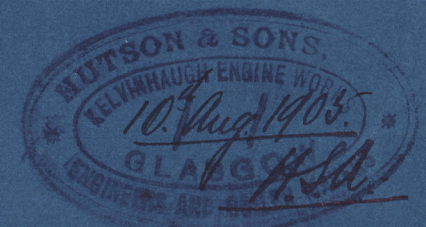
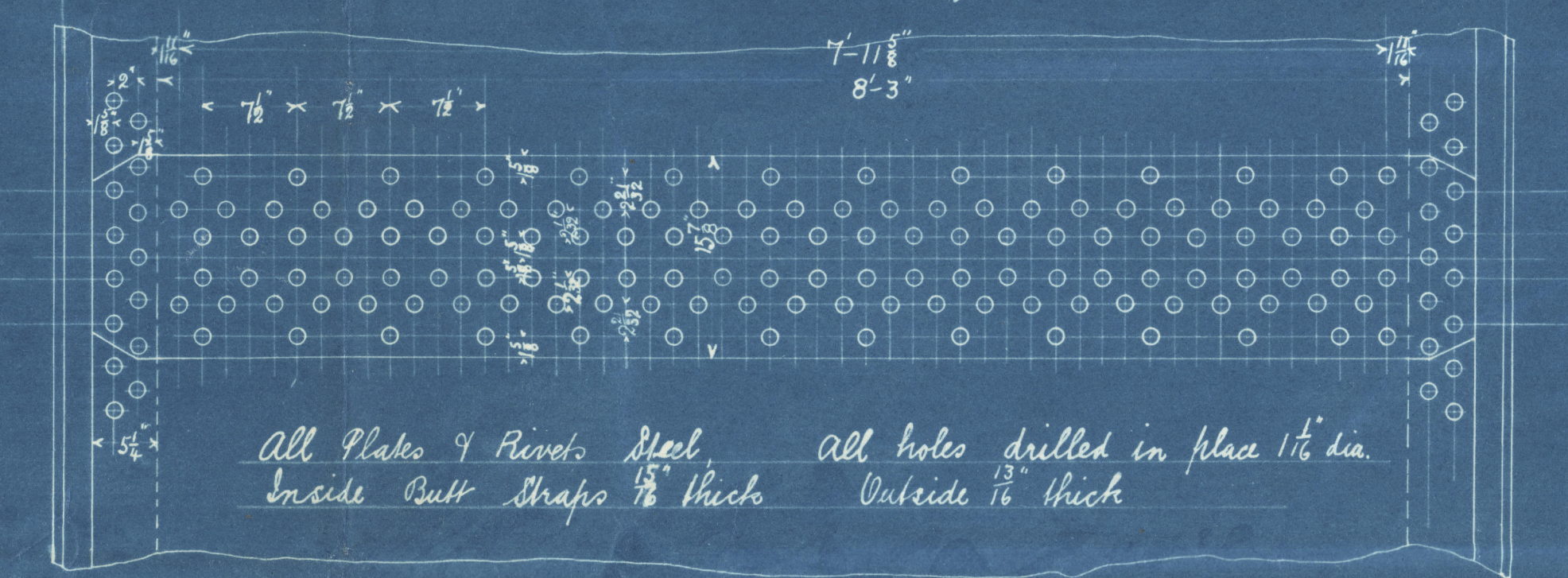
