

With or Without
Disconnected Erections

STEEL STEAMER.

Received at London Office

TUE OCT. 31 1922

State if Report is also sent on the Machinery of the Vessel *Yes*

Date of completion of report *25 October 1922*

Port of *Rotterdam*

No. *12579*

Survey held at *Rotterdam*

Date, First Survey *21 July 1922*

Last Survey *17 October 1922*

On the (State if Single, Twin, or Triple Screw)

S. S. WEST CARUTH

Rig *Schooner (2 steel masts)*

TONNAGE under

Tonnage Deck

Do. between Tonnage Dk.

and 3rd and 4th Dk.

Total under Upper Dk. *5110.44*

Do. of Poop

Do. of R.Q.Dk.

Do. of Bridge House

Do. of Forecastle

Do. of Houses on Dk.

Do. of excess of Hatchways

Do. above Crown of

Engine Room

Gross Tonnage *5689.50*

Less Crew Space

Less above Crown of

Engine Room

TONNAGE FOR FEES

Less Engine Room

Less Navigation Spaces

Register Tonnage

as cut on Beam *4029.01*

CLASS *100 A1*

FEET.

Master

Year of appointment

(1) As Master in service of
owner of present vessel: 19
(2) As Master of this
vessel: 19

Built at *San Pedro, Cal.*

When built *1919* Launched

By whom built *S. Western S.B. Co*

Owners *Frank T. C. Stack & Co. Ltd.*

Managers *F. C. Stack & Co. Ltd.*

(Where necessary to be entered in Reg. Book.)

