

## REPORT ON MACHINERY.

No. 17382

JUL 5 DEC 1905

Port of *Hull*

Received at London Office

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No. in Survey held at *Hull*Date, first Survey *June 15<sup>th</sup>* Last Survey *Nov. 24<sup>th</sup> 1905*

Reg. Book.

(Number of Visits *22*)22 *Supp* on the *Screw Trawler "Deveron"* Tons *Gross 233*  
*Net 102*Master *Hull* Built at *Hull* By whom built *Charles S.B. & Co. Ltd.* When built *1905*Engines made at *Hull* By whom made *Charles S.B. & Co. Ltd.* when made *1905*Boilers made at *do* By whom made *do* when made *1905*Registered Horse Power *68* Owners *The "D" Line Steam Fishing Co. Ltd.* Port belonging to *Grimsby*Nom. Horse Power as per Section 28 *68* Is Refrigerating Machinery fitted for cargo purposes *No* Is Electric Light fitted *No*

ENGINES, &c.—Description of Engines *Triple* No. of Cylinders *3* No. of Cranks *3*  
 Dia. of Cylinders *12, 21, 34* Length of Stroke *24* Revs. per minute *102* Dia. of Screw shaft *7 1/2* as per rule *7 1/2* Material of screw shaft *Iron*

Is the screw shaft fitted with a continuous liner the whole length of the stern tube *yes* Is the after end of the liner made water tight  
 in the propeller boss *yes* If the liner is in more than one length are the joints burned *✓* If the liner does not fit tightly at the part  
 between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *✓* If two

liners are fitted, is the shaft lapped or protected between the liners *yes* Length of stern bush *2-9"*  
 Dia. of Tunnel shaft *6-26* as per rule *6-26* Dia. of Crank shaft journals *6-58* as per rule *6-58* Dia. of Crank pin *7"* Size of Crank webs *13x4 3/8* Dia. of thrust shaft under  
 collars *7"* Dia. of screw *8-9"* Pitch of screw *11-0"* No. of blades *4* State whether moveable *No* Total surface *26 sq. ft.*

No. of Feed pumps *1* Diameter of ditto *3"* Stroke *12"* Can one be overhauled while the other is at work *✓*  
 No. of Bilge pumps *1* Diameter of ditto *3"* Stroke *12"* Can one be overhauled while the other is at work *✓*  
 No. of Donkey Engines *One* Sizes of Pumps *5" x 2 1/2" x 5"* No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room *One 2" dia.* In Holds, &c. *Two 2" dia.*  
*2 1/2" Ejector suction from all bilges & discharge on deck.*

No. of bilge injections *1* sizes *3 1/2"* Connected to condenser, or to circulating pump *Cond.* Is a separate donkey suction fitted in Engine room & size *2 1/2" Ejector*

Are all the bilge suction pipes fitted with roses *yes* Are the roses in Engine room always accessible *yes* Are the sluices on Engine room bulkheads always accessible *✓*  
 Are all connections with the sea direct on the skin of the ship *yes* Are they Valves or Cocks *Both*

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *yes* Are the discharge pipes above or below the deep water line *above*  
 Are they each fitted with a discharge valve always accessible on the plating of the vessel *yes* Are the blow off cocks fitted with a spigot and brass covering plate *yes*

What pipes are carried through the bunkers *Gold suction & winch pipes* How are they protected *Wood & Casings*  
 Are all pipes, cocks, valves, and pumps in connection with the machinery and all boiler mountings accessible at all times *yes*

Are the bilge suction pipes, cocks, and valves arranged so as to prevent any communication between the sea and the bilges *yes*  
 When were stern tube, propeller, screw shaft, and all connections examined in dry dock *Before launch* the screw shaft tunnel watertight *None*

Is it fitted with a watertight door *✓* worked from *✓*  
 BOILERS, &c.— (Letter for record *(5)* Total Heating Surface of Boilers *11400 sq. ft.* Is forced draft fitted *No*