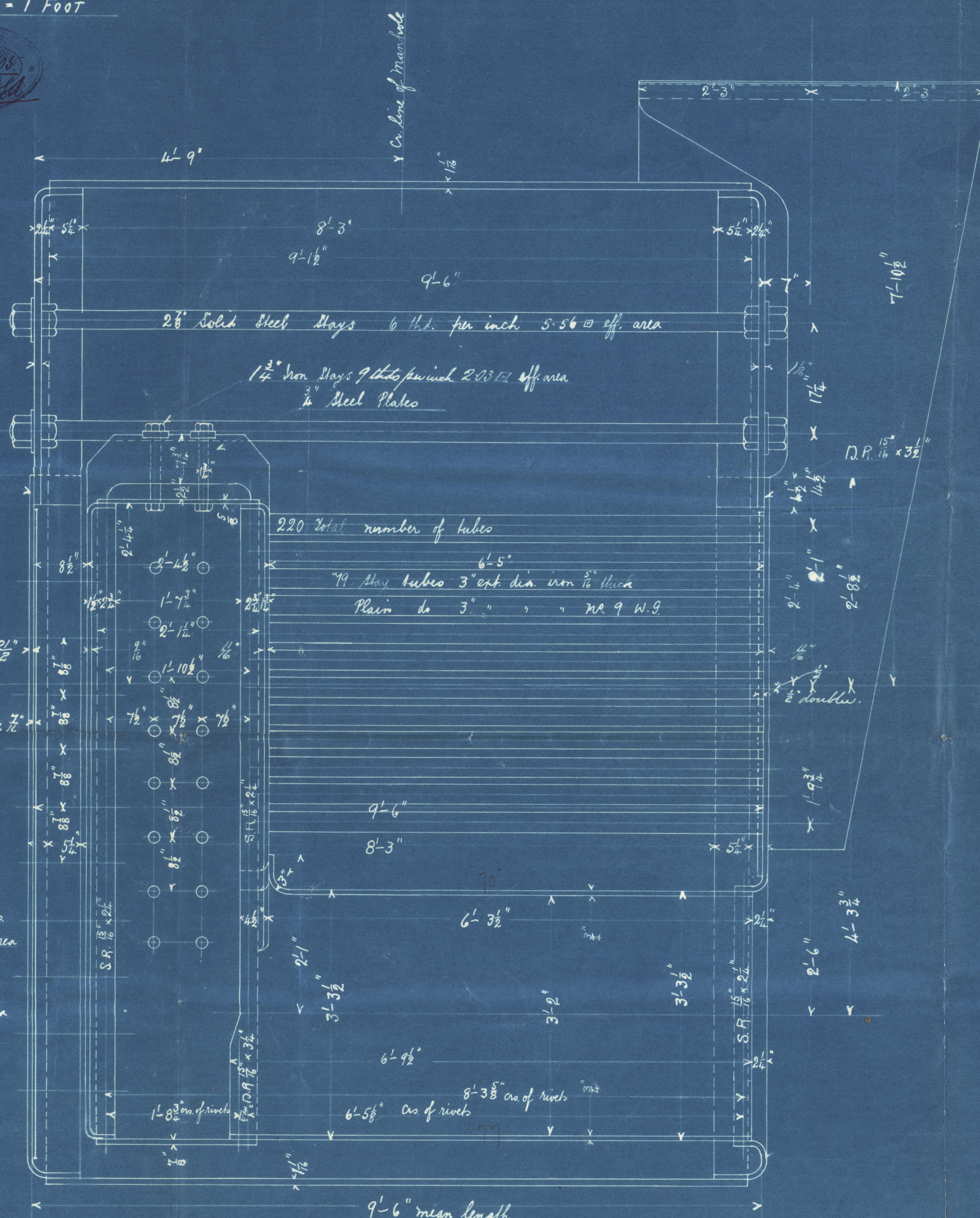


