

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 144 SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Canadian Steel Foundries Ltd. of Longue Point. for the Vessel No. _____, being built by Halifax Shipyards, Ltd. of Halifax. have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Mark on Forgings or Castings.

Lloyd's
No. 337
11-8-19
W.E.S.

W. E. Swinburn
W. E. Swinburn
Manual

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	O.H. Steel	/	/
How made	Cast.		
Dimensions	As per plan.		
Progress on Inspection	Annealed.		
Date when Inspected	11-8-19		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test— Tons per square inch	78180		
Extension per cent. ...	28		
Cold Bending Test— Angle before fracture	120° without		
Drop Test— Height from ground ...	-		
Hammering Test— If made according to Rules and found satisfactory ...	Satisfactory.		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) \$ Charged
To be paid at _____



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Lloyd's Register
Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.