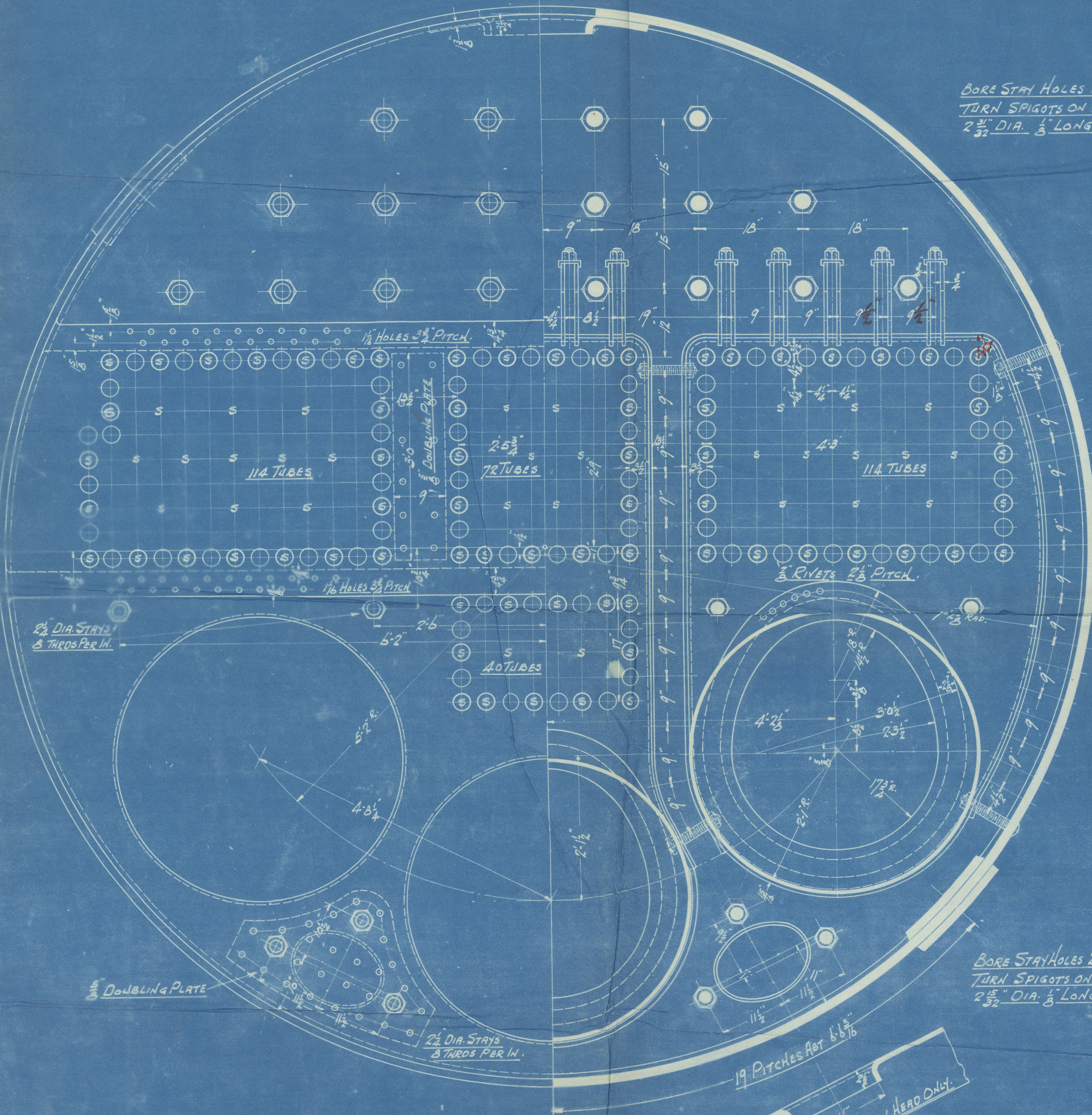
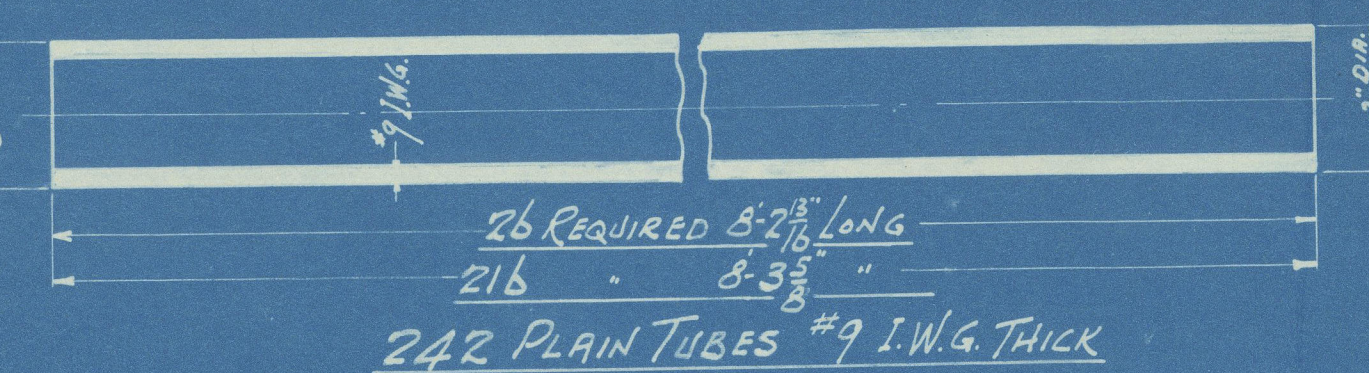
