

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Office

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Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by *N.V. Willon's Harkfabriek & Scheepswerf* of *Rotterdam* for the Vessel No. *311*, being built by *N.V. Willon's Harkfabriek & Scheepswerf* of *Rotterdam* have been inspected by me as set forth below and found to be, so far as can be seen, *sound and free from defects*.

STEERN FRAME

RUDDER FRAME

TILLER

Mark on Forgings or Castings.

MARK ON FORGING

MARK ON FORGING

Lloyd's

No. 192

N.J. 5-3-26

LLOYD'S

N: 194

N.J. 4-8-26

LLOYD'S

N: 209

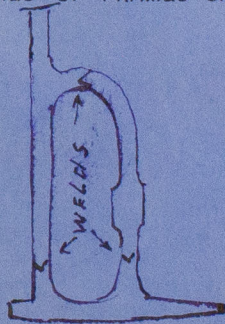
N.J. 11-8-26

Rotterdam 20/10-1926

H. P. Jonker

	STERN FRAME.	RUDDER FRAME.	TILLER STEM.
Material*	Siemens Hartum Steel	Siemens Hartum Steel	Siemens Hartum Steel
How made †	Forged	Forged	Forged
Dimensions	as per plan	as per plan	as per plan
Progress on Inspection	Forged & Hark	Forged & Hark	Forged & Hark
Date when Inspected	5/3-26	4/8-26	11/8-26
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	23 ⁴ / ₁₀ to 25 ⁶ / ₁₀ tons	31 tons	30 ⁴ / ₁₀ tons
Extension per cent.	30 to 36 %	30 to 32 %	30 %
Cold Bending Test—			
Angle before fracture	100° good	100° good	100° good
Drop Test—			
Height from ground	✓	✓	✓
Hammering Test—			
If made according to Rules and found satisfactory ...	✓	✓	✓

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

Rotterdam

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

222. T.

† State if annealed

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Lloyd's Register Foundation

W1233-0027

Manufacturer.

N.V. Willon

-1926

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