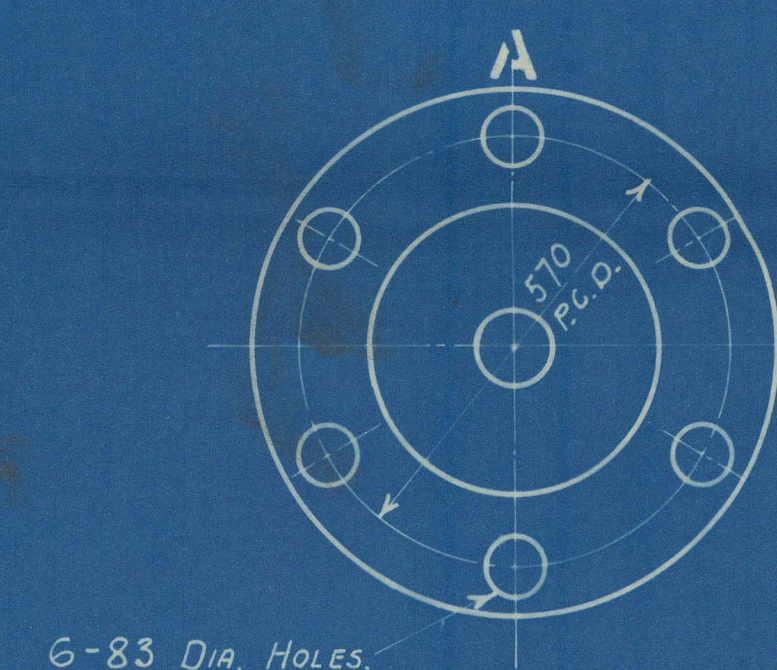
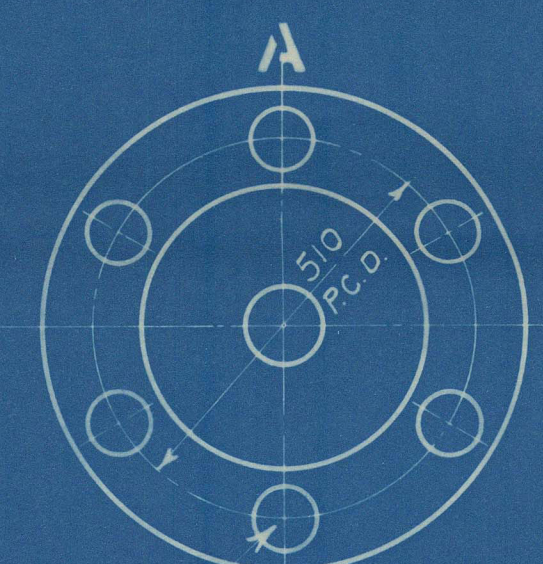


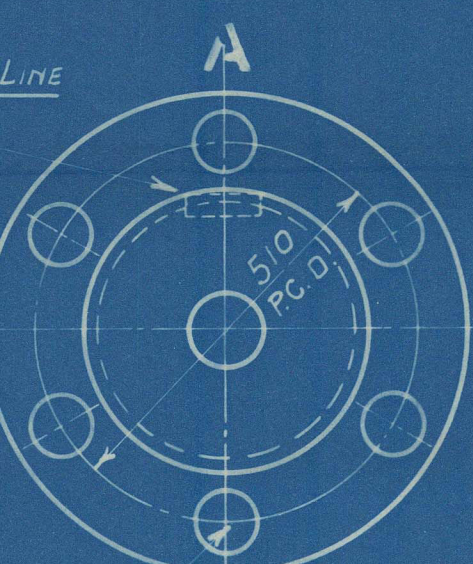
2 PROPELLER SHAFT NUTS  
MADE INADVERTANTLY LARGE  
FOR C.192. TO BE USED FOR  
C.634.