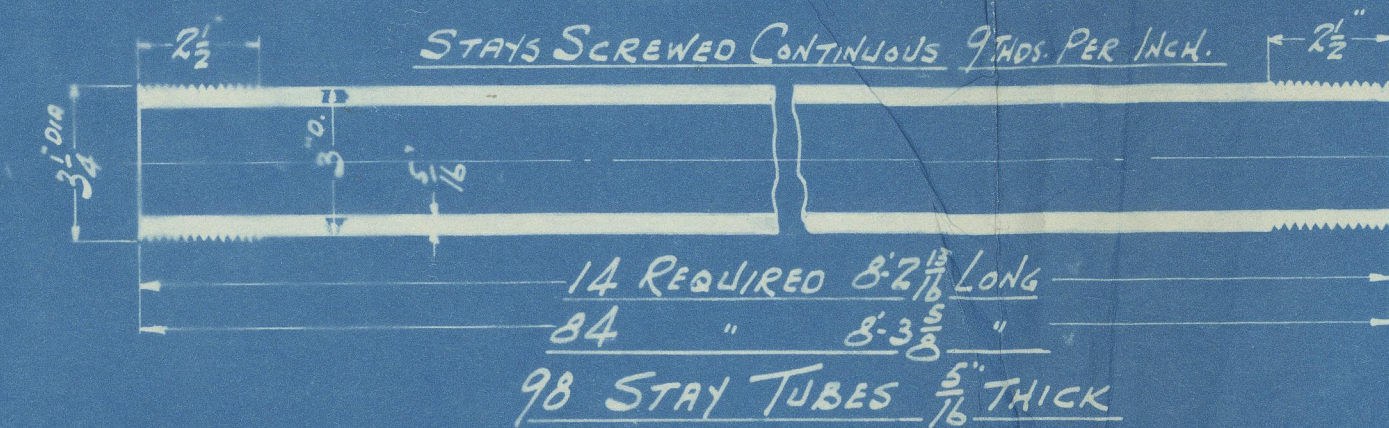
