

Lloyd's Register of Shipping.

(Report on Vessel No. Port))

No. 1949 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron~~ or Steel Forgings or Castings, manufactured by The Canada Forge Co of Welland Ont for the Order No. 19601, being built by Halifax Shipyard (No 1) of Halifax have been inspected by me as set forth below and found to be, so far as can be seen. sound

12-10-20 1 Rudder Post & 5 Arms (assembled)

Mark on Forgings or Castings.

Lloyd's

No. 1949

15-6-20

F.W.T

J.W. Weddell

1 Rudder Post

5 Rudder Arms

Buffalo & Co

STERN FRAME.

RUDDER FRAME.

STEM.

Material*

How made

Dimensions

Progress on Inspection

Date when Inspected }

CASTINGS.

Tests on Standard Cast Pieces.

Tensile Test—

180 Tensile per square inch

Extension per cent.

Cold Bending Test—

Angle before fracture

Drop Test—

Height from ground ...

Hammering Test—

If made according to Rules and found satisfactory... }

Ael. O.H. Steel

Forged & machined

As per plan

Finished

15th June 192015th June 1920

2 Tests

70400

70240- 68480

26.55

29.65 34.35

180

180

180

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any ^{charged} ~~chargeable~~) £ : :

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.