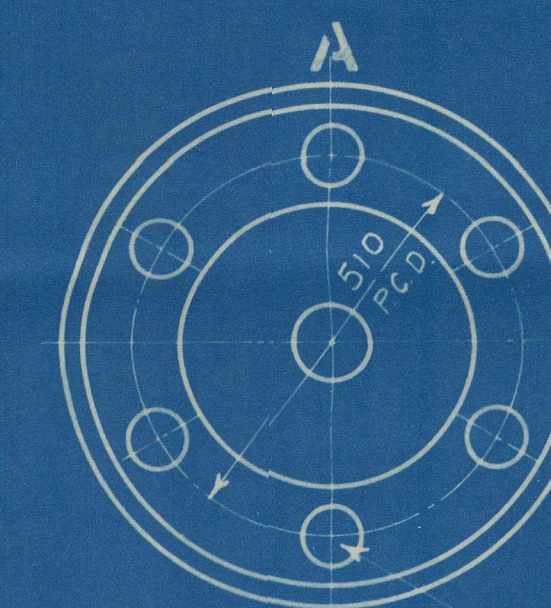
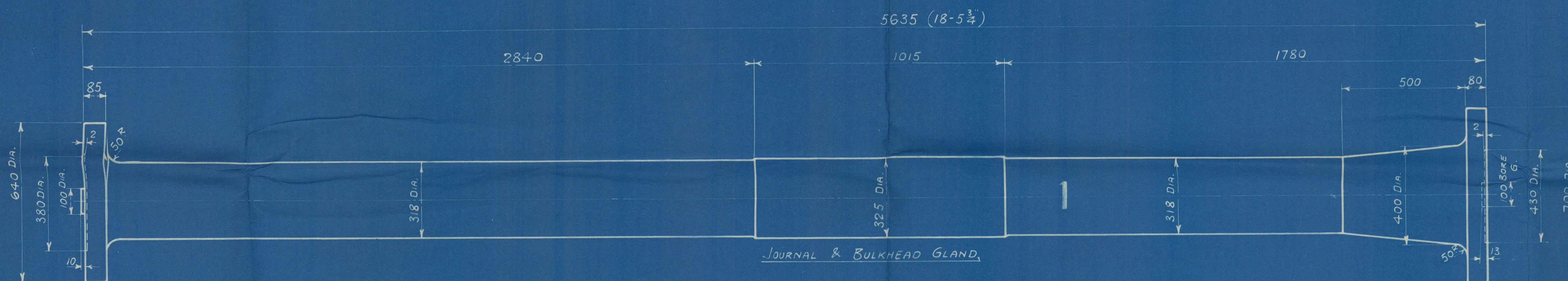
6-83 DIA HOLES.



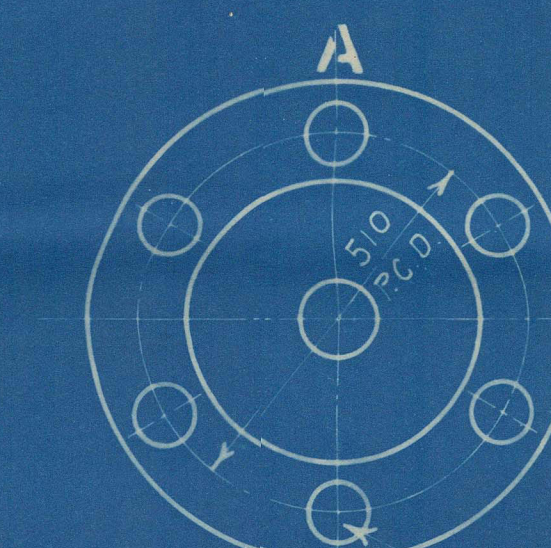
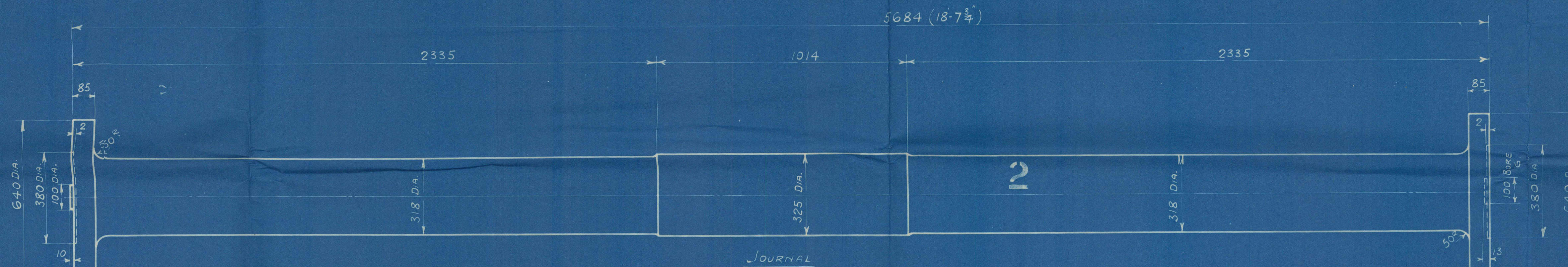
6-83 DIA HOLES.



