

For the information of Surveyors and the Committee only.

Received at

Office,

19

Lloyd's Register of Shipping.

(Report on Vessel No.

Port

323.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings or Castings, manufactured by the Mitsubishi Iron Works Nagasaki for the Vessel No. 285, being built them of them have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

Forgings or Castings.

Lloyd's

No. 323

A. S. W.

Nagasaki, 7th March, 1919.

A. S. Williamson

	STERN FRAME.	RUDDER FRAME.		STEM.
	Cast Steel	Stock	Ann	Cast Steel
	Open Hearth	Open Hearth	Cast	Open Hearth
	10 1/2 x 7" x 10" x 7"	Forged	Open Hearth	Open Hearth
	Rough Annealed	8"		
		Forged while being machined	Rough Annealed	Annealed while being machined
on Inspection ...			23.9.18	
Inspected	3.10.18 to 21.2.19	2.10.18 to 11.12.18	5.7.3.19	30.1.19 to 7/3/19
STINGS.				
Standard Test Pieces.				
Test—	27.0	30.8 to 29.2	28.0 to 32.0	31.6
per square inch	33.3	31.3 to 31.3	20.8 to 28.2	27.1
on per cent. ...				
ding Test—	124°	180°	121° to 128°	127°
before fracture				
from ground ...	Through an angle of 45°		10 feet	10 feet
ng Test—				
according to Rules	Yes	Yes.	Yes.	Yes.
ound satisfactory ...				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

(if any chargeable) £

To be paid at

If Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

W1314-0209

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Lloyd's Register
Foundation