

# Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

## No. 1949 SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron~~ or Steel Forgings or Castings, manufactured by The Canada Forge Co of Welland Ont for the ~~Vessel~~ <sup>Order</sup> No. 19601, being built by Halifax Shipyard (No 1) of Halifax have been inspected by me as set forth below and found to be, so far as can be seen. sound

12-10-20 1 Rudder Post & 5 Arms (assembled)

Mark on Forgings or Castings.

Lloyd's  
No. 1949  
15-6-20  
F.W.T

*J.W. Weddell*

1 Rudder Post      5 Rudder Arms      Buffalo Ry

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	Ael. O.H. Steel		
How made	Forged & machined		
Dimensions	As per plan		
Progress on Inspection	Finished		
Date when Inspected	15 <sup>th</sup> June 1920	15 <sup>th</sup> June 1920	
<b>CASTINGS.</b>			
Tests on Standard Cast Pieces.	2 Tests		
Tensile Test— lbs per square inch	70400	70240-68480	
Extension per cent. ...	26.55	29.65 34.35	
Cold Bending Test— Angle before fracture	180	180 180	
Drop Test— Height from ground ...			
Hammering Test— If made according to Rules and found satisfactory...	/	/	/

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any <sup>charged</sup> ~~chargeable~~) £ : :

To be paid at \_\_\_\_\_



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\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.