

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No. 18968 Port Hamburg)

No. 97. SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings or Castings, manufactured by Howaldtswerke, Kiel A.G. of Kiel for the Vessel No. R 51 "Delaware", being built by Howaldtswerke, Kiel A.G. of Kiel have been inspected by me as set forth below and found to be, so far as can be seen, Stem upper and lower part sound and free from defects.

Mark on Forgings or Castings.

Lloyd's

No. 97

CP 28.5.29.

Hamburg / Kiel September, 1929.

L. G. Hien

	STERN FRAME.	BULDER FRAME.	STEM.
Material*			S.M. open hearth
How made			Forged
If annealed			no
Dimensions			252 x 64
Progress on Inspection			rough & finished
Date when Inspected			28.5.29
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch			49 & 50 kg/mm
Extension per cent.			32 %
Cold Bending Test—			
Angle before fracture			180 ° good
Drop Test—			
Height from ground			xxx
Hammering Test—			
If made according to Rules and found satisfactory			xxx

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

2m, 7, 25. T.

Committee's Minute

TUE. 5 NOV 1929

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Lloyd's Register
Foundation
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Engineer Surveyor to