Residence *London*

Port belonging to *London*

Destined Voyage *not decided*

If Surveyed while Building, Afloat, or in Dry Dock *in dry dock*

LENGTH on Deck as per Rule	Feet.	Inches.	BREADTH— Moulded	Feet.	Inches.	DEPTH, ACTUAL—Top of Floors to top of Upper Dk. Beams	Feet.	Inches.	No. of Decks with flat laid	one
	410	0		54	0	Do. do. do. do. Second Dk. Beams	29	7	No. of Tiers of Beams	two
Moulded depth, ft. 38 ins. 3 To Bridge Dk. Round of Upper 13 1/2 ins.										
Moulded depth, ft. 29 ins. 9 To Upper Dk. Dk. Beam, Actual										
Dimensions of Ship per Register, Length 410.5 breadth 54.3 depth 27.2										
FRAMING.										
FRAME, Angles, or Bars amidships	Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches per Rule Or as	Inches per Rule	Inches per Rule	Inches in Ship.	Inches in Ship.	Inches per Rule Or as	Inches per Rule Approved.
Do. in peaks	10	3 3/4	55	10	3 3/4	55				
Do. in way of Double Bottoms at Solid Floors	6	3 1/2	40	6	3 1/2	40				
Do. in way of Double Bottoms at Solid Floors	3 1/2	3 1/2	40	3 1/2	3 1/2	40				
Do. in way of Double Bottoms at intermdt. Bkts.										
Spacing of Frames from centre to centre amidships	27			27						
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REVERSED FRAME, Angles, only in PEAKS	3 1/2	3 1/2	40	3 1/2	3 1/2	40				
Do. in way of Double Bottoms at Solid Floors	3	3	40	3	3	40				
Do. in way of Double Bottoms at intermdt. Bkts.										
FRAMING, depth of girder										
FLOORS, depth and thickness of Floor Plate										
Do. at mid-line for 1/2 length amidships										
Do. in way of Engine and Boiler Spaces	40			40						
Do. thickness at the ends of vessel										
Do. depth at 1/2 the half breadth, as per Rule										
Do. height extended at the Bilges										
FLOORS in Cell, Double Bottoms	36			36						
Do. state if flanged (top & bottom)	angle bar top & bottom									
Do. Spacing of Solid floors	27			27						
CENTRE GIRDER, in Dbl. bottom, dpth. & thcknss.	44	52	42	44	52	42				
Do. Angles, Top	3 1/2	3 1/2	44	3 1/2	3 1/2	44				
Do. Angles, Bottom	4	4	50	4	4	50				
Do. to Floors	5	5	60	5	5	60				
Do. Brackets at intermdt. frmg., wdth & thcknss										
SIDE GIRDERS, number on each side & thickness	one			one						
Do. Angles, Enged (top and bottom)	3	3	40	3	3	40				
Do. Angles (top and bottom)	3 1/2	3 1/2	44	3 1/2	3 1/2	44				
Do. to Floors	3 1/2	3 1/2	44	3 1/2	3 1/2	44				
MARGIN PLATE, depth (exclusive of flange) and thickness	38	50		38	50					
Do. Angle to Outside Plating	4	4	50	4	4	50				
Do. Floors	3 1/2	3 1/2	44	3 1/2	3 1/2	44				
Do. Brackets at intermdt. frmg., wdth & thcknss										
Do. Height of Outside Brackets above at bilge	28 1/2			28 1/2						
INNER BOTTOM PLATING, breadth and thickness of Middle Line Strake	44	52	42	44	52	42				
Do. in Engine and Boiler space	56			56						
Do. Remainder in Holds	42	50	56	42	50	56				
BEAMS, Upper Deck, Single Angle, Bulb	7	3 1/2	36	7	3 1/2	36				
Do. Angle, Plate, Tee Bulb, or Channel	7	3 1/2	36	7	3 1/2	36				
Do. In way of Long Bridge	7	3 1/2	36	7	3 1/2	36				
Do. Spacing	27			27						
BEAMS, Second Deck, Single Angle, Bulb	12	3 1/2	50	12	3 1/2	50				
Do. Angle, Plate, Tee Bulb, or Channel	12	3 1/2	50	12	3 1/2	50				
Do. Spacing	54			54						
BEAMS, Third and Fourth Deck, Single Angle, Bulb	7	3 1/2	36	7	3 1/2	36				
