

REPORT ON MACHINERY.

No. 17913

Port of *Hull*

Received at London Office

SAT. 26 MAY 1906

No. in Survey held at *Selby & Hull*Date, first Survey *Dec 13/05*Last Survey *May 11th 1906*

Reg. Book.

75 Tonnage on the *Screw Trawler "Thistle"*(Number of Visits *30*)

Master

Built at *Selby*By whom built *Cochrane & Sons*Tons { Gross *228*Net *84*When built *1906*Engines made at *Hull*By whom made *Charles D. Holmes & Co.*when made *1906*Boilers made at *do*By whom made *do*when made *1906*

Registered Horse Power

Owners *J. Duncan Sons & Co.*Port belonging to *Liverpool*Nom. Horse Power as per Section 28 *66*Is Refrigerating Machinery fitted for cargo purposes *No*Is Electric Light fitted *yes*

ENGINES, &c.—Description of Engines

*Triple*No. of Cylinders *3*No. of Cranks *3*Dia. of Cylinders *12 1/4", 21", 34"*Length of Stroke *24"*Revs. per minute *110*Dia. of Screw shaft as per rule *7 1/8"*Material of *Steel*Is the screw shaft fitted with a continuous liner the whole length of the stern tube *yes*

Is the after end of the liner made water tight

in the propeller boss *yes* If the liner is in more than one length are the joints burned *yes*

If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *yes*

If two

liners are fitted, is the shaft lapped or protected between the liners *yes*Length of stern bush *31"*Dia. of *plain part* as per rule *6.3"*Dia. of Crank shaft journals as per rule *6.6"*Dia. of Crank pin *6 1/4"*Size of Crank webs *12 1/2" x 4 1/2"*Dia. of thrust shaft under collars *6 1/4"*Dia. of screw *8-6*Pitch of Screw *10-9"*No. of Blades *4*State whether moveable *No*Total surface *27.5 sq. ft.*No. of Feed pumps *1*Diameter of ditto *2 3/8"*Stroke *14 1/4"*Can one be overhauled while the other is at work *yes*No. of Bilge pumps *1*Diameter of ditto *2 3/8"*Stroke *14 1/4"*Can one be overhauled while the other is at work *yes*No. of Donkey Engines *One*Sizes of Pumps *2 3/4" x 5"*

No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room *Two 2" dia*In Holds, &c. *One 2" dia**Ejector suction from all bilges & discharge on deck*No. of Bilge Injections *1*Connected to condenser, or to circulating pump *Is a separate Donkey Suction fitted in Engine room & size 2 1/2" ejector*Are all the bilge suction pipes fitted with roses *yes*Are the roses in Engine room always accessible *yes*Are the sluices on Engine room bulkheads always accessible *None*Are all connections with the sea direct on the skin of the ship *yes*Are they Valves or Cocks *Both*Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *yes*Are the Discharge Pipes above or below the deep water line *above*Are they each fitted with a Discharge Valve always accessible on the plating of the vessel *yes*Are the Blow Off Cocks fitted with a spigot and brass covering plate *yes*What pipes are carried through the bunkers *Hold suction*How are they protected *Wood casing*Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times *yes*Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges *yes*Dates of examination of completion of fitting of Sea Connections *10/3/06*of Stern Tube *10/3/06*Screw shaft and Propeller *10/3/06*Is the Screw Shaft Tunnel watertight *None*Is it fitted with a watertight door *yes*worked from *yes*BOILERS, &c.—(Letter for record *(S)*)Manufacturers of Steel *Wm. Beardmore & Co. Ltd.*Total Heating Surface of Boilers *10884 sq. ft.*Forced Draft fitted *No*No. and Description of Boilers *One S.E. by Mr. Muller*Working Pressure *180 lbs*Tested by hydraulic pressure to *360 lbs*Date of test *5.4.06*No. of Certificate *1465*Can each boiler be worked separately *yes*Area of fire grate in each boiler *31 sq. ft.*No. and Description of Safety Valves to each boiler *Two direct spring*Area of each valve *3.9"*Pressure to which they are adjusted *185 lbs*Are they fitted with easing gear *yes*Smallest distance between boilers or uptakes and bunkers or woodwork *7 1/2"*Mean dia. of boilers *12-0"*Length *10-0"*Material of shell plates *Steel*Thickness *1"*Range of tensile strength *29-32 tons*Are the shell plates welded or flanged *No*Descrip. of riveting: cir. seams *MR. Lap*long. seams *BS 5 Rivet*Diameter of rivet holes in long. seams *1 1/2"*Pitch of rivets *7"*Lap of plates or width of butt straps *15"*Per centages of strength of longitudinal joint *89.2*Working pressure of shell by rules *186 lbs*Size of manhole in shell *16" x 12"*No. and Description of Furnaces in each boiler *Two plain*Material *Steel*Outside diameter *3'-5"*Length of plain part *5'-9 1/2"*Thickness of plates *3/4"*Description of longitudinal joint *welded*No. of strengthening rings *yes*Working pressure of furnace by the rules *190 lbs*Combustion chamber plates: Material *Steel*Thickness: Sides *1/16"*Back *21/32"*Top *1/16"*Bottom *1/16"*Pitch of stays to ditto: Sides *9 x 8"*Back *9 x 8 1/2"*Top *8 1/2 x 9 1/2"*Bottom *8 1/2 x 9 1/2"*Are stays fitted with nuts or riveted heads *Nuts*Working pressure by rules *186 lbs*Material of stays *Steel*Diameter at smallest part *1 5/8"*Area supported by each stay *79.6"*Working pressure by rules *234 lbs*End plates in steam space: *secured into end plates*Material *Steel*Thickness *1 1/2"*Pitch of stays *17 x 17"*How are stays secured *by nuts & washers*Working pressure by rules *185 lbs*Material of stays *Steel*Diameter at smallest part *5-78"*Area supported by each stay *289"*Working pressure by rules *200 lbs*Material of Front plates at bottom *Steel*Thickness *27/32"*Material of Lower back plate *Steel*Thickness *1 1/2"*Greatest pitch of stays *17 x 13.5"*Working pressure of plate by rules *254 lbs*Diameter of tubes *3 1/2"*Pitch of tubes *4 5/8" x 4 5/8"*Material of tube plates *Steel*Thickness: Front *27/32"*Back *7/8"*Mean pitch of stays *9 1/4"*Pitch across wide water spaces *15"*Working pressures by rules *180 lbs*Girders to Chamber tops: Material *Iron*Depth and thickness of girder at centre *9 1/2" x 1 1/4"*Length as per rule *2-9 1/2"*Distance apart *8 1/2" x 9 1/2"*Number and pitch of stays in each *3 @ 8 1/2"*Working pressure by rules *180 lbs*Superheater or Steam chest; how connected to boiler *None*Can the superheater be shut off and the boiler worked separately *yes*Diameter *yes*Length *yes*Thickness of shell plates *yes*Material *yes*Description of longitudinal joint *yes*Diam. of rivet holes *yes*Pitch of rivets *yes*Working pressure of shell by rules *yes*Diameter of flue *yes*Material of flue plates *yes*Thickness *yes*If stiffened with rings *yes*Distance between rings *yes*Working pressure by rules *yes*End plates: Thickness *yes*How stayed *yes*Working pressure of end plates *yes*Area of safety valves to superheater *yes*Are they fitted with easing gear *yes*