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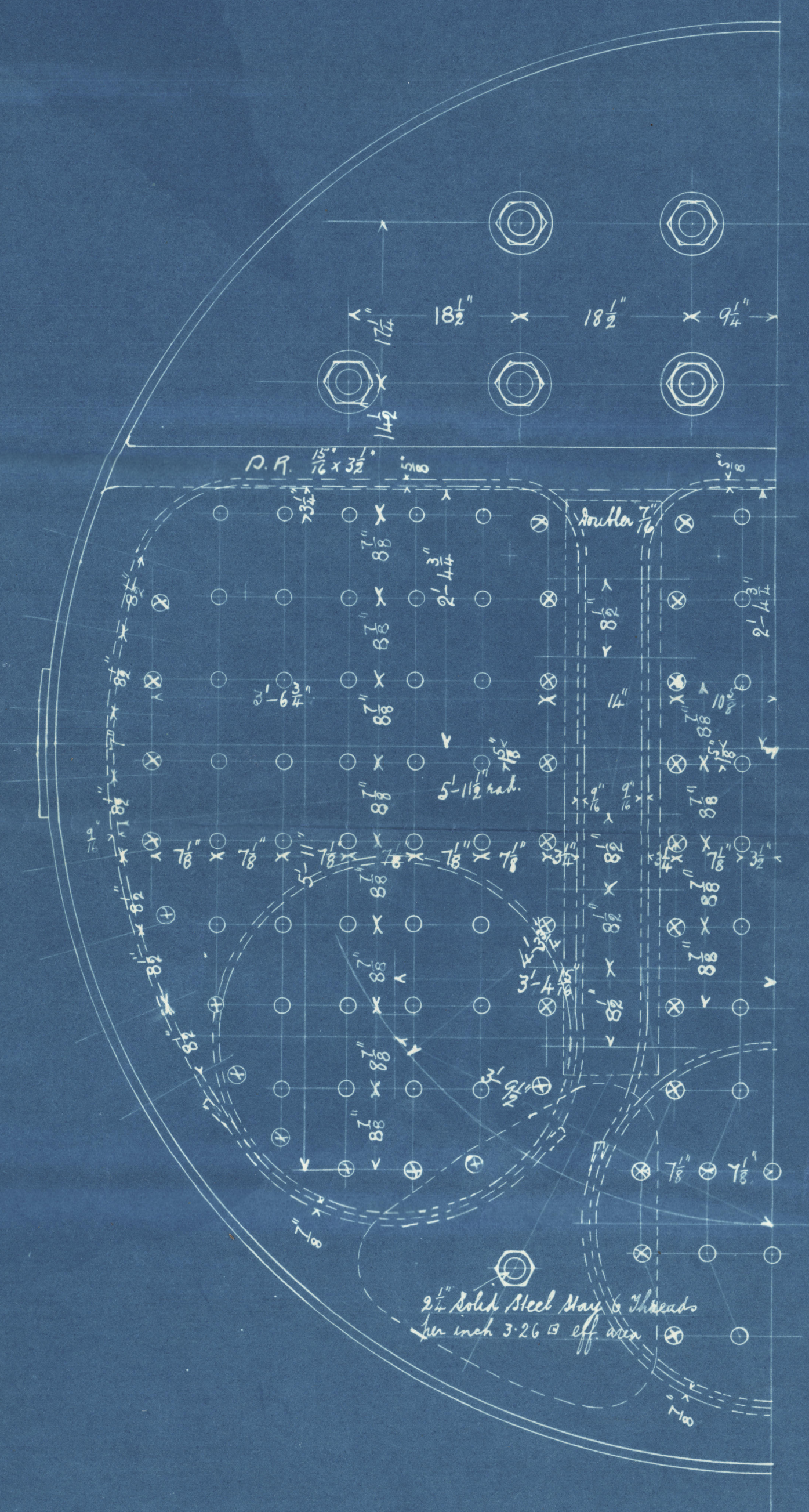
**BOILER No 544**  
**FOR ENGINES No 274**  
**Wm WALKER MARYPORT 5/6 No 92**  
**TO PASS LLOYDS FOR A.W.P. OF 160 LBS PER SQ IN**  
**SCALE 1" = 1 FOOT**



Vertical stays from  
 1/8" dia. secured 9 holes  
 per inch 1/32" off area  
 Marginal stays from  
 1/8" dia. secured 9 holes  
 per inch 2/32" off area  
 all stays riveted on  
 both ends



All Plates & Rivets Steel All holes drilled in place 1 1/2" dia.  
 Inside Butt Joints 1/8" thick Outside 1/4" thick



2876  
 16.8.05

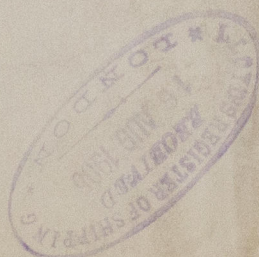


RETAIL

Boiler No 544  
Engine No 274/4

Hutton & Sons, Ltd.  
Hutton & Sons

St. Ruth.  
Glasgow Report No 26425



W 1266-0093



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