

Mr. Rudolf A. Hartmann of Berlin-Rudow.

Whale Oil Apparatus.

S.S. "San Jeronimo"

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IT IS SUBMITTED that the plan of extractor merits approval for a working pressure of  $3 \text{ kg/cm}^2$ , provided the extractor be constructed as shown and amended on the plan, and under the usual conditions of survey and testing.

It is concluded that the casting forming the base of the extractor will be made of cast steel, but this should be confirmed.

The plan of filling chest also merits approval for a working pressure of  $3 \text{ kg/cm}^2$ , provided the chest be constructed as shown and amended on the plan, and under the usual conditions of survey and testing.

Further the plan of fat separator merits approval for a working pressure of  $3 \text{ kg/cm}^2$ , provided the thickness of the dished end plates be not less than 11 mm. and the separator be constructed under the usual conditions of survey and testing. It is concluded that the welding of the longitudinal seam of the dome will be done by pressure or hammering, and not by means of an autogenous welding process, but this should be confirmed.

Return 3 plans.

Retain copies.

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