

REPORT ON MACHINERY.

No. 17419

Port of Hull

Received at London Office **10 DEC 1905**

No. in Survey held at Hull Date, first Survey June 19th Last Survey 15th Dec 1905
 Reg. Book. 60 on the Steel Ss K. Chieftain (Number of Visits 47)
 Master Beverley Built at Beverley By whom built Messrs Cook, Welter & Gemmell Tons 278 Gross 105 Net
 Engines made at Hull By whom made Messrs Charles D Holmes & Co when made 1905
 Boilers made at Hull By whom made Charles D Holmes & Co when made 1905
 Registered Horse Power _____ Owners The Marine Ste. Fishing Co. Ltd Port belonging to Hull
 Nom. Horse Power as per Section 28 82 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted No

ENGINES, &c.—Description of Engines Triple Expansion No. of Cylinders 3 No. of Cranks 3
 Dia. of Cylinders 13 1/4" - 22 1/2" - 37" Length of Stroke 24" Revs. per minute 112 Dia. of Screw shaft 7.56" Material of screw shaft Steel
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube Yes Is the after end of the liner made water tight in the propeller boss Yes
 If the liner is in more than one length are the joints burned burned If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive If two liners are fitted, is the shaft lapped or protected between the liners Length of stern bush 36"
 Dia. of Turret shaft 6.87" Dia. of Crank shaft journals 7.22" Dia. of Crank pin 7 3/8" Size of Crank webs 14 1/2" x 4 1/2" Dia. of thrust shaft under collars 7 3/8" Dia. of screw 9" - 0" Pitch of screw 11' - 3" No. of blades 4 State whether moveable No Total surface 28 1/2 sq ft
 No. of Feed pumps 1 Diameter of ditto 2 3/4" Stroke 14 1/4" Can one be overhauled while the other is at work
 No. of Bilge pumps 1 Diameter of ditto 2 3/4" Stroke 14 1/4" Can one be overhauled while the other is at work
 No. of Donkey Engines One Sizes of Pumps 3 1/2" x 6" No. and size of Suctions connected to both Bilge and Donkey pumps
 In Engine Room Two 2" In Holds, &c. One each 2" to each, the main hold, fore hold, fish hold, two slush wells, ejector suction from Eng. bilges holds with discharge on deck.
 No. of bilge injections 1 sizes 3" Connected to condenser, or to circulating pump Is a separate donkey suction fitted in Engine room & size 2 1/2"
 Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine room always accessible Yes Are the sluices on Engine room bulkheads always accessible 0
 Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks both
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the discharge pipes above or below the deep water line above
 Are they each fitted with a discharge valve always accessible on the plating of the vessel Yes Are the blow off cocks fitted with a spigot and brass covering plate Yes
 What pipes are carried through the bunkers hold suction How are they protected wood casing
 Are all pipes, cocks, valves, and pumps in connection with the machinery and all boiler mountings accessible at all times Yes
 Are the bilge suction pipes, cocks, and valves arranged so as to prevent any communication between the sea and the bilges Yes
 When were stern tube, propeller, screw shaft, and all connections examined in dry dock before launching Is the screw shaft tunnel watertight None
 Is it fitted with a watertight door worked from

BOILERS, &c.— (Letter for record S) Total Heating Surface of Boiler 1330 sq ft Is forced draft fitted No
 No. and Description of Boilers One cyl. Muesi. Working Pressure 200 lbs Tested by hydraulic pressure to 400 lbs
 Date of test 4. 11. 05 Can each boiler be worked separately Area of fire grate in each boiler 36.2 sq ft No. and Description of safety valves to each boiler Two Spring Area of each valve 3.98 sq in Pressure to which they are adjusted 204 lbs Are they fitted with easing gear Yes
 Smallest distance between boilers or uptakes and bunkers or woodwork 6 Mean dia. of boilers 13'-1" Length 10'-6" Material of shell plates Steel
 Thickness 1 1/16" Range of tensile strength 29.32 tons Are they welded or flanged Descrip. of riveting: cir. seams L. D. long. seams D. O. S. Y. R.
 Diameter of rivet holes in long. seams 1 3/16" Pitch of rivets 7" Lap of plates or width of butt straps 17"
 Per centages of strength of longitudinal joint 99.83% Working pressure of shell by rules 202 lbs Size of manhole in shell 16" x 12"
 Size of compensating ring 7" x 1 3/16" No. and Description of Furnaces in each boiler 2. Holmes Material Steel Outside diameter 45"
 Length of plain part top 3/4" Thickness of plates bottom 3/4" Description of longitudinal joint Welded No. of strengthening rings 4 Corners
 Working pressure of furnace by the rules 210 lbs Combustion chamber plates: Material Steel Thickness: Sides 23/32" Back 23/32" Top 32" Bottom 32"
 Pitch of stays to ditto: Sides 8 1/2" x 9" Back 8 1/2" x 9 1/2" Top 9" x 9 1/2" If stays are fitted with nuts or riveted heads Nuts Working pressure by rules 208 lbs
 Material of stays Steel Diameter at smallest part 1 5/8" - 1 3/4" Area supported by each stay 12 3/16" x 8 1/2" = 99 sq in Working pressure by rules 217 lbs End plates in steam space: Material Steel Thickness 1 3/16" Pitch of stays 17 3/4" x 17 1/4" How are stays secured plates nut screwed into both end in & out, washers out. Working pressure by rules 211 lbs Material of stays Steel
 Diameter at smallest part 7.00 Area supported by each stay 315.062 sq in Working pressure by rules 222 lbs Material of Front plates at bottom Steel
 Thickness 1 5/16" Material of Lower back plate Steel Thickness 1 5/16" Greatest pitch of stays 15" Working pressure of plate by rules 208 lbs
 Diameter of tubes 3 1/4" Pitch of tubes 4 5/8" Material of tube plates Steel Thickness: Front 15/16" Back 29/32" Mean pitch of stays 9 1/4"
 Pitch across wide water spaces 14 1/2" Working pressures by rules 200 lbs Girders to Chamber tops: Material Iron Depth and thickness of girder at centre 10 1/2" x 2" Length as per rule 3'-0" Distance apart 8 1/2" - 9 1/2" Number and pitch of Stays in each 3 - 9"
 Working pressure by rules 217 lbs Superheater or Steam chest; how connected to boiler Can the superheater be shut off and the boiler worked separately
 Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness
 If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed
 Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