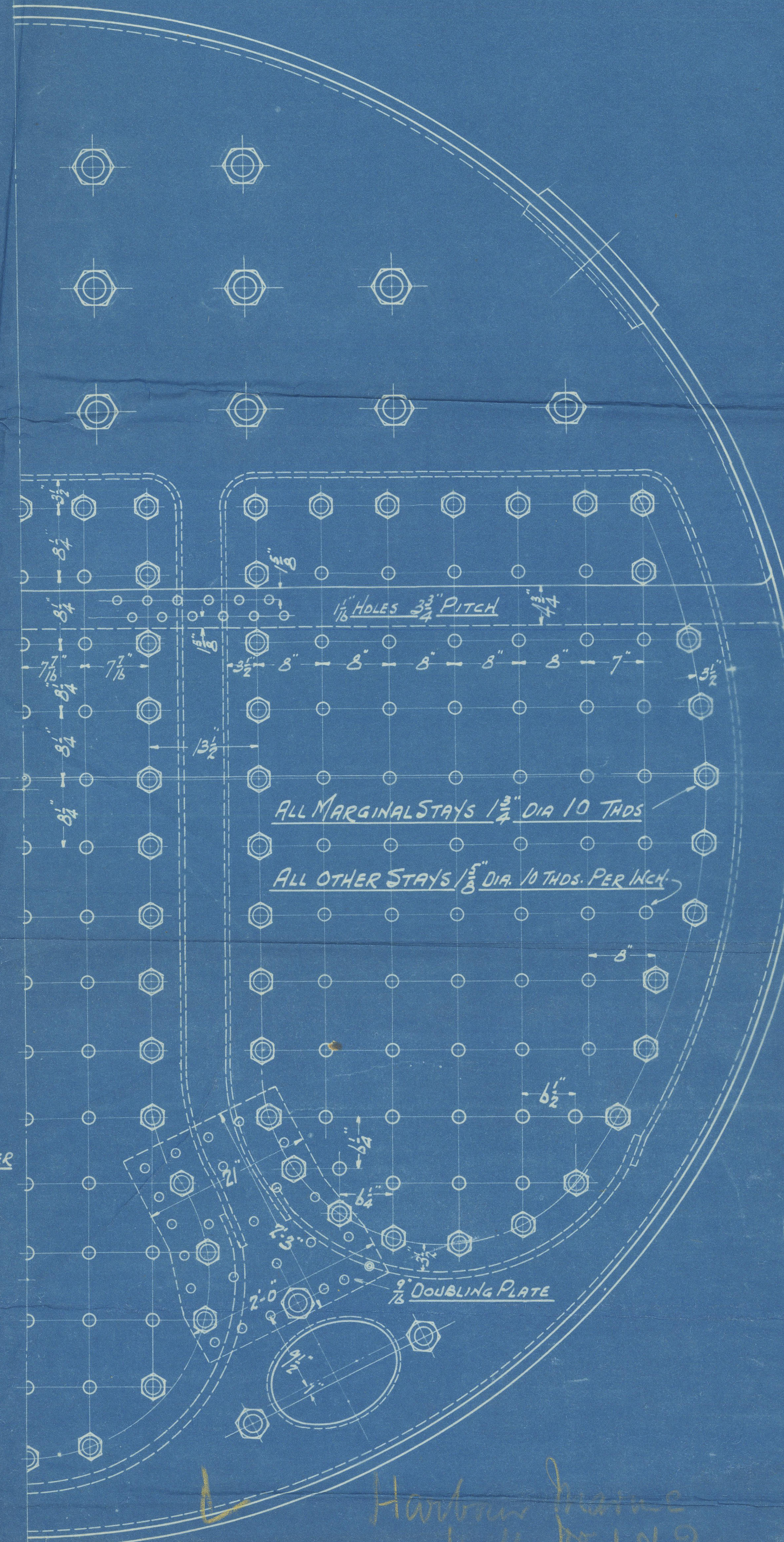
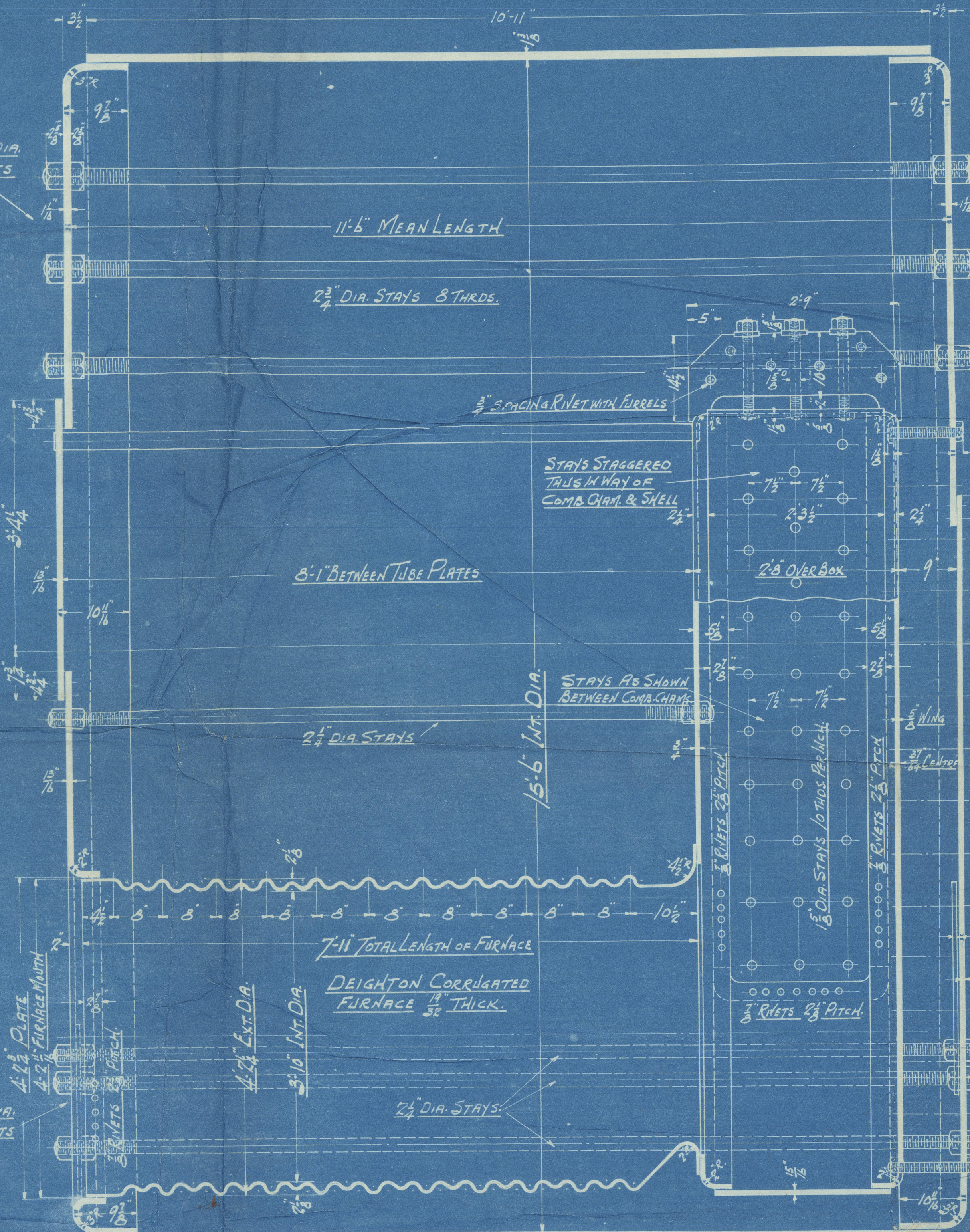


