

~~Awning or Shelter Deck,~~
~~or Pt. Awning Deck.~~

STEEL STEAMER.

No. 10610

State if Report is also sent on the Machinery of the Vessel Yes
Port of London Date of completion of Report 9th March 1920 Received at London Office THU. 11 MAR. 1920
Survey held at London Date, First Survey 2nd September 1918 Last Survey 5th March 1920
On the (State if Single, Double) S. S. WAR CRAFT NOW NAMED ROANA Rig Schooner

TONNAGE under
Tonnage Deck... 698.20
Do. between Tonnage Dk. and
3rd, 4th, or Awning Dk. ...
Total under Upper Dk. 698.20
Do. of Poop ...
Do. of R. Or. Dk. ...
Do. of Bridge Houses... 244.47
Do. of Forecastle ...
Do. of Houses on Deck ...
Do. of excess of Hatchways ...
Do. above Crown of ...
Engine Room ... 6521.43
Gross Tonnage ...
Less Crew Space ... 221.71
Less above Crown of ...
Engine Room ... 36.57
TONNAGE FOR FEES... 6263.15
Less Engine Room ... 2086.86
Less Navigation Spaces ... 143.01
Register Tonnage ... 4069.85

CLASS 100A1 Steel Deck with hull FEET.
Breadth (greatest moulded) ... 58.458
Depth at middle of length from top of keel to top of ... 38.125
beams at side of uppermost Continuous Deck ... 8.0
Depth height of 'tween deck when this does not exceed 8ft. ... 30.125
Transverse Number ... 85.583
Length on deck from fore part of stem to after part of ... 411.5
sternpost ...
Longitudinal Number ... 35216
Depth "d" at middle of length. See Secs. 2 & 13... 24.458
Proportions, Depths to Length, Uppermost Continuous ... 10.78
Deck at side to top of keel ...
" " " Upper Deck at side ... 14.3
to top of keel ...

Master Leonardo Califano
Year of Appointment (1) As Master in service of owner of present vessel: -191...
(2) As Master of this vessel: -1920
Built at London
When built 1920 Launched 23rd October 1919
By whom built J. H. Furness, Shipbuilding Co. Ltd. and Docking Co. Ltd.
Owners H. M. S. King - Represented by the Shipping Commission
Manager Societa di Navigazione Roma
(Where necessary to be entered in Reg. Book.)
Residence
Port belonging to Genoa

LENGTH on Deck as per Rule	Ft.	Ins.	BREADTH Moulded	Ft.	Ins.	DEPTH, ACTUAL—Top of Floors to top of Awn. or Shelter Dk. Beams	Ft.	Ins.	No. of Decks with flat laid	No. of Tiers of Beams
411	6		55	5		Do. Upper Deck Beams	25	4		
Dimensions of Ship per Register, Length 412.4 breadth 55.65 depth. 34.4 Shelter Dk. Moulded depth, ft. 38 ins. 12 To Awning or Shelter Dk. Round up of Uppermost Dk. Beam, Actual ... 41 ins										
Upper Deck. Moulded depth, ft. 28 ins. 8 To Upper Dk.										