6-83 DIA HOLES.



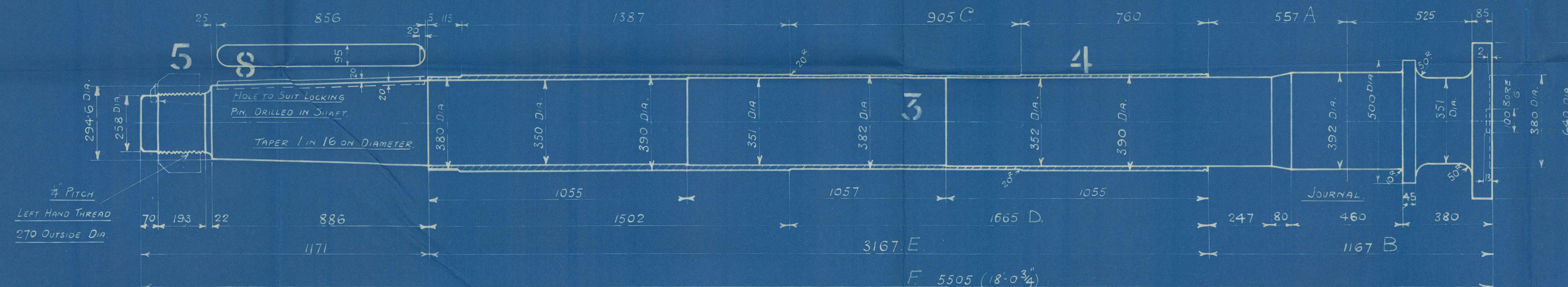
6-83 DIA HOLES.



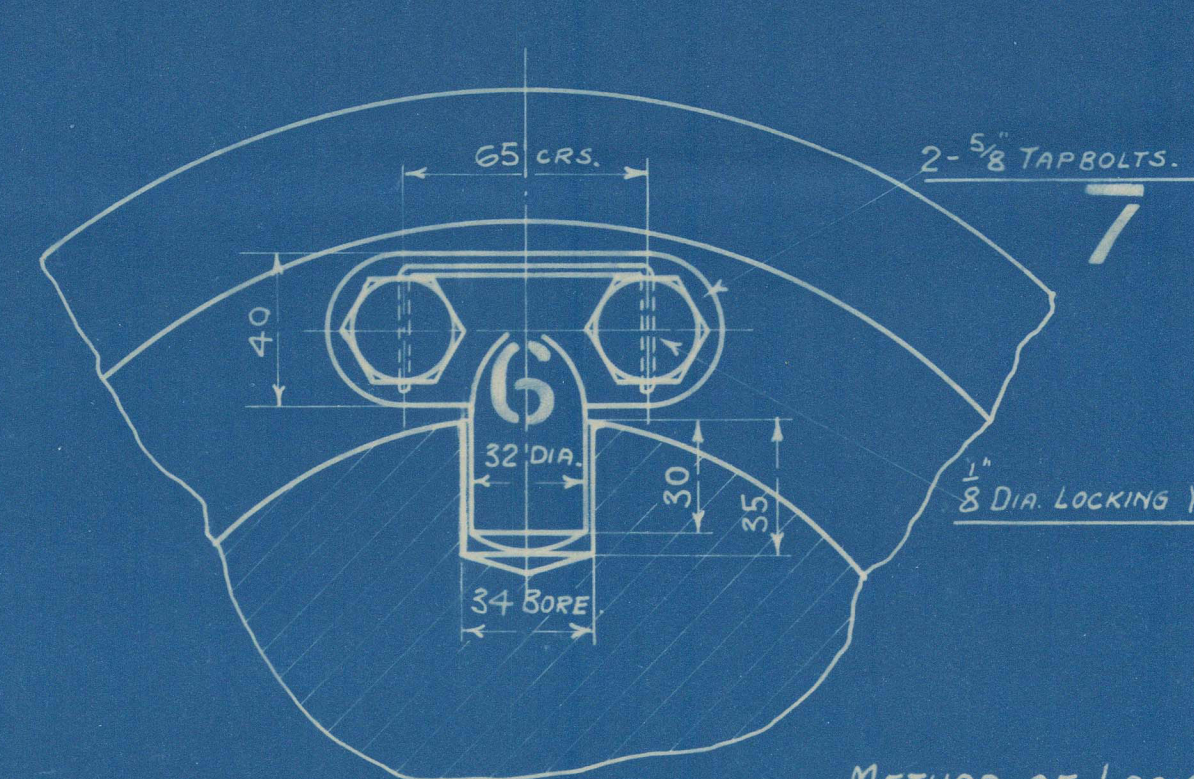
