

For the information of Surveyors and the Committee only.

Received at _____ Office _____ 18 _____

Lloyd's Register of Shipping.

(Report on Vessel No. 6300 Port Hongkong)

No. 644 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings or Castings, manufactured by The Hongkong & Whampoa Dock Co. Ltd of Hongkong for the Vessel No. 644, being built by The H.K. & Whampoa Dock Co. Ltd of Hongkong have been inspected by me as set forth below and found to be, so far as can be seen, sound & free from defects.

Hongkong 29th March 1928

W. Morrison

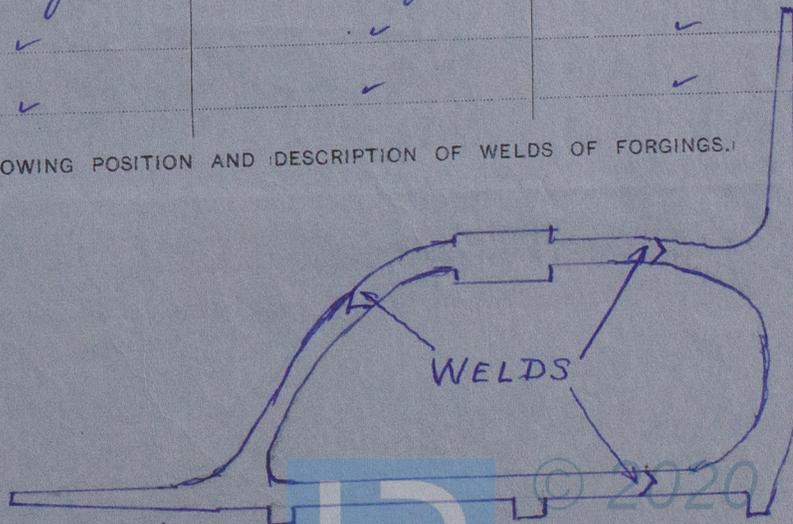
Mark on Forgings or Castings.

Lloyd's

No. 644 H.K.
29-3-28
T.S.M.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	O.H. Steel	O.H. Steel	O.H. Steel
How made	Forged	Forged	Forged at port.
annealed	yes	yes	yes
Dimensions	As per plan	3 1/2" dia	6" x 1 1/4"
Progress on Inspection	Finished	Finished	Finished
Date when Inspected	Feb. 6, 14, 16, 20, 27, Mar. 13, 29, 1928.		
Tests on Standard Test Pieces.			
Site Test—	31.6	29.9	30.0
Tons per square inch	31.25 in 2"	35.9 in 2"	31.25 in 2"
Extension per cent. ...			
and Bending Test—	180° without fracture	180° without fracture	180° without fracture
Angle before fracture			
Drop Test—	✓	✓	✓
Height from ground ...			
hammering Test—	✓	✓	✓
If made according to Rules and found satisfactory ...	✓	✓	✓

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

W1215-0326