Do. Angle, Plate, Tee Bulb, or Channel	7	3 1/2	36	7	3 1/2	36				
Do. Angles on upper edge	27			27						
Do. Spacing	27			27						
BEAMS, Poop Deck, Angle, Bulb, Angle, Plate, Tee Bulb, or Channel	8	3 1/2	38	8	3 1/2	38				
Do. Angles on upper edge	48	54		48	54					
Do. Spacing	27			27						
BEAMS, Bridge Deck, Angle, Bulb, Angle, Plate, Tee Bulb, or Channel	7	3 1/2	36	7	3 1/2	36				
Do. Angles on upper edge	27			27						
Do. Spacing	27			27						
BEAMS, Forecastle Deck, Angle, Bulb, Angle, Plate, Tee Bulb, or Channel	7	3 1/2	36	7	3 1/2	36				
Do. Angles on upper edge	27			27						
Do. Spacing	27			27						
PILLARS.										
PILLARS In 'tween Deck, size and spacing										
Do. Hold	8	3 1/2	30	8	3 1/2	30				
Do. Quarter 'tween Bks.	12	3 1/2	50	12	3 1/2	50				
Do. in Hold										
KEELSONS & STRINGERS.										
CENTRE LINE KEELSON, Vertical Plate above floors, Through Plate, or Intercoastal Plate										
Do. Rider Plate										
Do. Flat Plate Keel Angles										
Do. Horizontal Plates on Floors										
Do. Angles or Bulb Angles										
SIDE KEELSONS, Number										
Do. Angles or Bulb Angles										
Do. Plate above floors, for length										
Do. Intercoastal Plate, for length										
Do. Attached to outside Plating with Angle										
BILGE KEELSON, Angles										
Do. Intercoastal Plate for length										
Do. Attached to outside Plating with Angle										
SIDE STRINGERS, Number	three			three						
Do. Angle	5	4	50	5	4	50				
Do. Intercoastal Plate, for 22 1/2 ft. length										
Do. Attached to outside plating with Angle	3 1/2	3 1/2	1/2	3 1/2	3 1/2	1/2				
Upper Deck Stringer Plate, br'dth & thickness (clear of Bridge)										
Do. br'dth & thickness (in way of Bridge)	62	66	44	62	66	44				
Do. Angle (clear of Bridge)	5	5	66	5	5	66				
Do. Doubling Plate at sides of Hatchways	50			50						
Do. Deck, Iron or Steel, for 1/4 L. lng.	50			50						
Do. Thickness (clear of Bridge)	50	34		50	34					
Do. (in way of Bridge)	40			40						
Do. Wood Deck, Material & thickness	no wood			no wood						
Second Deck Stringer Plate, br'dth & thickness										
Do. Angles on ditto, No.	47	40	44	47	40	44				
Do. Tie Plates outside Hatchways	3 1/2	3 1/2	50	3 1/2	3 1/2	50				
Do. Deck, Iron or Steel, for 1/4 L. lng.	40			40						
Do. Wood Deck, Material & thickness	no wood			no wood						
Third Deck Stringer Plate, br'dth & thickness										
Do. Angles on ditto, No.										
Do. Tie Plates, outside Hatchways										
Do. Deck, Material and thickness										
Fourth and Fifth Deck Stringer Plate, breadth & thickness										
Do. Angles on ditto, No.										
Do. Tie Plates outside Hatchways										
Do. Deck, Material & thickness										
Poop Deck Stringer Plate, breadth & thickness										
Do. Angle on ditto	38	30		38	30					
Do. Tie Plates	3 1/2	3 1/2	40	3 1/2	3 1/2	40				
Do. Deck, Material and thickness	38			38						
Bridge Deck Stringer Plate, br'dth & thickness										
Do. Angle on ditto	56	56		56	56					
Do. Tie Plates	5	5	62	5	5	62				
Do. Deck, Material and thickness	40			40						
Forecastle Deck Stringer Plate, br'dth & thickness										
Do. Angle on ditto	38	36		38	36					
Do. Tie Plates	3 1/2	3 1/2	40	3 1/2	3 1/2	40				
Do. Deck, Material and thickness	32			32						

