

26-11-04

DIMENSIONS.	
LENGTH OF FIRE BARS	
AREA OF FIRE GRATE	
DIAM OF TUBES OUTSIDE	34
LENGTH OF TUBES OVER PLATES	6-7 3/4
NO OF TUBES	202
SURFACE OF TUBES	1124
TOTAL HEATING SURFACE	14204
WORKING PRESSURE	200 LBS

PARTICULARS OF RIVETTING

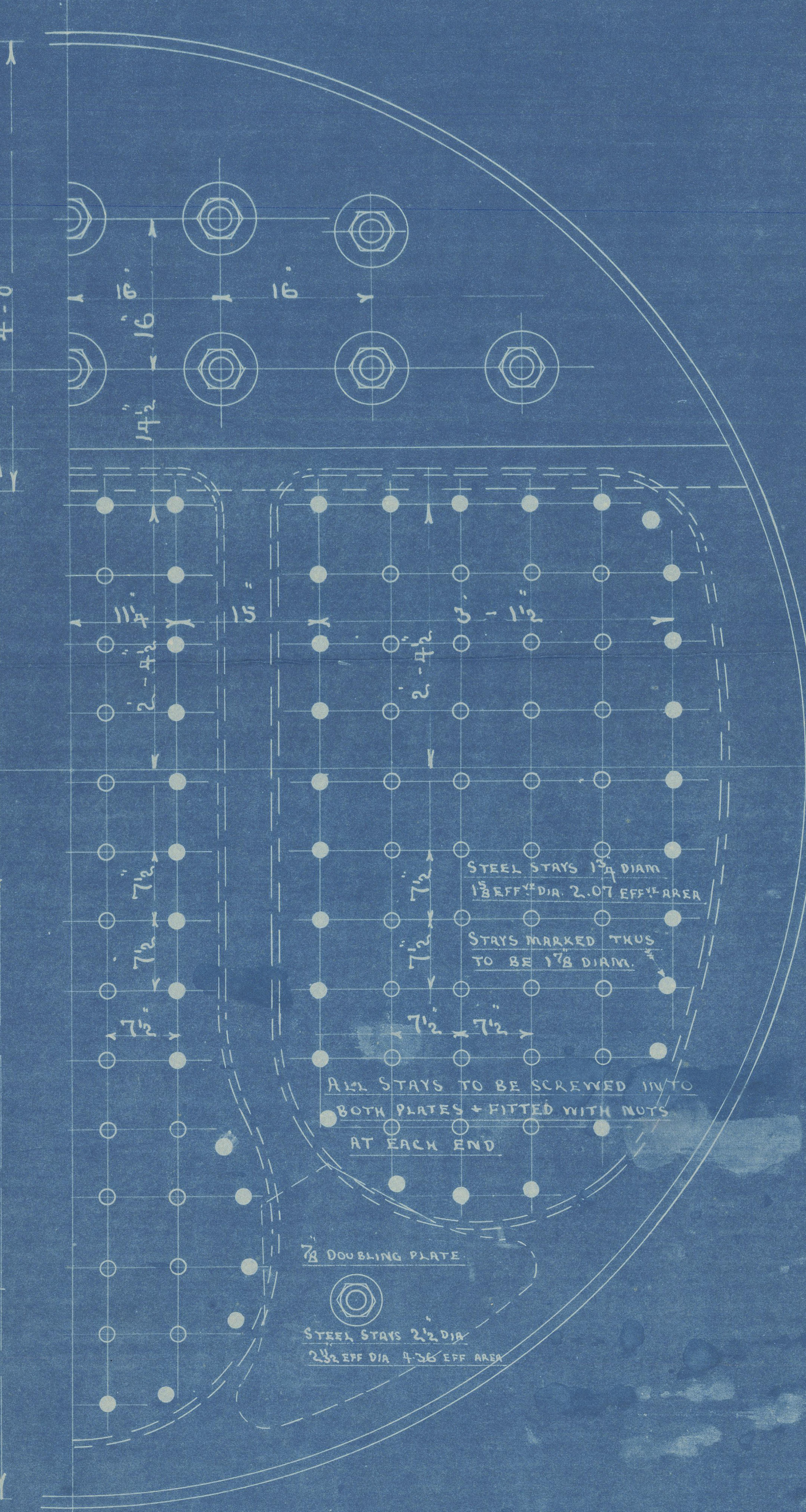
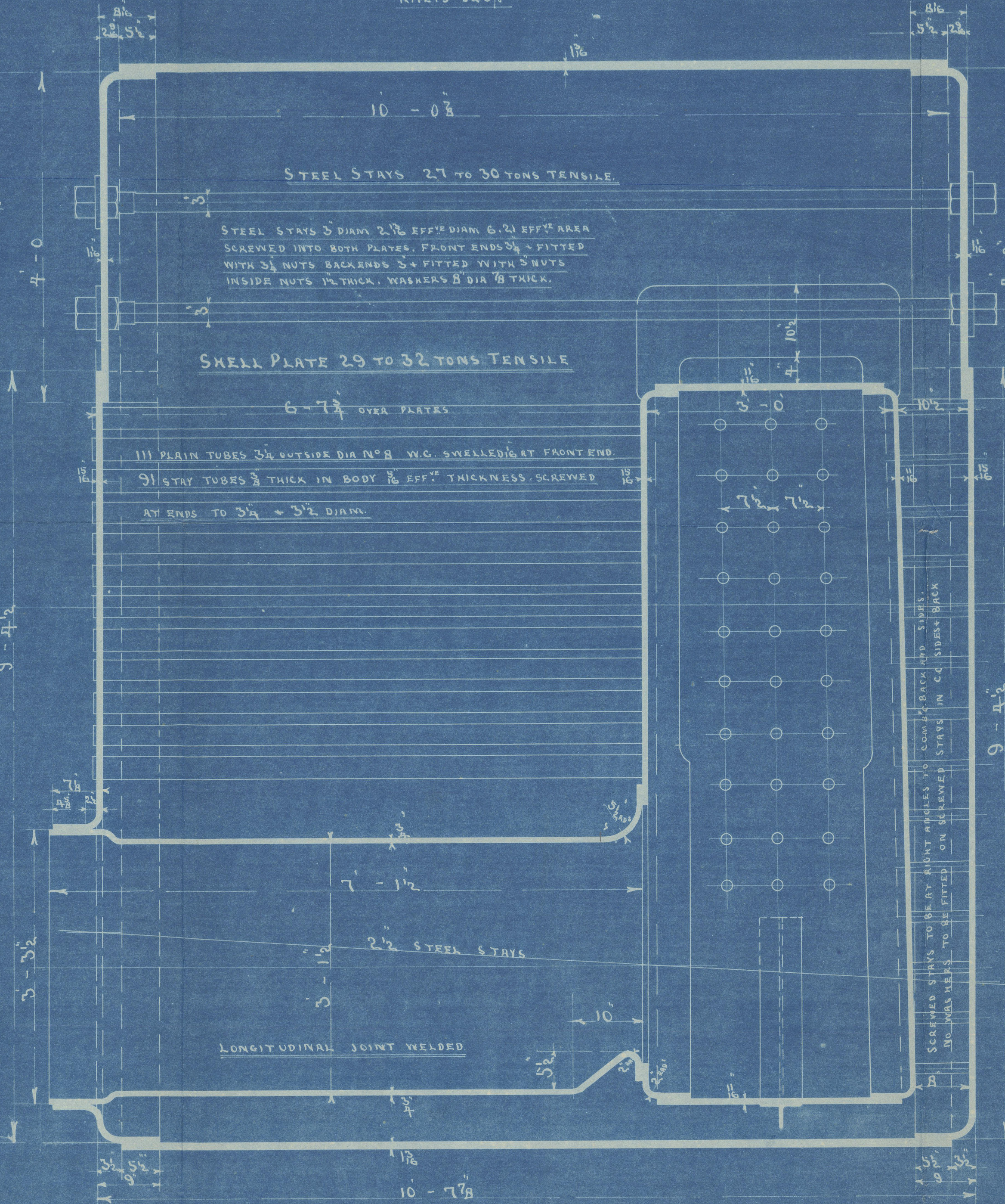
