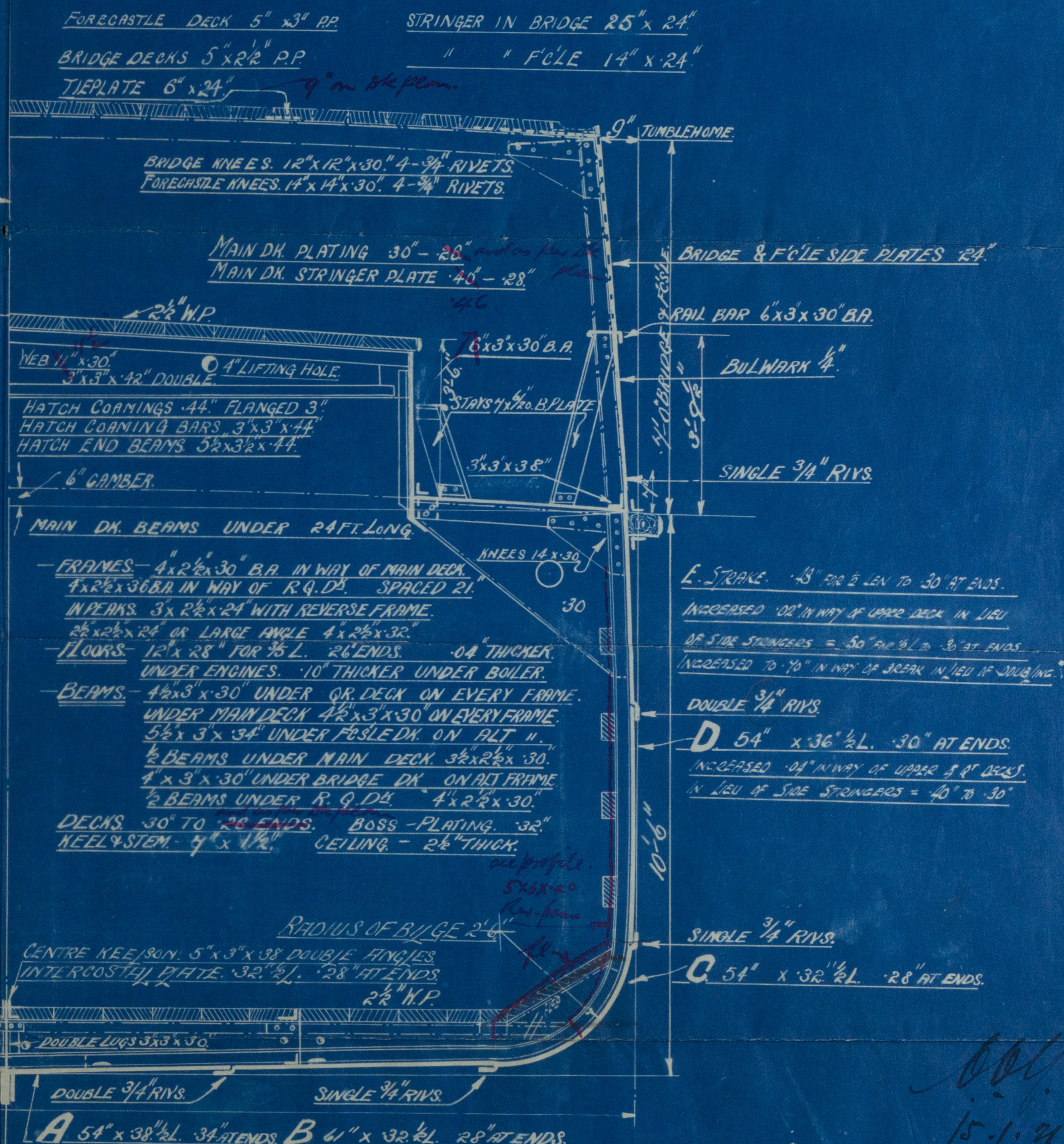


SCALE $\frac{1}{4}$ IN. = 1 FOOT.



-ALL IRON RIVETS-

POSITION OF COL. BROS



NEPPLES (1919) LIMITED
SHIPBUILDERS,
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NEWCASTLE ON TYNE.
Report No. 4501~~2~~0.
