

— PARTICULARS OF ENGINE —

1/20 B.H.P. · 2 CYLINDER · 2 CYCLE INTERNAL COMBUSTION.

DIA OF CYLINDERS	330 M.M.
STROKE	340 M.M.
REVS PER MIN.	375.
MAXIMUM INITIAL PRESSURE	300 lbs./sq.
PROPELLER DIA.	3'-11"
HEIGHT OF FLYWHEEL	7' TENS (APPROX.)

REF LETTER	DESCRIPTION	NO OF	REMARKS	MATL	PATT NO	PAGE SKETCH
A	Popcorn Bolt	1		PISTON STEEL		111 548
B	Wt Intermediate Bolt	1		"		111 548
C	Lock " "	1		"		111 548
D	Popcorn Nut	1		W.I.		111 549
E	" Key	1		M.S.		
F	Stem Tube	1		C.I.	W. 962	
G	" " Wt Locks	1	See drawing Blanking	W.M.	W. 963	
H	" " Lock "	1		W.M.	W. 964	
J	" " Gland	1		C.I.	W. 965	
K	" " Nuts	1		Brass	W. 966	
L	" " Nut	1		PISTON STEEL		111 549
M	" " Rod	1		M.S.		111 550
N	Coupling Bolts.	12		M.S.		

PIN	LIST	
TYPE	DIA & MATL	NO OFF
	5" 8 WHIT P.N.B	4 ALAND
	3" 4 WHIT R.N.B	6 AFT BUSH
	5" 8 WHIT M.S.	6 FOR END STERN TUBE BUSH
	1/2 WHIT M.S.	1 STEEN TUBE HWT.

~~2/5/28~~

A circular purple ink stamp. The outer ring contains the text "JOHN I. THORNYCROFT & CO. LTD." at the top and "SOUTHAMPTON" at the bottom. Inside the ring, the word "ENGINEERS'" is at the top, "1. APR 1928" is in the center, and "DEPARTMENT" is at the bottom.

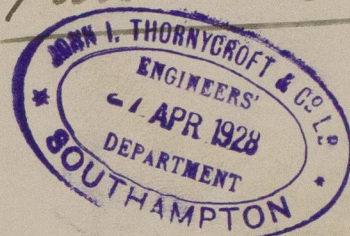
DR N° 45.

1082.

ARRGT & DETAILS OF SHAFTING

29014. Int & Seals

Palo Real



Approved plan

RETAIN



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