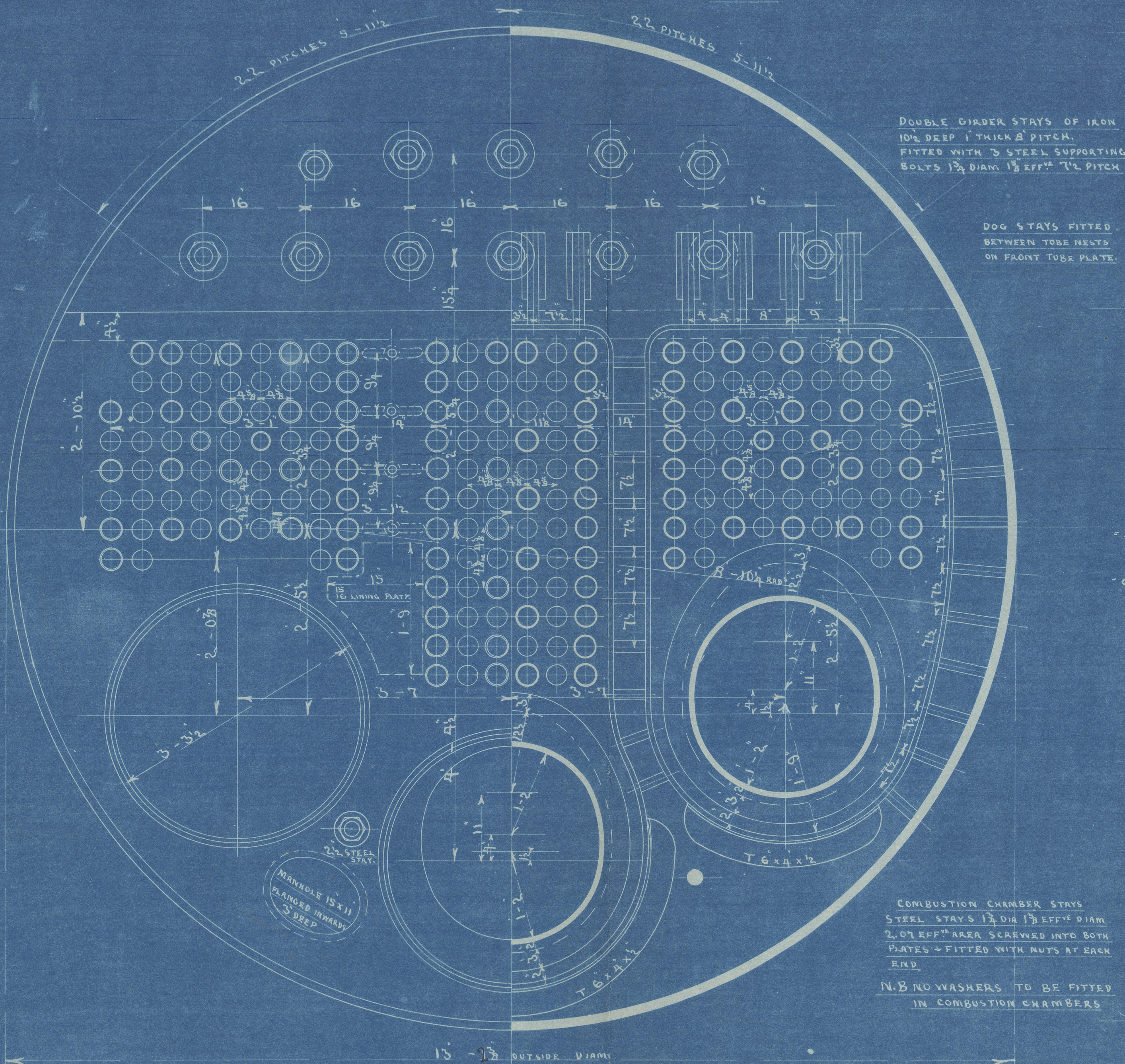
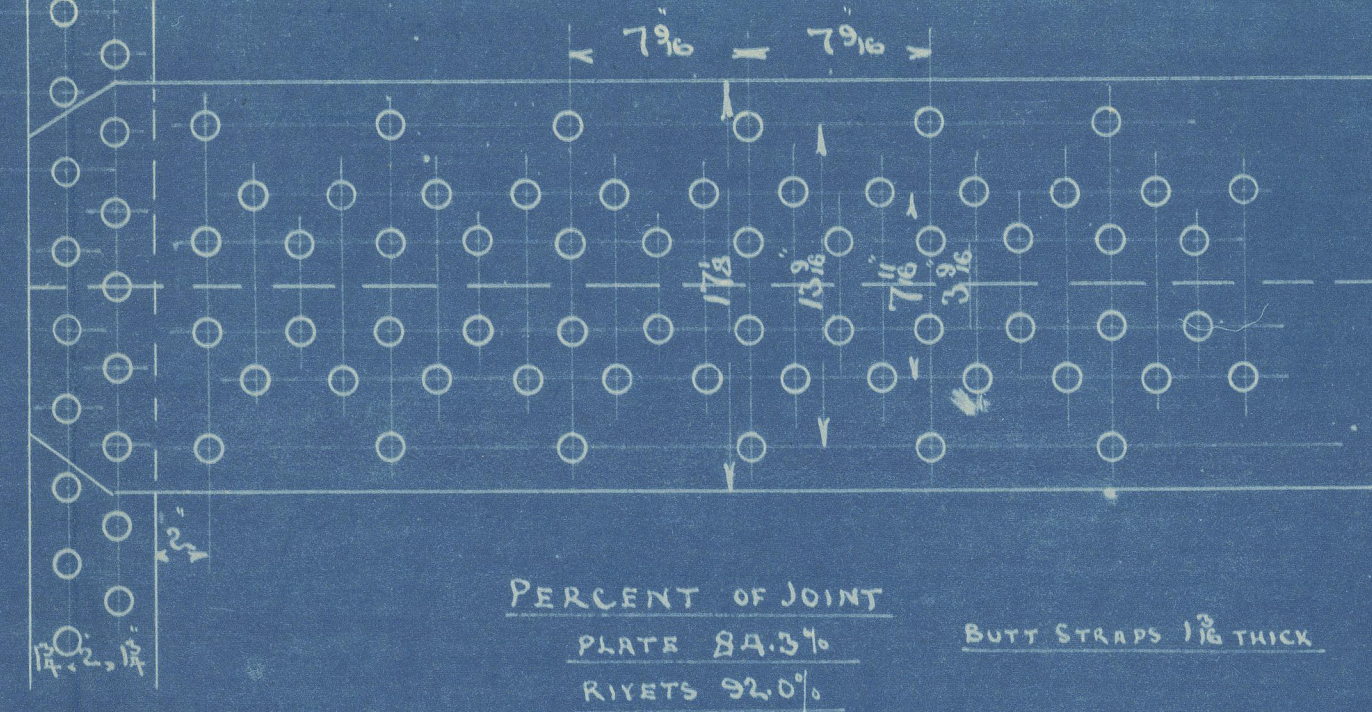
SHELL:- LONGITUDINAL SEAMS TO BE TREBLE RIVETTED DOUBLE BUTT STRAPS
HOLES DRILLED 1 3/8 DIAM 7 1/8 PITCH
CIRCUMFERENTIAL SEAMS TO BE DOUBLE RIVETTED LAP JOINTS
HOLES DRILLED 1 3/8 DIAM 5 1/2 PITCH

FURNACES:- FRONT ENDS TO BE SINGLE RIVETTED BACK ENDS TO BE SINGLE RIVETTED

COMB CHAM:- TO BE DOUBLE RIVETTED ALONG BOTTOM AND UP SIDES TO
LEVEL OF FURNACE TOPS REMAINDER SINGLE RIVETTED

END PARTS:- CROSS SEAMS TO BE DOUBLE RIVETTED

MANHOLE IN SHELL 10x12
LINED INSIDE WITH 1 1/8 PLATE
3" BROAD



STEEL BOILER N° 747

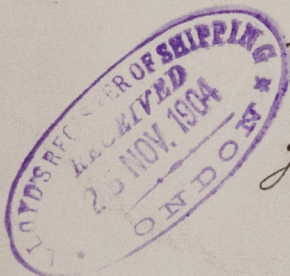
9/747
23/11/04
24-11-04

CHARLES D HOLMES & CO
ENGINEERS & BOILER MAKERS
HULL

25-11-04
25-11-04

REMAIN

Boiler No 444.



Sec. H. Walter Priory

Hull. Rpt. No 16811



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Lloyd's Register
Foundation

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