing. Upper		Carnegie Steel Co., Inland Steel Co.,			
" 42		10 x 3 1/2 x 54 30		Midvale Steel Co., Lakawanna Steel Co.,			
" 69		34-26 9 x 3 1/2 x 55 21		Kawasaki Hyogo Steel Works for Stern & Rudder Frames			
" 93		36-26 12 x 3 7/8 x 47		Has the steel been tested as required by the Rules? yes			
" 143		40-26 11 x 10 3/4 x 50 24					
" COLLISION " 172		40-26 11 x 10 3/4 x 50 24					
PARTITION " LONGITUDINAL "							
Are the outside plates doubled two spaces of frames in length?		No (Brackets)					
Are the " " Watertight Doors in efficient working order?		yes					
PLATING.				RIVETING.			
STRAKES.		AS IN SHIP.		PER RULE OR AS APPROVED.		EDGES Ordinary or Joggled?	
FLAT PLATE KEEL (1 Bar Keel, state direction)		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
GARBOARD OF A STRAKE		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
State actual thickness in way of Double Bottom.		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
B		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
C		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
D		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
E		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
F		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
G		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
H		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
J		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
K		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
L		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
M		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
N		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
O		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
P		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
Q		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
R		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
S		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
T		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
U		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
V		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
W		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
THICKNESS OF STRAKE CLEAR OF LONG BRIDGE DO. OF STRAKE BELOW DELEG. OF Flat Plate Keel Sheerstrakes Length and thickness.		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
POOP SIDES		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
SHORT BRIDGE SIDES		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
FORECASTLE SIDES		Breadth. Thickness.		Breadth. Thickness.		Double or Triple and for what length.	
Awning or Shelter Deck		Butts riveted for HALF length amidship.		Butts of Side Stringers riveted.		Tie Plates riveted.	
Stringer Plate		Butts riveted for HALF length amidship.		Inner Bottom Plating, riveting of Edges OTHERS SINGLE Butts REST II - I		Centre Line Butts, riveted. Keelson Butts, riveted.	
Upper Deck		Butts riveted for HALF length amidship.		Frames, riveted through Plates with 7/8 in. Rivets, about 7 dia. apart.		Rivets, state whether Iron or Steel STEEL.	
Stringer Plate		Butts riveted for HALF length amidship.					
FRAMES extend in one length from BILGE to Upper Deck to 2nd Deck Alternately		State if ordinary or joggled Joggled					
REVERSED FRAMES on floors and frames extend from Keel to Upper Deck in A-P.		State if ordinary or joggled Ordinary					
MASTS, SPARS, &c.							
LOWER MASTS		Material. Total Length.		DIAMETER AND THICKNESS.		No. of Plates in round.	
Fore		STEEL 63'-0" 26 x 44 24 x 30		Heel. Hounds. Head.		Two 3 B.A. 3x6x42	
Main		66'-0" 22 x 40 20 x 40				3 A. 3x3x40	
Mizen							
Bowsprit							
Topmasts, Xmas and Remainder of Spars							
Rigging, Material and Size, Shrouds		Pine					
Sails.		Suits of					
		Sails, and the following spare sails					
		Stays Fore 5"; CAP 3"; DEFENDERS Two 5"					
		MAIN 4"; CAP 2"; AFT. BACK 2 1/2"					