No. and Description of Boilers *One S.E. Cyl. Mult.* Working Pressure *180 lbs* Tested by hydraulic pressure to *360 lbs*  
 Date of test *14.11.05* Can each boiler be worked separately *✓* Area of fire grate in each boiler *330 sq. ft.* No. and Description of safety valves to  
 each boiler *Two direct spring* Area of each valve *3-9"* Pressure to which they are adjusted *185 lbs* Are they fitted with easing gear *yes*

Smallest distance between boilers or uptakes and bunkers or woodwork *5 1/2"* dia. of boilers *12-0"* Length *10-0"* Material of shell plates *Steel*  
 Thickness *1"* Range of tensile strength *28-32* Are they welded or flanged *No* Descrip. of riveting: cir. seams *LR Lap* long. seams *BS 5 Rivets*

Diameter of rivet holes in long. seams *1"* Pitch of rivets *6 1/2"* Lap of plates or width of butt straps *14 1/2"*  
 Per centages of strength of longitudinal joint *85-6* rivets *85-3* plate Working pressure of shell by rules *181 lbs* Size of manhole in shell *16" x 12"*

Size of compensating ring *2-6" x 2-4" x 1"* No. and Description of Furnaces in each boiler *Two plain* Material *Steel* Outside diameter *3-5"*  
 Length of plain part *5-8"* Thickness of plates *4-9"* crown *4-9"* Description of longitudinal joint *Welded* No. of strengthening rings *✓*

Working pressure of furnace by the rules *189 lbs* Combustion chamber plates: Material *Steel* Thickness: Sides *1 1/16"* Back *5/8"* Top *5/8"* Bottom *1 1/16"*  
 Pitch of stays to ditto: Sides *8" x 7 3/8"* Back *8 1/4" x 7"* Top *8" x 7 3/8"* If stays are fitted with nuts or riveted heads *Nuts* Working pressure by rules *227 lbs*

Material of stays *Steel* Diameter at smallest part *1 3/8"* Area supported by each stay *59"* Working pressure by rules *200 lbs* End plates in steam space:  
 Material *Steel* Thickness *1"* Pitch of stays *16" x 15 1/2"* How are stays secured *Nuts* Working pressure by rules *181 lbs* Material of stays *Steel*

Diameter at smallest part *2 1/16"* Area supported by each stay *248"* Working pressure by rules *250 lbs* Material of Front plates at bottom *Steel*  
 Thickness *7/8"* Material of Lower back plate *Steel* Thickness *7/8" + 3/4"* Greatest pitch of stays *15 1/2" x 12 3/4"* Working pressure of plate by rules *270 lbs*

Diameter of tubes *3 1/2"* Pitch of tubes *5" x 4 3/8"* Material of tube plates *Steel* Thickness: Front *7/8"* Back *7/8"* Mean pitch of stays *10" x 9 3/4"*  
 Pitch across wide water spaces *13 1/2"* Working pressures by rules *183 lbs* Girders to Chamber tops: Material *Steel* Depth and  
 thickness of girder at centre *9" x 1 3/4"* Length as per rule *2-7 1/2"* Distance apart *8"* Number and pitch of Stays in each *3 @ 7 3/8"*

Working pressure by rules *230 lbs* Superheater or Steam chest; how connected to boiler *None* Can the superheater be shut off and the boiler worked  
 separately *✓* Diameter *✓* Length *✓* Thickness of shell plates *✓* Material *✓* Description of longitudinal joint *✓* Diam. of rivet  
 holes *✓* Pitch of rivets *✓* Working pressure of shell by rules *✓* Diameter of flue *✓* Material of flue plates *✓* Thickness *✓*

If stiffened with rings *✓* Distance between rings *✓* Working pressure by rules *✓* End plates: Thickness *✓* How stayed *✓*  
 Working pressure of end plates *✓* Area of safety valves to superheater *✓* Are they fitted with easing gear *✓*

