

No. 620  
6964

(“The endorsement to contain a succinct summary of any repairs that have been required and to show the cause or causes of such repairs, and also to bring out clearly any exceptional features in connection with the case, so that the Classing Committee may have all the salient points presented in the endorsement.”—*Extract from Sub-Committee's Report, 24/5/82.*)

This vessel was commenced at Karlshamn and was taken to Aalborg Copenhagen to be completed.

This vessel appears to have been built in accordance with the Rules and the approved plans, and it is submitted she is eligible to be classed **✠ 100 A.1.**

✠ 100 A.I. (steel)

1 gr (stl)

Cell DB. 175' 279t., F.P.T. 43t., A.P.T. 38t.,

F.K. 4 B.H. Nt. Cem. Doyds A+C.P.

P. 20' B. 47' F. 26'

Date of build 6.24

AMS, Forecastle Deck, ~~Angle~~, Bulb Angle )

~~Plate, Tee Bulb, or Channel.....~~

" Angles on upper edge .....

200	75	11.5	200	75	11.5
-----	----	------	-----	----	------

.....	.....	.....	.....	.....	.....

1244	1244
------	------

Deck. Material and thickness

\* If Iron or Steel Deck, state if whole or part, and if Wood Deck is laid thereon



as cut on Beam ...														Surveyed while Building, Afloat, or in Dry													
LENGTH on Deck		Feet.		Inches.		BREADTH—		Feet.		Inches.		DEPTH, ACTUAL—Top of Floors to top of Upper Dk. Beams		Feet.		Inches.		No. of									
as per Rule ....		2/3		0		Moulded ....		35'		0		Do. do. do. do. Second Dk. Beams		14		4 1/4		No. of									

S.S. "Epoca".

Immo Rept. No 620.

It is concluded that the lower edge of the sheerstrake is double riveted throughout as approved, that the riveting of the butts and edges of the side plating of the Poop, Bridge and Forecastle and the widths of the butt-laps of the sheerstrake, bottom and side shell plating are in accordance with the rule requirements and that the <sup>double bottom and peak tanks,</sup> bulkheads and shaft tunnel have been tested as required but the Surveyor should be requested to state if this is so.

The Surveyor should also be requested to forward the forgings reports. ✓

Mr. 207116:

See letter

S.H.  
20.1.25.



© 2021

Lloyd's Register  
Foundation

W1210-0043

2 1/2 Stud

75 x 75