EQUIPMENT No.		LETTER		ANCHORS.	
Number of Certificate.	Weight, Ex. Stock.	Weight of Stock.	Test, per Certificate.	Weight, per Table 31.	Description of Anchor.
31231	1st Power 58 1 0	stockless	47 7 2 0	56 3 10	Fallows (C.S. Head)
31232	2nd " 57 3 4	"	47 1 3 14	56 3 9	" " " "
31233	3rd " 57 1 0	"	46 15 2 14	56 3 9	" " " "
81197	Stream 16 1 0	4 1 2	17 11 3 14	16 1 0	Ordinary Type
81296	Kedge 7 0 0	1 3 22	9 5 0 0	7 0 0	" " " "
Particulars of Drop Test of Cast Steel Anchors, viz.:-		1st Bower		39-3-16	W.R.A. 1358 7-9-1917
Weight, Surveyor's Initials, Number of Certificate, Date of Test.		2nd "		39-1-25	W.C. 1326 24-8-1917
		3rd "		39-2-12	W.C. 1325 " " "
CHAIN CABLES.					
Number of Certificate.	Length and Size supplied.	Test per Certificate.	Weight of Chain Cable.	Fathoms and Size per Table 31.	Description.
261	270 2 3/8 86 1/2 120 7/8 136 1/4 64 5/8 30	270 2 3/8	Link J.B. Carr Co. N.Y. 203-1919 T.G.D.	270 2 3/8	Steel 120 4 3/4 67 8 120 4 3/4
Stream Steel Wire		90 4 3/4 667	90 4 3/4	Yokohama Rope Works	Manila 120 4 3/4 67 8 120 4 3/4
Boats 2 Life Boats:- 28'-0" x 8'-6" x 5'-7" Gigs:- 19'-0" x 5'-0" x 3'-0" Steering Gear, Steam By Builders Steering Gear, Hand Scr. by Builders					
Pumps, Number Downston + Small P.F.R. + Jemma Diameter of Barrel 15 1/2 Downston 4 1/2 to F.P.					
Windlass is By Builders					
Engine Room Skylights:- How constructed? Plates + Angles What arrangements for deadlights in bad weather? Glass in Steel Frames					
Coal Bunker Openings:- How constructed? Plates + Angles How are lids secured? 2 1/2" H. Boards Height above deck? 2'-0"					
Number of Scuppers, and numbers and dimensions of Freeing Ports, &c. 8 a side open rails except in way Centre Houses.					
Ceiling in Holds, thickness and material 2 1/2" Pine U. Hways Cargo Battens, thickness and material 2" Pine in Holds + all trim Dks.					
Cargo Hatchways:- How formed? Plates + Angles Hatches, If strong and efficient? yes					
State size No. 1 Hatch (Forward) 27'-7 1/2" x 18'-0" No. 2 Hatch 31'-10 1/2" x 18'-0" No. 3 Hatch 12'-9" x 16'-0" No. 4 Hatch 31'-10 1/2" x 18'-0"					
No. 1 + 5 Five Webs; No. 3 Three Webs No. 2 + 4 Six Webs; " 5 " 27'-1 1/2" x 18'-0"					
Buttresses, height above deck and description. Open rails amid 3'-6" x 26 plates No. of Breasthooks: 7 with Decks No. of Crutches Deep Floors					
The foregoing is a correct description. Kawasaki Dockyard Co., Ltd. Main Rail and Stays material and size Amid 5 x 2 1/2 x 34 B.A.					
Builder's Signature (here only) Per J.C. Kame Surveyor's Signature A. Watt					
Correspondence:- State dates and initials of letters respecting this case. (Reference should be made in any correspondence connected with the case)					
"M" 16th Febr. 1916 and "M" 28th Febr. 8th + 16th March 1917					
Workmanship. Are the butts of plating planed or otherwise fitted? Planed or chipped fair					
Is the riveted work properly closed? yes					
Are the liners between the frames and plates solid single pieces? Joggled Framing Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? yes					
Are the rivet holes well and sufficiently countersunk in the plate and punched from the facing surfaces? yes Do any rivets break into or through the seams or butts of the plating? No					
Are the butts of Plating, Stringers, &c., properly shifted and strapped? yes					
Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? yes State results of tests Satisfactory					
Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? yes State results of tests Satisfactory					
General Remarks (State quality of workmanship, &c.)					
This vessel has been built under special survey in accordance with the approved plans + the materials + workmanship are good.					
Photo prints of Midship section + of Profile + decks are forwarded.					
Sister vessels are the S.S. War Queen (Kobe Rpt. 2009) S.S. Argonne (Rpt. 1941) S.S. Naples Maru (Rpt. 2587) Port Said Maru (Rpt. 2589) S.S. Karachi Maru (Rpt. 2599) Cape Town Maru (Rpt. 2622) Scotland Maru (Rpt. 2632) Italy Maru (Rpt. 2633)					
The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans to be forwarded with F.E. Report showing vessel as built.					
The amount of Entry Fee Years		50.-		Fees applied for, 2007 1919	
Special Survey Fee		3000.-		Received by, 2007 1919	
Travelling Expenses, if any		15.-		2007 1919	
Steel Castings		60.-			
State whether the Vessel has been built under Special Survey yes					
I am of opinion this Vessel should be Classed 100A1 AWNING DECK.					
With, or without Freeboard, as condition of Class WITH FREEBOARD.					
Committee's Minute TUE JAN 6 - 1920					
Character assigned 100A1					
Awning dk with fbd					
a.c.p. + LMC 10 19					
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GENERAL REMARKS—(continued).

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. ☒ ft., Bridge ☒ ft., Forecastle ☒ ft. (in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated ☒

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as should appear in the Register Book) 2 Decks (Steel) and Awning Deck (Steel).
 Official No. 26168; Signal Letters R. S. J. L. State if Machinery is fitted aft No
 How are the surfaces preserved from oxidation? Inside Cement & Paint Outside Paint

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors Cellular D.B.

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	116.9	342	Fore peak tank,		
Double bottom, under Engines and Boilers,	44.6	182	After peak tank,		
Double bottom, if under Engines only,			Deep tank, aft,		
Double bottom, if under Boilers only,			Deep tank, forward,		
Double bottom, forward,	172.1	594	Other tanks, if fitted,		
	Total capacity of double bottom	1118	(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules yes

Order for Special Survey No.

Date

No. 467 in builder's yard.

DATES of Surveys held while building

1919 July 26, 28, 29, 31; Aug 1, 2, 4, 5, 6, 7, 15, 16, 19, 21, 22, 25, 26, 27; Sept 2, 6, 8, 9, 10, 11, 15, 30; Oct 1, 2, 4, 6, 8, 9, 10, 22, 23, 24, 26, 27, 29; Nov 3.

Surveyor's Signature

A. Watt

Total No. of Visits 41

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