W1312-0014

VERTICAL DONKEY BOILER— Manufacturers of Steel

No.	Description	Made at	By whom made	When made	Where fixed
Working pressure	tested by hydraulic pressure to	Date of test	No. of Certificate	Fire grate area	Description of Safety
Valves	No. of Safety Valves	Area of each	Pressure to which they are adjusted	Date of adjustment	
If fitted with easing gear	If steam from main boilers can enter the donkey boiler	Dia. of donkey boiler	Length		
Material of shell plates	Thickness	Range of tensile strength	Descrip. of riveting long. seams		
Dia. of rivet holes	Whether punched or drilled	Pitch of rivets	Lap of plating	Per centage of strength of joint	Rivets
Working pressure of shell by rules	Thickness of shell crown plates	Radius of do.	No. of stays to do.	Dia. of stays	Plates
Diameter of furnace Top	Bottom	Length of furnace	Thickness of furnace plates	Description of joint	
Working pressure of furnace by rules	Thickness of furnace crown plates	Stayed by			
Diameter of uptake	Thickness of uptake plates	Thickness of water tubes	Dates of survey		

SPARE GEAR. State the articles supplied:— *Two top & two bottom-end connecting rod bolts & nuts. Two main bearing bolts & nuts. One set of coupling bolts & nuts. One set of feed & bilge pump valves. Main & donkey feed check valves. Assorted bolts & nuts &c.*

The foregoing is a correct description,

Charles D. Holmes Manufacturer.

Dates of Survey while building: During progress of work in shops— 1905: Dec 13, 20. 1906: Jan 2, 11, 19, 26, 31. Feb 15, 21, 23. Mar 5, 6, 8, 10, 14, 22, 29, 30. Apr 5, 10, 20.
During erection on board vessel— Apr 26, 27. May 1, 2, 4, 5, 8, 9, 11.
Total No. of visits 30

Is the approved plan of main boiler forwarded herewith *yes*

Dates of Examination of principal parts: Cylinders 27/3/06, 10/4/06 Slides 27/4/06 Covers 27/4/06 Pistons 10/4/06 Rods 10/4/06
Connecting rods 10/4/06 Crank shaft 10/27/06 Thrust shaft 10/27/06 Tunnel shafts ✓ Screw shaft 10/3/06 Propeller 10/3/06
Stern tube 6/3/06, 10/3/06 Steam pipes tested 4/5/06 Engine and boiler seatings 10/3/06 Engines holding down bolts 2/5/06
Completion of pumping arrangements 5/5/06 Boilers fixed 2/5/06 Engines tried under steam 5/5/06
Main boiler safety valves adjusted 5/5/06 Thickness of adjusting washers $F \frac{1}{4}$ A $\frac{5}{16}$
Material of Crank shaft *Steel* Identification Mark on Do. *A.H. 1671* Material of Thrust shaft *Steel* Identification Mark on Do. *M.K. 3317*
Material of Tunnel shafts ✓ Identification Marks on Do. ✓ Material of Screw shafts *Steel* Identification Marks on Do. *A.H. 1612*
Material of Steam Pipes *Solid drawn copper* Test pressure *360 lbs.*

General Remarks (State quality of workmanship, opinions as to class, &c.)

The Engines and Boiler of this vessel have been constructed under Special Survey, are of good material and workmanship, and have been fitted and secured on board in accordance with the Rules. They are now in good working condition and in my opinion eligible to have the notation of + LMC 5, 06 in the Register Book.

It is submitted that this vessel is eligible for THE RECORD

ILN.C. 5-06

Eng. S. J. M.
26.5.06

The amount of Entry Fee £ 1 : : :
Special £ 9 18 : :
Donkey Boiler Fee £ : : :
Travelling Expenses (if any) £ : 8 2 : :
When applied for, 21/5/06
When received, 31.5.06

Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Committee's Minute

TUES. 29 MAY 1906

Assigned

+ LMC 5. 06

MACHINERY CERTIFICATE WRITTEN.



Lloyd's Register Foundation