6-83 DIA HOLES.

24-3-37  
66.04.57

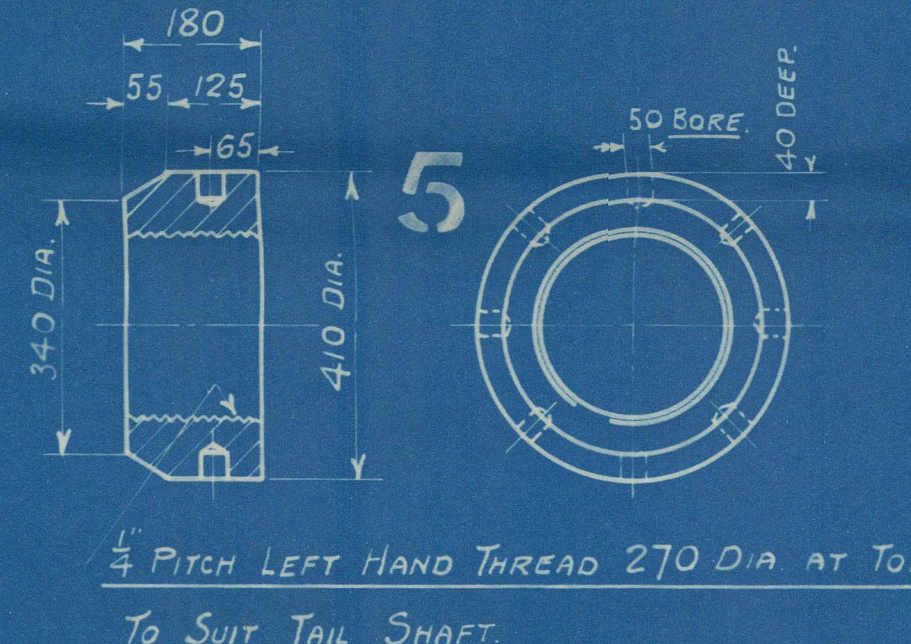
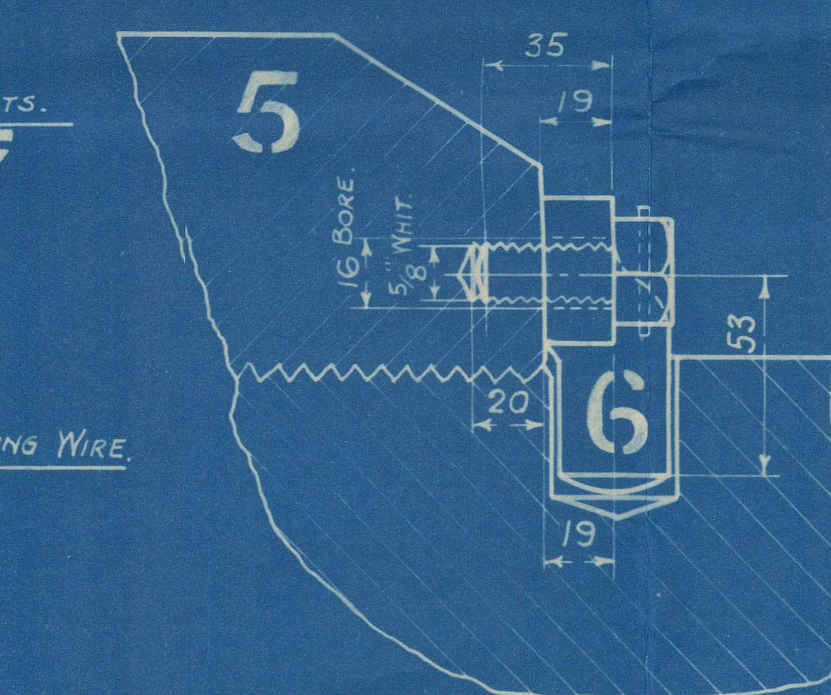
