

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 4086

SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs Jhos Girk & Sons L^{td} of Sheffield for the Vessel No. 565, being built by Messrs Harland & Wolff L^{td} of Belfast, have been inspected by me as set forth below and found to be, so far as can be seen, Satisfactory

Mark on Forgings or Castings.

Lloyd's

No. ✓

2 Tillers

J. G. Ringle

Sheffield 27/10/19

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	Siemens Steel		
How made ...	Forged		
Dimensions ...			
Progress on Inspection ..	Rough Machined		
Date when Inspected	13/12/18 - 20/12/18		
CASTINGS.			
Tests on Standard Test Pieces.	N ^o . 6684A. 12207F1.		
Tensile Test— Tons per square inch	32.0 32.0		
Extension per cent. ...	32 28		
Cold Bending Test— Angle before fracture	180° 180°		
Drop Test— Height from ground ...	✓		
Hammering Test— If made according to Rules and found satisfactory ...	✓		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

30 OCT REC

Fee (if any chargeable) £ ✓ :To be paid at ✓

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Lloyd's Register
Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

N.W. No 565-

2 Liller 1.

Polish

2 1/2

2 1/2

2 1/2

Hardy

1 1/2

1 1/2

2 1/2

2 1/2

2 1/2

2 1/2

1 1/2

