

For the information of Surveyors and the Committee only.

Received at

Office,

19

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

323.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by the Mitsubishi Zaen Kaisha Nagasaki for the Vessel No. 285, being built them of them have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

Forgings or Castings.

Lloyd's
No. 323
A.S.W.

Nagasaki, 7th March, 1919.

A.S. Williamson

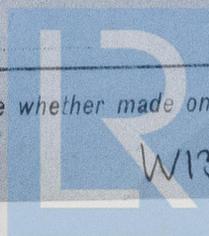
	STERN FRAME.	RUDDER FRAME.	STEM
Material	Cast Steel	Stock Open Hearth	Cast Steel
Process	Open Hearth	Forged	Open Hearth
Dimensions	10 1/2 x 7" x 10" x 7"	8"	
Condition	Rough Annealed	Forged while being machined	Rough annealed while being machined
Inspected	3.10.18 to 21.2.19	2.10.18 to 11.12.18	23.9.18 to 7.3.19
Standard Test Pieces			
Test—			
per square inch	27.0	30.8 to 29.2	28.0 to 32.0
on per cent.	33.3	31.3 to 31.3	20.8 to 28.2
ding Test—	124°	180°	121° to 128°
before fracture			
from ground ...	Through an angle of 45°		10 feet
ing Test—			10 feet
according to Rules	Yes	Yes.	Yes.
found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

(if any chargeable) £ _____

To be paid at _____

If Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.



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Lloyd's Register
Foundation