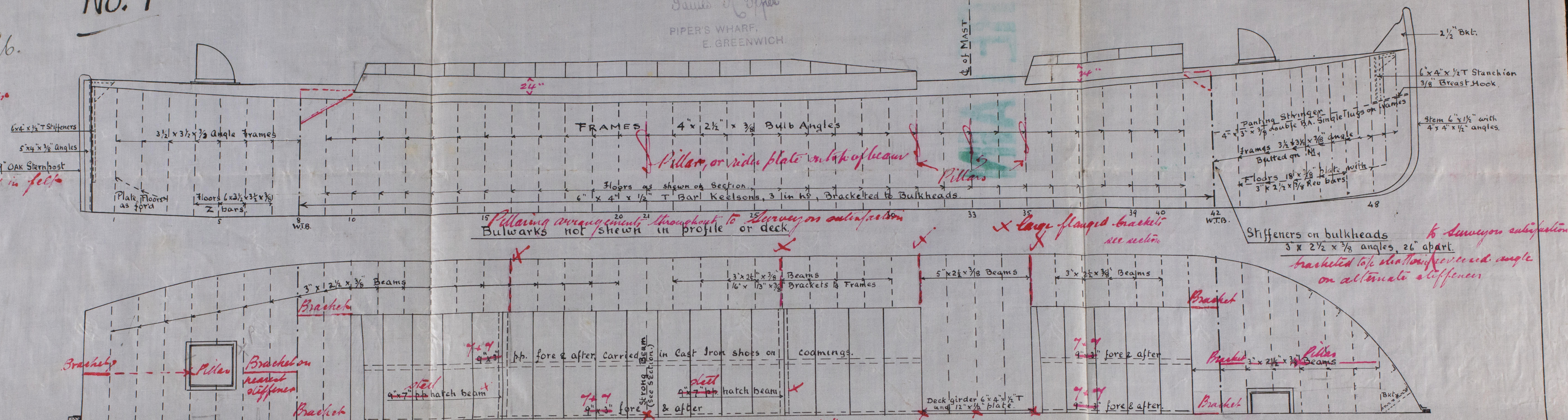


NO: 1^a

James R. Piper
PIPER'S WHARF,
E. GREENWICH



SAILING BARGE

L.B.P. --- 87'-0"
BREADTH (MLD) 21'-0"
DEPTH (MLD) 7'-3"

BUILDERS NO 330

Scale of Profile & Deck $\frac{1}{4} = 1'$
Scale of Sections $\frac{1}{2} = 1'$

To Class +100A1 Lloyds

sailing barge

James R. Piper
PIPER'S WHARF,
E. GREENWICH

2" of Coamings 15" x 3/8" with deck angle 3" x 3" x 3/8" to class 100A1 Sailing Barge. In service on the River Thames & Estuary, under this limitation the hatch coaming may be 15" x 3/4" with double 3" x 3" x 4" angles top and bottom. The fore and after may also be 9" x 3" in this case, but in subsequent cases they should be 6 1/2" x 6"

SECTION at FRAME 21
in way of STRONG BEAM.
(Looking Aft)

SECTION at FRAME 33
in way of MAST. (Looking Ford)

RIVETING

Shell: $\frac{5}{8}$ " Rivets 2 1/2" pitch. Double riveted butts, single riveted edges.

Deck: The same as for Shell riveting

Stem: $\frac{3}{4}$ " Rivets 3" pitch, single riveted

Bulkheads: $\frac{5}{8}$ " Rivets 2 1/2" pitch, single riveted seams.

FRAMES $\frac{5}{8}$ " Rivets 4 1/2" pitch.

PLATING

Shell, Deck & Bulkheads $\frac{3}{8}$ " plating throughout except the forward 28' of the sheerstrake which is increased to $\frac{1}{2}$ "

Equipment to be settled later.

to be equal to Rule requirement Table 54.

James R. Piper
PIPER'S WHARF,
E. GREENWICH

2.2.26.
5.2.26.
9.4.26.



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Lloyd's Register
Foundation

Barge "Walfred"

Walfred

W1252-0224

REMAIN

NO: 10