NOTE! HOLES MARKED A  
TO BE IN LINE



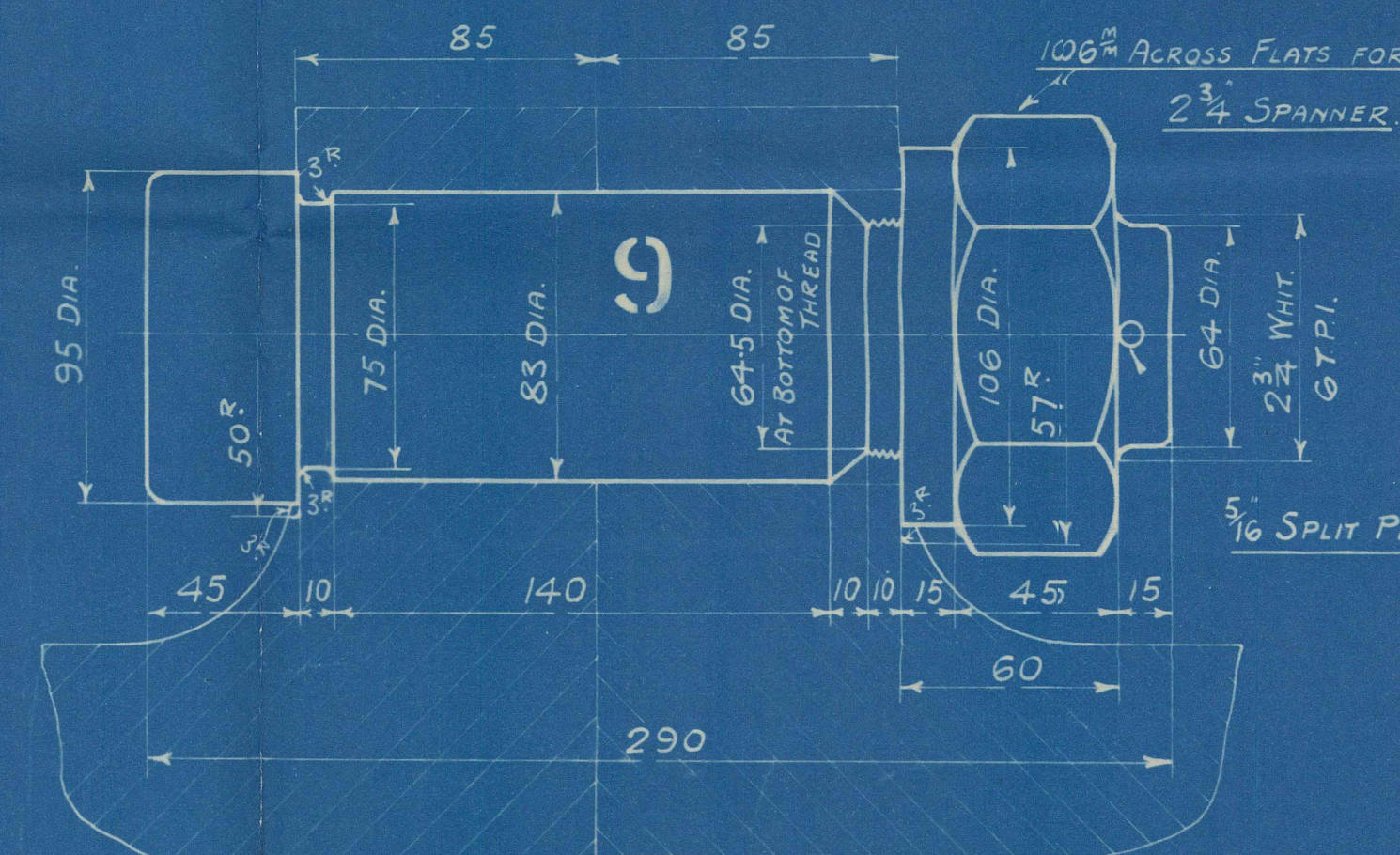
QTY	A	B	C	D	E	F
