





**S.S. WEST CARUTH**

To suit new bottom part.  
Rudder removed, overhauled and all pintles renewed.  
Keel plate N° 1, 2, 3, 4, 5, 6, 7, 8, 14, 15 and 16 renewed.  
Keel plate N° 11 and 12 faired in place  
Keel plate N° 13 and 17 removed faired and replaced.  
Lower part stem renewed.

*Starboard.*

A stroke plate N° 1, 2, 3, 4, 6, 7, 8, 10, 15, 16, 17, 18 and 19 renewed.  
A stroke plate N° 5 and 9 removed faired and replaced  
A stroke plate N° 11 faired in place  
B stroke plate N° 1, 2, 3, 4, 6, 13 and 14 renewed.  
B stroke plate N° 5, 7, 8 and 12 removed faired and replaced.  
C stroke plate N° 1, 3, 5, 7, 11 and 14 renewed  
C stroke plate N° 2, 4, 6, 12 and 13 removed faired and replaced.  
D stroke plate N° 3, 5, 8, and 13 renewed  
D stroke plate N° 1, 7, and 16 removed faired and replaced.  
E stroke plate N° 6 renewed  
F stroke plate N° 4, 7 and 10 removed faired and replaced  
G stroke plate N° 1 and H stroke plate N° 1 from aft. and one Bos plate  
and one counter plate removed for unshipping stern frame, replaced.  
Bilge keel 2 length of angle bar and one length of plate renewed  
and 3 length of plate removed faired and replaced.

*Port side*

A stroke plate N° 1, 2, 3, 4, 5, 6, 8, 9, 10, 15, 16, 17 and 19 renewed  
A stroke plate N° 7, 13, and 18 removed faired and replaced.  
A stroke plate N° 12 faired in place  
B stroke plate N° 1, 2, 3, 5, 6, 7, 10, 12, 13, and 14 renewed.  
B stroke plate N° 4 and 8 removed faired and replaced.  
C stroke plate N° 1, 2, 3, 4, 5, 6, 7, 11, 12, 13, and 14 renewed  
C stroke plate N° 9 and 10 removed faired and replaced.  
D stroke plate N° 1, 2, 3, 4, 5, 6, 7, 8, 10, 14 and 16 renewed.  
D stroke plate N° 11, 13 and 16 removed faired and replaced  
E stroke plate N° 5 and 8, renewed.  
E stroke plate N° 1, 3, 4, 6, 7 and 9 removed faired and replaced  
E stroke plate N° 2, 12, 16, 17, and 18 faired in place.  
One Bos plate and one counter plate removed for unshipping  
stern frame, replaced.  
Bilge keel one length of angle bar and one length of plate renewed.

*Double Bottom (Port side)*

57 floor plates renewed.  
59 floor plates removed faired and replaced.  
4 floor plates faired in place  
108 intercostal plates (sole girders) removed faired and replaced  
26 intercostal plates ( " " ) renewed See continuation sheet.

When Anchors or Cables are supplied, the particulars are to be reported in the following form:—

**ANCHORS.**

Number of Certificate.	Anchors.*	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.			WEIGHT REQUIRED BY TABLE 30 or 31.			Description of Anchor.	Makers.	Where and when tested and Superintendent.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.		
	1st Bower ...															
	2nd "															
	3rd "															
	Collectee Weight.															
	Stream .....															
	Kedge.....															

\* When a bower anchor is supplied it must be clearly stated whether it is a 1st, 2nd, or 3rd bower.

**CHAIN CABLES.**

Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.		Length and size per Table 30 or 31.		Description.	Makers of Cables.	When and where tested and Superintendent.
	Length.	Diam.	Stationary.	Breaking.	Supplied.	Per Table 30 or 31.	Length.	Diam.			
	Fathoms.	Inch.	Tons.	Tons.	Cwts. qrs. lbs.	Cwts. qrs. lbs.	Fathoms.	Inch.			
Iron Steam Chain or Steel Wire...											

N.B.—If this Report is copied by Copying Press, especial care must be taken that the copying paper is not so much damped as to spread the ink, or to cause it to show through to the other side.

If plates are removed, state name of Painter.