RAMING.	Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches in Ship.	PILLARS.	Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches in Ship.
Bars, amidships	9	4	48	9	4	48	PILLARS, In 'tween Deck, size and spacing	3 1/4	49	3 1/4	49	3 1/4	49
Bottoms at Solid Floors	3 1/2	3 1/2	42	3 1/2	3 1/2	42	" " Hold	3 1/4	49	3 1/4	49	3 1/4	49
at intermdt. Bkts.	35	35	35	35	35	35	" Quarter, 'tween Dks.,	3 1/4	49	3 1/4	49	3 1/4	49
Centre to centre amidships	35	35	35	35	35	35	" " in Hold	3 1/4	49	3 1/4	49	3 1/4	49
" bulkhead	35	35	35	35	35	35	KEELSONS AND STRINGERS.						
Centre to centre in peaks	35	35	35	35	35	35	CENTRE LINE KEELSON, Vertical Plate above						
Angles, 16-18, 143-152	9	4	48	9	4	48	floors, Through Plate, or Intercostal Plate						
Bottoms at Solid Floors	3 1/2	3 1/2	42	3 1/2	3 1/2	42	" Rider Plate						
at intermdt. Bkts.	35	35	35	35	35	35	" Flat Keel Plate Angles						
Thickness of Floor Plate	35	35	35	35	35	35	" Horizontal Plates on Floors						
Length amidships	35	35	35	35	35	35	" Angles, or Bulb Angles						
and Boiler spaces	35	35	35	35	35	35	SIDE KEELSONS, Number						
Bottom of vessel	35	35	35	35	35	35	" Angles or Bulb Angles						
Bottom, as per Rule	35	35	35	35	35	35	" Plate above floors, for						
the Bilges	35	35	35	35	35	35	" Intercostal Plate, for						
Bottoms	35	35	35	35	35	35	" Attached to outside plating with Angle						
Top and bottom	35	35	35	35	35	35	BILGE KEELSON, Angles						
Bottom, depth & thickness	35	35	35	35	35	35	" Intercostal Plate, for						
Angles, Top	35	35	35	35	35	35	" Attached to outside plating with Angle						
" Bottom	35	35	35	35	35	35	SIDE STRINGERS, Number						
" to Floors	35	35	35	35	35	35	" Angle						
mdt. frmg., width & thickness	35	35	35	35	35	35	" Intercostal Plate, for						
er and thickness	35	35	35	35	35	35	" Attached to outside plating with Angle						
f flanged (top & bottom)	35	35	35	35	35	35	Awning or Shelter Deck Stringer Plates, breadth and thickness						
a (exclusive of flange)	35	35	35	35	35	35	" Angle on ditto						
e plating	35	35	35	35	35	35	" Tie Plates, fore and aft, outside Hatchways						
mdt. frmg., width & thickness	35	35	35	35	35	35	" Deck, * Steel, for						
ets above	35	35	35	35	35	35	" Wood Deck, Material & thickness						
ATING, breadth and	35	35	35	35	35	35	Upper Deck Stringer Plate, breadth and thickness						
die Line Strake	35	35	35	35	35	35	" Angles on ditto, No.						
Engine and Boiler space	35	35	35	35	35	35	" Tie Plates, outside Hatchways						
mainder in Holds	35	35	35	35	35	35	" Deck, * Steel, for						
tr Dk. Single Angle	35	35	35	35	35	35	" Wood Deck, Material & thickness						
e, Tee Bulb or Channel	35	35	35	35	35	35	Second Deck Stringer Plates, br'dth & thickness						
Angle, Bulb Angle, Plate, Channel	35	35	35	35	35	35	" Angles on ditto, No.						
Fourth Deck, Single	35	35	35	35	35	35	" Tie Plates, outside Hatchways						
ato, Tee Bulb or Channel	35	35	35	35	35	35	" Deck, * Material and thickness						
Angle, Bulb Angle, Plate, Channel	35	35	35	35	35	35	Third, Fourth & Fifth Deck Stringer Plate, breadth and thickness						
edge	35	35	35	35	35	35	" Angles on ditto, No.						
ck, Angle, Bulb Angle, or Channel	35	35	35	35	35	35	" Tie Plates, outside Hatchways						
edge	35	35	35	35	35	35	" Deck, Material and thickness						
	35	35	35	35	35	35	Poop Deck Stringer Plate, breadth & thickness						
	35	35	35	35	35	35	" Angles on ditto						
	35	35	35	35	35	35	" Tie Plates						
	35	35	35	35	35	35	" Deck, Material and thickness						
	35	35	35	35	35	35	Bridge Deck Stringer Plate, br'dth & thickness						
	35	35	35	35	35	35	" Angle on ditto						
	35	35	35	35	35	35	" Tie Plates						
	35	35	35	35	35	35	" Deck, Material and thickness						
	35	35	35	35	35	35	Forecastle Deck Stringer Plate, br'dth & thickness						
	35	35	35	35	35	35	" Angle on ditto						
	35	35	35	35	35	35	" Tie Plates						
	35	35	35	35	35	35	" Deck, Material and thickness						

Form No. 12. WEB FRAMES. FORGINGS or CASTINGS. BULKHEADS. STIFFENERS. COLLISION PARTITION. LONGITUDINAL. PLATING. RIVETING. BUTTS. FRAMES extend in one length from. REVERSED FRAMES on floors and frames extend from. MASTS, SPARS, &c. LOWER MASTS. Bowsprit. Topmasts, Yards and Remainers of Spars. Rigging, Material and Size, Shrouds. Sails.