DONKEY BOILER— No. _____ Description _____
 Made at _____ By whom made _____ When made _____ Where fixed _____
 Working pressure _____ tested by hydraulic pressure to _____ No. of Certificate _____ Fire grate area _____ Description of safety valves _____
 No. of safety valves _____ Area of each _____ Pressure to which they are adjusted _____ If fitted with easing gear _____ If steam from main boilers can enter the donkey boiler _____
 Dia. of donkey boiler _____ Length _____ Material of shell plates _____ Thickness _____ Range of tensile strength _____
 Descrip. of riveting long. seams _____ Dia. of rivet holes _____ Whether punched or drilled _____ Pitch of rivets _____
 Lap of plating _____ Per centage of strength of joint _____ Rivets _____ Thickness of shell crown plates _____ Radius of do. _____ No. of Stays to do. _____
 Dia. of stays _____ Diameter of furnace Top _____ Bottom _____ Length of furnace _____ Thickness of furnace plates _____ Description of joint _____
 Thickness of furnace crown plates _____ Stayed by _____ Working pressure of shell by rules _____
 Working pressure of furnace by rules _____ Diameter of uptake _____ Thickness of uptake plates _____ Thickness of water tubes _____

SPARE GEAR. State the articles supplied: *Two each top and bottom end connecting rod bolts and nuts, two main bearing bolts and nuts, one set coupling bolts and nuts, one set each air, circulating feed and bilge pump valves, and a quantity of assorted bolts nuts etc.*

The foregoing is a correct description,
Charles Dobson Manufacturer.

Dates of Survey while building
 During progress of work in shops - 1905: - June 19, 27 July 4, 8, 12, 15, 20, 26, 27 Aug 15, 21, 22, 25, 31 Sep 8, 12, 13, 19, 21, 26, 27 Oct 3, 4.
 During erection on board vessel - Oct 10, 19, 20, 24, 25 Nov 1, 2, 4, 13, 14, 16, 17, 21, 22, 23, 25, 28, 30 Dec 1, 2, 5, 7, 13, 15.
 Total No. of visits *47*

Is the approved plan of main boiler forwarded herewith *Yes*
 " " " donkey " " "

General Remarks (State quality of workmanship, opinions as to class, &c.) *The machinery and boilers of this vessel have been inspected throughout construction in accordance with the Society's Rules. The materials and workmanship are good. The boiler tested by hydraulic pressure and with the engines placed on board and tested under steam they are now in good order, and safe working condition, and respectfully submitted as being eligible in my opinion to be classed with the notation of *L.M.C. 12.05* in the Register Book.*

It is submitted that this vessel is eligible for **THE RECORD** *L.M.C. 12.05*

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1.1.06
1.1.06

The amount of Entry Fee... £ 1 : 0 : 0
 Special ... £ 12 : 6 : 0
 Donkey Boiler Fee ... £ - : - : -
 Travelling Expenses (if any) £ - : 2 : 0

When applied for, *15/12/05*
 When received, *29/12/05*

James Barclay
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.
16.12.05

Committee's Minute **FRI. 5 JAN 1906**
 Assigned *+ L.M.C. 12.05*

MACHINERY CERTIFICATE WRITTEN.



Certificate (if required) to be sent to the Surveyors are requested not to write on or below the space for Committee's Minute.