



Lloyd's Register of Shipping.

71, Fenchurch Street, London, E.C. 3.

Enclosure.

5th February, 1926.

Please address
further communications
on this subject to
THE SECRETARY
and quote the following
initial..

Ri Hatch Coaming

Dear Sirs,

M.

With reference to the Steel Sailing Barge 87 feet in length proposed to be built by Mr. J.R. Piper, it is understood that this gentleman has expressed his willingness to carry out all the amendments shewn on the plan approved on the 2nd instant, with the exception of the alteration to the height of the hatchway coamings and their connections to the deck plating, the coamings being already fitted in place 15" in height, with single riveted connections to the deck.

Also that Mr. Piper stated that in this case to increase the height of the coamings would make the barge unsuitable for her work, and that while he would prefer that the class 100A1 "Sailing Barge" might be assigned, in the circumstances there would be no objection to a notation "For Service on the River Thames and Estuary" being added to the previous notation, on account of the height of the coamings.

I am therefore directed to state that the coamings will be approved 15 x .38" with 3 x 3 x .38" angle connections to the deck plating, the class being altered to 100A1 "Sailing

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Barge" " For Service on the River Thames and Estuary".

It is noted that the question of the bracket connections of the vertical stiffeners on the collision bulkhead at their lower ends was also discussed with the Builder, and it was decided that these connections should be arranged locally, to the mutual satisfaction of yourselves and the Builder, on the lines suggested in this Office.

The plan shewing the amendments is returned herewith, a further blue print of the same having been taken for record.

I am, Dear Sirs,

Yours faithfully,

A. Scott
Secretary.

The Surveyors,

LONDON.



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