

Diagram of a circular plate with a central hole. The outer diameter is labeled $2\ 10\ \frac{1}{2}$. The inner diameter is labeled $12\ \frac{1}{16}$. The thickness of the plate is labeled $2\ 5$.

MANHOLE DOUBLER
1 $\frac{3}{16}$ THICK. 1 $\frac{3}{16}$ RIVET HOLES

HEATING SURFACE	
TUBES	983
FURNACES	68
CHAMBERS	170
FRONT TUBE PLATE	10
TOTAL FOR ONE BOILER	1240 #

LONGITUDINAL SEAMS 1 DIA^s RIVETS, 1 1/2 DIA^s HOLES 7/8 PITCH

Circular " 18 $\frac{3}{16}$ 32

DOUBLE BUTT STRAPS INNER $\frac{1}{16}$ AND OUTER $\frac{15}{16}$ THICK

[illegible]

STEEL SCREW STAYS 26 TO 30



S/S N^o 94 THE GOOLE S/B CO

[illegible]

2 STEEL 2.787

DRAWING N^o 685.



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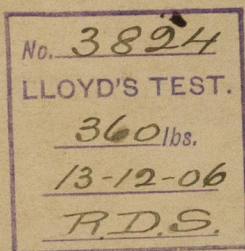
Main Boiler
No 2615

Richardsons Westgarth
& Co Ltd

Goole D. B. Co Ltd

S. S. No. 94

Mdb rpt No 4932
sp "Siluria"



(Hull Report No. 18764)

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