If Iron or Steel Deck, state if whole or part, and if Wood Deck is laid thereon.

WEB FRAMES.				FORGINGS OR CASTINGS.				ANCHORS.			
WEB FRAMES, In Fore Body, No. and spacing				KEEL, Bar, depth and thickness				ANCHORS, No. and spacing			
2 spaced 4 and 5 frame spaces				Flat plate keel				1st Bower			
No. of Side Stringers				10 1/2 x 2 3/4				2nd			
3 spaced 3 frame spaces				9 x 8				3rd			
22 x 4 1/2				10 1/2 x 8				4th			
one plate 24 x 40 L 3/2 x 3/2 x 40				5 80				Stream			
3 1/2 x 3 1/2 x 50 double				10 1/2				Kedge			
BRACKET PLATES to Stringers between Web Frames, depth and thickness				RUDDER, how constructed				Particulars of Drop Test of Cast Steel Anchors, viz.:-			
ALL BULKHEADS, Vessel				RUDDER, how constructed				Weight, Surveyor's Initials, Number of Certificate, Date of Test.			
STIFFENERS, Vessel				Can the Rudder be unshipped afloat?				CHAIN CABLES.			
HORIZONTAL, VERTICAL				Manufacturer's name or trade mark of the Iron or Steel (state process of manufacture of Steel) used for Frames, Floors, Beams, Keelsons, Tie and Stringer				HAWSEERS AND WARPS.			
PLATING.				RIVETING.				Boats			
AS IN SHIP.				EDGES.				Pumps, Number			
AMIDSHIP, FORWARD, AFT.				Single or Double.				Windlass is			
Breadth, Thickness.				RIVETS.				Engine Room Skylights.			
Flat Plate Keel				Double or Treble and for what Length.				Coal Bunker Openings.			
Garboard or A Strake				RIVETS.				Number of Scuppers, and numbers and dimensions of Freeing Ports, &c.			
B				STRAPS.				Ceiling in Holds, thickness and material			
C				IF LAPPED.				Cargo Hatchways.			
D				BUTTS.				State size No. 1 Hatch (Forward)			
E				RIVETS.				No. 2 Hatch			
F				STRAPS.				No. 3 Hatch			
G				IF LAPPED.				No. 4 Hatch			
H				BUTTS.				Bulwarks, height above deck and description			
I				RIVETS.				The foregoing is a correct description.			
J				STRAPS.				Builder's Signature (here only)			
K				IF LAPPED.				Correspondence.			
L				BUTTS.				Workmanship.			
M				RIVETS.				Is the riveted work properly closed?			
N				STRAPS.				Are the liners between the frames and plates solid single pieces?			
O				IF LAPPED.				Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other?			
P				BUTTS.				Are the rivet holes well and sufficiently countersunk in the plate and punched from the facing surfaces?			
Q				RIVETS.				Are the butts of Plating, Stringers, &c., properly shifted and strapped?			
R				STRAPS.				Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)?			
S				IF LAPPED.				Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)?			
T				BUTTS.				General Remarks (State quality of workmanship, &c.)			
U				RIVETS.				The workmanship was found as far as could be ascertained			
V				STRAPS.				good and the extensive repairs specified in the Rpt. form 8. forwarded			
W				IF LAPPED.				Recently have been carried out in a satisfactory manner.			
THICKNESS OF SHEET PILE				BUTTS.				The scantlings have all been ascertained by actual measurement and drilling.			
CLEAR OF LONG BRIDGE				RIVETS.				made and found to agree with those given on the approved plans			
DO. OF STRAKE BELOW				STRAPS.				returned herewith.			
DELG. of Flat Plate Keel				IF LAPPED.				She has been surveyed throughout in accordance with Sec 48 of the			
Strake below				BUTTS.				rules.			
Length and thickness.				RIVETS.				The Surveyor should state the Number of Report and Name of any Sister Vessel.			
POOP SIDES				STRAPS.				Plans to be forwarded with F.E. Report showing vessel as built.			
FORECASTLE SIDES				IF LAPPED.				The amount of Entry Fee			
Where a long bridge is fitted the thickness of Upper Deck Sheerstrake and Strake below should also be stated clear of same.				BUTTS.				Fees applied for			
Upper Deck				RIVETS.				The amount of Entry Fee			
Stringer Plate				STRAPS.				Special Survey Fee			
Second Deck				IF LAPPED.				Travelling Expenses, if any			
Stringer Plate				BUTTS.				State whether the Vessel has been built under Special Survey			
Upper deck plating Butts II riveted. Edge stringer plate II riveted for 3/5 L				STRAPS.				I am of opinion this Vessel should be Classed			
FRAMES extend in one length from Keelson plate to Head of Bridge at alternate to Bridge and State if ordinary or joggled				IF LAPPED.				With, or without Freeboard, as condition of Class			
REVERSED FRAMES on floors and frames extend from all L frames (in peak reverse frames at alternate frame to Head of Bridge and forecastle and Poop deck) reverse frames on floors from centre girder to State if ordinary or joggled				BUTTS.				Committee's Minute			
MASTS, SPARS, &c.				STRAPS.				Character assigned			
Material, Total Length.				IF LAPPED.				TUE NOV. 21 1922			
DIAMETER AND THICKNESS.				BUTTS.				100 A1			
At Partners, Head.				STRAPS.				Without Freeboard			
No. of Plates in round.				IF LAPPED.				Committee's Minute			
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No. of Plates in round.				BUTTS.				Character assigned			
Material, Total Length.				IF LAPPED.				TUE NOV. 21 1922			
DIAMETER AND THICKNESS.				STRAPS.				100 A1			
At Partners, Head.				IF LAPPED.				Without Freeboard			
No. of Plates in round.				BUTTS.				Committee's Minute			
Material, Total Length.				STRAPS.				Character assigned			
DIAMETER AND THICKNESS.				IF LAPPED.				TUE NOV. 21 1922			
At Partners, Head.				STRAPS.				100 A1			
No. of Plates in round.				BUTTS.				Without Freeboard			
Material, Total Length.				IF LAPPED.				Committee's Minute			
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At Partners, Head.				IF LAPPED.				TUE NOV. 21 1922			
No. of Plates in round.				BUTTS.				100 A1			
Material, Total Length.				STRAPS.				Without Freeboard			
DIAMETER AND THICKNESS.				IF LAPPED.				Committee's Minute			
At Partners, Head.				STRAPS.				Character assigned			
No. of Plates in round.				BUTTS.				TUE NOV. 21 1922			
Material, Total Length.				STRAPS.				100 A1			
DIAMETER AND THICKNESS.				IF LAPPED.				Without Freeboard			
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No. of Plates in round.				BUTTS.				TUE NOV. 21 1922			
Material, Total Length.				STRAPS.				100 A1			
DIAMETER AND THICKNESS.				IF LAPPED.				Without Freeboard			

Order for Special Survey No. _____

Date _____

No. _____ in builder's yard.

DATES OF SURVEYS
held while building

21-22-24-25-26-27-29/7-22, 2-8-10-11-15-16-19-21-22-25-28-30/8-22
4-7-11-13-14-15-18-19-21-22-25-26-27-28-29-30/9-22
2-3-4-9-10-11-16-17/10-1922

Total No. of Visits 43

Surveyor's Signature *R. C. Cunniff*

London's Register Foundation