SEE DRG. SHOWING POSITION OF MANHOLE & OPENINGS.



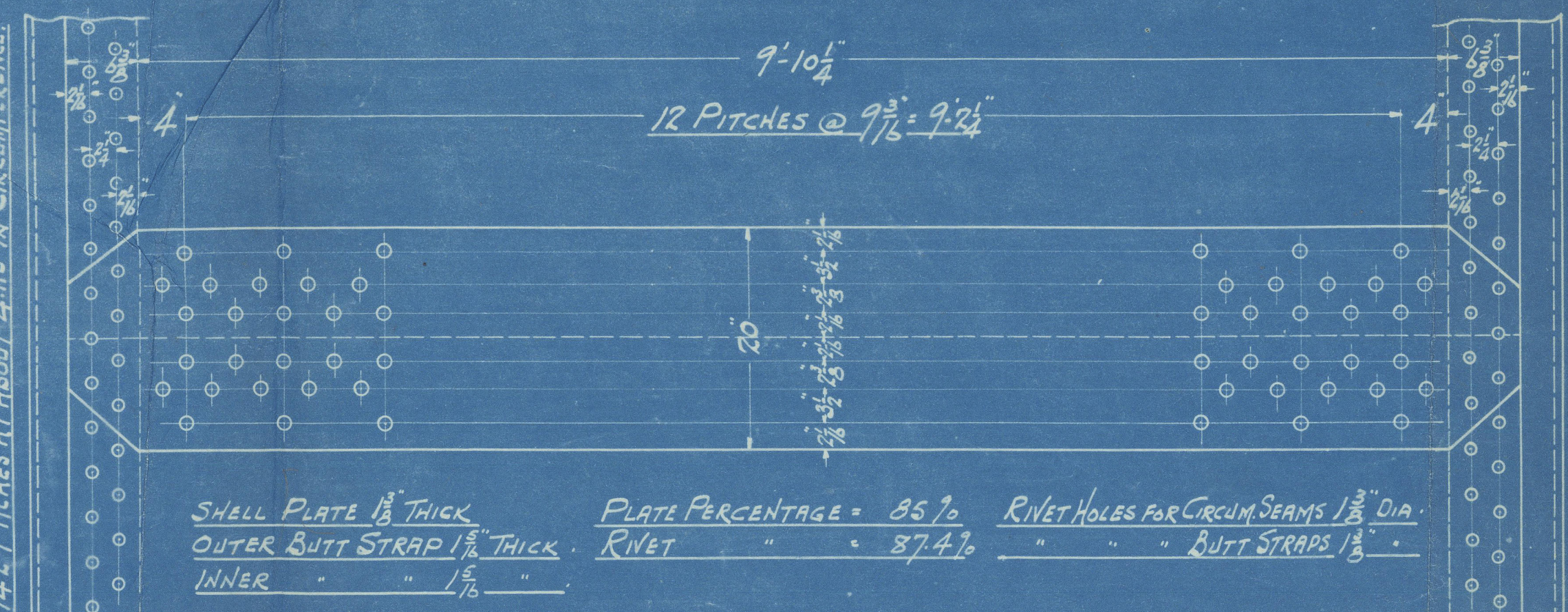
BORE STAY HOLES 3" DIA.
TURN SPIGOTS ON NUTS
2 3/8" DIA. 3" LONG.

