

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No.

Port

No. 643

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs. Skoda Works, Ltd. of Pilsen C. S. R., for the Vessel No. , being built by Messrs. Chantiers de Normandie Fr. Duvally have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

1 Stern frame piece Lower part, (Cast)

1 " " Upper " (Forged)

1 Propeller Brackets, one casting.

on Forgings or Castings.

Prague 24th November 1925

C. H. Hughes.

	STERN FRAME.	RUBBER FRAME.	STEM.
Material	B. M. C. H. Steel	Propeller Brackets	
Made of	Forged	Cast Annealed	Cast Annealed
Dimensions	Various	Various	
Condition on Inspection	Finished Machined	Finished Machined	
When Inspected	20 th November 1925	20. 11. 1925	
CASTINGS.			
on Standard Test Pieces.	Forging	Casting	Casting
Test—			
per square inch	52.2	49.1 - 49.7	46.7 - 46.7
Extension per cent.	31.6	28.3 - 27.6	30.3 - 30.3
Bending Test—			
before fracture	180°	120°	120°
Test—			
from ground	✓	7 feet	7 feet
ing Test—			
according to Rules	✓	Yes, satisfactory	Yes, satisfactory
found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

(if any chargeable) £

To be paid at

Prague.

Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

† State if annealed

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Lloyd's Register Foundation

W1196-0186

lap welded or riveted longitudinal joint

welded

Material

Steel

arking