## S. S. WEST CARUTH

Double bottom (Starboard side)

42 floor plates renewed

53 floor plates removed faired and replaced

4 floor plates faired in place

120 intercostals (side girders) removed faired and replaced

12 intercostals ( " " ) renewed -

Centre girder 10 plates renewed - and  $\pm 260 \times 6$  angle bar renewed

S.B. 4 Hargin plates renewed

P.S. 5 Hargin plates renewed

1 Hargin plate removed faired and replaced

1 Hargin plate rem. faired &amp; replaced

1 Hargin plate faired in place

6 Hargin plate faired in place

3 Length of angle bar renewed

2 Length of angle bar renewed

Tank top plates in N°1 and 2 Hold

Centre strake plate N°1 removed faired and replaced

Centre strake plate N°2, 3 and 5 faired in place

Starboard side 3 plates removed faired &amp; replaced and one plate renewed

and 9 plates faired in place -

Portside 5 plates removed faired and replaced

and 11 plates faired in place, doubling plates under pillars

removed faired and replaced

In way of deep tank (cross oil bunker) one centre strake plate faired

in place, and on SB side 3 plates faired in place, and one plate

removed faired and replaced - 16 brackets removed faired and

replaced and 7 connection angles of same on tank top renewed

Centre bulkhead with L angle bar faired in place

Bulkhead between hold and cross bunker on SB side one plate renewed

Hold N°3 on P.S. 5 plates faired in place

Hold N°4 three plate centre strake removed faired and replaced

two tunnel side plates and 3 foundations bearing blocks removed

and replaced for these repairs

P.S. four tank top plates removed faired and replaced

two plates faired in place -

S.B. four plates removed faired and replaced

Frames

In fore peak SB four frames faired in place and 5 frames renewed

4 deep floors renewed and 3 deep floors removed faired and replaced

Portside 5 frames faired in place and 3 frames renewed, 4 intercostals

renewed and 2 intercostals removed faired and replaced

Collision bulkhead faired in place, and one plate with one length

of shell angle renewed.

In fore and after holds

S.B. 39 frames faired in place, P.S. 45 frames faired in place

S.B. 44 frame brackets and P.S. 36 frame brackets removed faired and replaced

S.B. 18 frame brackets and P.S. 17 frame brackets renewed

see continuation sheet

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Lloyd's Register  
Foundation



## S. S. WEST CARUTH

Main Engine seating removed and a new seating fitted.

For this repairs Engine unstopped.

All new and repaired work painted as required.

## Special Survey N° 1

Vessel has been placed in drydock bottom and rudders cleaned examined and found in good condition bottom and rudders recoated.

Holds, Tween decks, Engine and Boiler space, fore and after peak, deep tank, settling tanks, side coal bunkers in tween deck, cleared and cleaned for examination all ceiling removed where fitted, frames, floors, brackets, stringers, breasthook, beams, boiler bearers, bulkheads decks and all other parts thoroughly cleaned, and sealed, made free from oxidation and examined right for and aft. All parts have been recoated, and all easing round pipes removed.

All bulkheads, tunnel, fullaring, and deck girders gusset connections and the connection of vertical angles to margin plate have been carefully examined and found in order.

All ceiling on tank top fitted new, and laid on transverse battens, 2" thick.

All double bottom tanks examined internally, occasional supports full length are fitted under widely spaced fullars also under the Engine.

Strengthening bottom foreward have been examined and found in order.

For peak examined internally, painting arrangement, end and found in order (see also shell expansion).

After peak tank and deep tank and settling tanks examined internally and found good.

All tanks cleaned, cement washed or coated as required.

All double bottom tanks (except Engine and Boiler room tank)

Fore peak tank, deep tank and settling tanks, tested for carrying oil fuel, by a head of water extending to the upper deck, and found sound and tight.

Gutterway's fitted and Bulkhead's deep tank, settling tank and fore peak tank Bulkhead, sheathed with wood as required by the Rules.

After peak tank and Engine and Boiler room tank tested as required by the Rules and found sound and tight.

Decks examined and found good. Bridge space, and space above fore and after peak examined and found good.

see continuation sheet