BORE STAY HOLES 2 1/2" DIA.
TURN SPIGOTS ON NUTS
2 3/8" DIA. 3" LONG.



ALL MATERIAL STEEL
MINIMUM TENSILE STRENGTH OF SHELL & BUTT STRAPS 60000 LBS. PER SQ. INCH.
OTHER PLATES & RIVETS 58240 TO 65000 LBS PER SQ. INCH.
ALL RIVET HOLES TO BE DRILLED.

142 PITCHES AT ABOUT 4 1/16 IN CIRCUMFERENCE.



TOTAL HEATING SURFACE 2581 SQ. FT.
TOTAL GRATE AREA 6612 SQ. FT.
TO PASS BOARD OF
TRADE, LLOYDS AND BRITISH
CORPORATION INSPECTION
FOR { 130# WORKING PRESSURE.
360# TEST PRESSURE.

15' 6" DIA. X 11' 6" SCOTCH MARINE BOILER
FOR VICTORIA MACHINERY DEPOT CO.
FOR CAN. GOVT. STEAMERS 153 & 159
THE JOHN INGLIS CO. LIMITED
TORONTO - CANADA

SCALE 1" = 1'-0" DATE JUNE 23rd 1919
DRAWN BY TRACED BY CHECKED BY
APPROVED BY

RETAIN

John Englis

Scotch Marine
Boiler

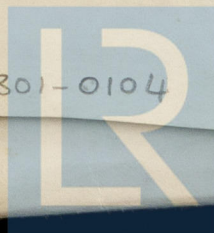
Ly. Box 2799

RETAIN



W1301-0104

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Lloyd's Register
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