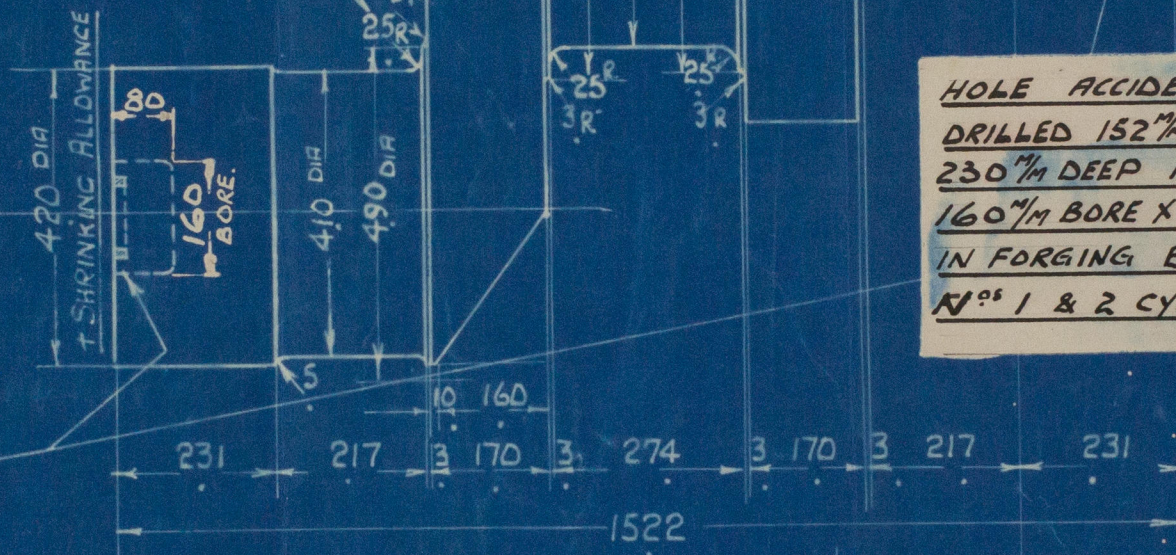


THESE BEVELS ARE PLANNED
NOT TURNED.

FOR DETAIL SEE BELOW

SECTION
ATION
FORE

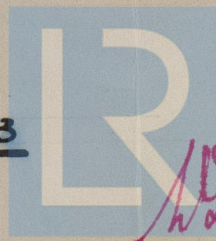
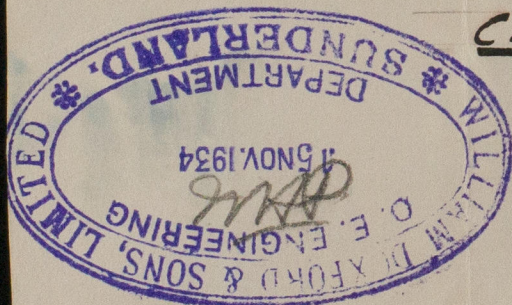


HOLE ACCIDENTALLY
DRILLED 152^{mm} BORE X
230^{mm} DEEP INSTEAD OF
160^{mm} BORE X 80^{mm} DEEP.
IN FORGING BETWEEN
N^o 1 & 2 CYLINDERS.

CRANKSHAFT.

CONTRACT N^o 613

DRAWING N^o 5932.0.E



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To Messrs Lloyds Register,
Sunderland,