40328. EQUIPMENT No. LETTER A+. ANCHORS. CHAIN CABLES. HAWSERS AND WARPS. Steering Gear, Steam. Steering Gear, Hand. Correspondence. Workmanship. Are the butts of plating planed or otherwise fitted? Is the riveted work properly closed? Are the liners between the frames and plates solid single pieces? to plate, &c., conform well to each other? Are the rivet holes well and sufficiently countersunk in the plate and punched from the facing surfaces? Do any rivets break into or through the seams or butts of the plating? Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? General Remarks (State quality of workmanship, &c.). This vessel is of the No. 1 type Standard, fabricated principally by Messrs. The Cleveland Bridge Engineering Co. Ltd. Darlington & Messrs. Dorman Long & Co. Ltd. Middlesbrough and assembled by the Furness Shipbuilding Co. Ltd. Middlesbrough. and is in accordance with plans and specifications supplied, the Secretary's letter of 26th date, and in general accordance with the requirements of the Society's Rules for the class, contemplated with the following exception: Holed drilled and plain neck rivets used throughout, do hand pumps holes in downing pump fitted, do cargo batten fitted in shelter main deck, do ceiling in tank top. Steam steering gear (Kilam, Paris type) fitted in compartment aft on upper deck. Controlled from Bridge by televisor, and by direct steam from steering gear compartment, together with kindler, kinder, tested under steam with satisfaction. Additional means of steering by two rope, tackle, led to wheel provided and. The Surveyor should state the Number of Report and Name of any Sister Vessel built or Yard Number of any building. "Dormon" P.T.O. The amount of Entry Fee. Special Survey Fee. Travelling Expenses, if any. State whether the Vessel has been built under Special Survey. I am of opinion this Vessel should be Classed. With or without Freeboard, as condition of Class. Committee's Minute. Character assigned. Lloyd's A+C.P. + L.M.C. 2.20 48 (Maker take Boilers) Cargo Batten not fitted in lower O.K. Make light. Not straight frames, beaded batten. © 2021 Lloyd's Register Foundation

GENERAL REMARKS—(continued).

Tested and found satisfactory.
The Decks, shaft tunnel, upper portion of Collins bulkhead. Tested by hose with satisfactory results.

A copy of the midship section, and General arrangement, (as fitted) together with 8 forging, rearing reports are forwarded herewith.

Vessel placed in dry dock on completion bottom rudders examined. cleaned, repainted. Three slight indentations found in place. no fire rivets overhauled and made good in way of same.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. ☒ ft., Bridge ☒ ft., Forecastle ☒ ft.
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as should appear in the Register Book) 1 D^o (Sic) - Skeller Deck (Sic) Straight frames, bevelled edge. (Cargo hold not fitted in Skeller Deck)
Official No. 144358 ; Signal Letters
How are the surfaces preserved from oxidation? Inside { Cement in D.O. under Machinery Spaces } Outside paint

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors.

Where Fitted.	*Length.		Water Capacity.	Where Fitted.	*Length.		Water Capacity.
	Feet.	Tons.			Feet.	Tons.	
Double bottom, aft,	125.5	561	✓	Fore peak tank,	22.	97	✓
Double bottom, under Engines and Boilers,	—	✓	✓	After peak tank,	18	119	✓
Double bottom, if under Engines only, Feed water	26.25	125	✓	Deep tank, aft,	23.	846	✓
Double bottom, if under Boilers only, Dry Tank	17.5	✓	✓	Deep tank, forward,	✓	✓	✓
Double bottom, forward,	175.0	796	✓	Other tanks, if fitted,	✓	✓	✓
	Total capacity of double bottom	1482.		(If necessary, furnish further information by sketch.)			

* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules. Yes. ☒

Order for Special Survey No. 1293

Date 22.5.1919

No. 13 in builder's yard.

DATES OF SURVEYS held while building

1918
Sep. 2. 4. 12. 27. Oct. 3. 11. 16. 28. Nov. 15. 16. 21. 27. 28. Dec. 4. 11. 17. 18. 20. 24.
1919
Jan. 9. 15. 24. Mar. 4. Apr. 2. 7. 10. 20. 25. May 1. 12. 14. 23. Jun. 16. 17. 23. 27. Jul. 2. 4. 15. 23. 29. Aug. 8. 12. 26. Sep. 1. 4. 10. 12. 16. 18. 23. 26. Oct. 2. 6. 9. 13. 18. 16. 17. 20. 21. 22. 29. Nov. 7. 14. 21. Dec. 3. 5. 8. 13. 17. 18. Jan. 5. 6. 9. 13. 16. 19. 21. 22. 23. 28. 29. 30. Feb. 1. 2. 4. 12. 16. 17. 20. 21. 23. 27. Mar. 5.

Surveyor's Signature

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