

Lloyd's Register of Shipping.

(Report on Vessel No. 15931

Port

Middlesbrough

No. F6451 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs T. S. Forster & son of Sunderland for the Vessel No. _____, being built by S.T. Kington Beryl of _____ have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Work on Forgings or Castings

Lloyd's

No. 9352

JD 20.1.37

J. Dale
Sunderland
21.1.37.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*		<i>Stn Ingot Steel</i>	
How made		<i>Forged & built</i>	
If annealed		<i>yes</i>	
Dimensions		<i>5 3/4 15 4 1/4 dia</i>	
Progress on Inspection		<i>Forging & Machining.</i>	
Date when Inspected		<i>20.1.37</i>	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—		<i>31.2. 30.4</i>	
Tons per square inch		<i>34%. 36%.</i>	
Extension per cent. ...		<i>180. 180.</i>	
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ 2 : 2 : 0

To be paid at

SUNDERLAND.

© 2020

21 JAN. 1937

Lloyd's Register

Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

for the Register's trustees and the Secretary's letters.

For the information of Surveyors and the Committee only.

Lloyd's Register of Shipping

SHIP FORGINGS OF

James Watson & Co. Ltd. Glasgow

2.2.1937

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37

10.1.37



Lloyd's Register Foundation