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W1242-026



**DONKEY BOILER—** No. \_\_\_\_\_ Description \_\_\_\_\_

Made at \_\_\_\_\_ By whom made \_\_\_\_\_ When made \_\_\_\_\_ Where fixed \_\_\_\_\_

Working pressure \_\_\_\_\_ tested by hydraulic pressure to \_\_\_\_\_ No. of Certificate \_\_\_\_\_ Fire grate area \_\_\_\_\_ Description of safety valves \_\_\_\_\_

No. of safety valves \_\_\_\_\_ Area of each \_\_\_\_\_ Pressure to which they are adjusted \_\_\_\_\_ If fitted with easing gear \_\_\_\_\_ If steam from main boilers can enter the donkey boiler \_\_\_\_\_

Dia. of donkey boiler \_\_\_\_\_ Length \_\_\_\_\_ Material of shell plates \_\_\_\_\_ Thickness \_\_\_\_\_ Range of tensile strength \_\_\_\_\_

Descrip. of riveting long. seams \_\_\_\_\_ Dia. of rivet holes \_\_\_\_\_ Whether punched or drilled \_\_\_\_\_ Pitch of rivets \_\_\_\_\_

Lap of plating \_\_\_\_\_ Per centage of strength of joint \_\_\_\_\_ Rivets \_\_\_\_\_ Thickness of shell crown plates \_\_\_\_\_ Radius of do. \_\_\_\_\_ No. of Stays to do. \_\_\_\_\_

Dia. of stays \_\_\_\_\_ Diameter of furnace Top \_\_\_\_\_ Bottom \_\_\_\_\_ Length of furnace \_\_\_\_\_ Thickness of furnace plates \_\_\_\_\_ Description of joint \_\_\_\_\_

Thickness of furnace crown plates \_\_\_\_\_ Stayed by \_\_\_\_\_ Working pressure of shell by rules \_\_\_\_\_

Working pressure of furnace by rules \_\_\_\_\_ Diameter of uptake \_\_\_\_\_ Thickness of uptake plates \_\_\_\_\_ Thickness of water tubes \_\_\_\_\_

**SPARE GEAR.** State the articles supplied:— *Two top & two bottom-end connecting rod bolts & nuts. Two main bearing bolts & nuts. One set of coupling bolts & nuts. One set of feed & bilge pump valves. Main & donkey feed check valves. Assorted bolts & nuts &c.*

The foregoing is a correct description,

**FOR EXAMPLES** **SHIPBUILDING & ENGINEERING CO. LIMITED** **MANUFACTURER.**

*Comments*

Dates of Survey while building. During progress of work in shops— *1905:—June 15 July 3. 6. 18. Aug 16. 17 Sep 5. 12. 19 Oct 2. 4. 13. 16.*

During erection on board vessel — *Oct 18. 20. 28. Nov 6. 14. 17. 21. 22. 24.*

Total No. of visits *22.*

Is the approved plan of main boiler forwarded herewith *yes*

" " " donkey " " " *✓*

**General Remarks** (State quality of workmanship, opinions as to class, &c.)

*The Engines and Boiler of this vessel have been constructed under Special Survey, are of good material and workmanship, and have been fitted and secured on board in accordance with the Rules. They are now in good working condition and in my opinion eligible to have the notation of + L M C 11.05 in the Register Book.*

It is submitted that  
this vessel is eligible for  
**THE RECORD** H.L.M.C. 11.05.

*ES*  
5.12.05

*Emil*  
5.12.05

The amount of Entry Fee. £ *1* : - : When applied for, *30/11/1905*

Special .. £ *10* : *4* : ..

Donkey Boiler Fee .. £ - : - : When received, *M.R. 4/12/1905*

Travelling Expenses (if any) £ - : - : ..

*J. Kerr*  
Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Committee's Minute

**FRI. 8 DEC 1905**

Assigned

*+ L M C 11.05*

MACHINERY CERTIFICATE  
WRITTEN.



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