635	573	1183	925	1685	3187	5537
635	557	1147	917	1671	3174	5517



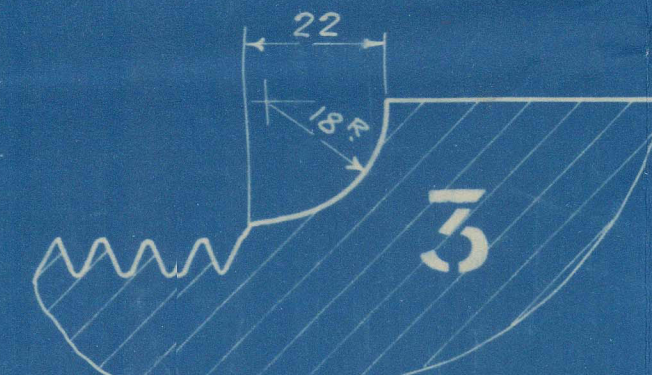
METHOD OF LOCKING TAIL SHAFT NUT.



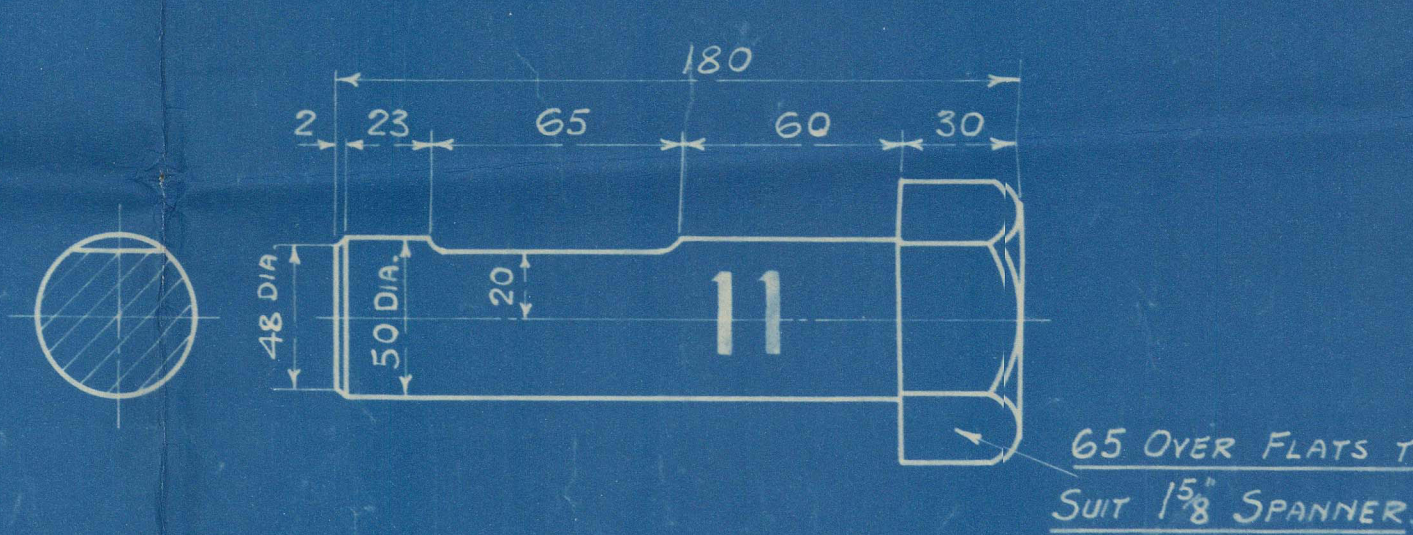
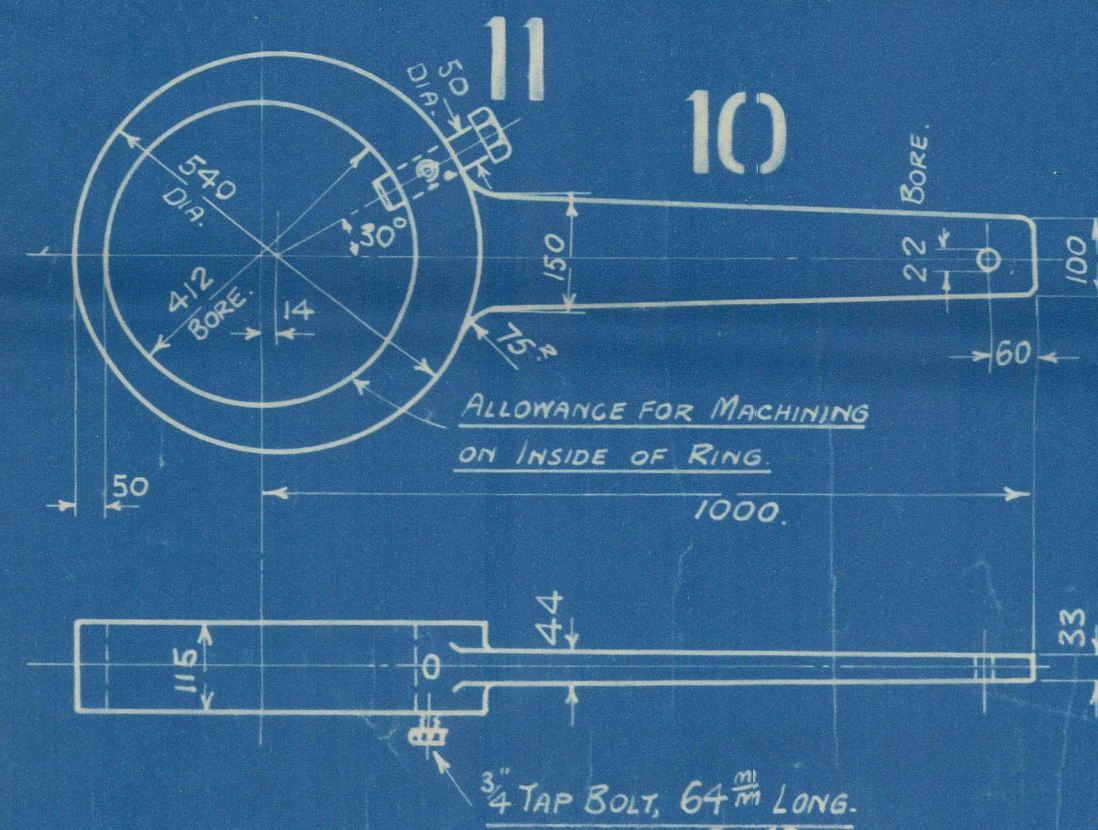
1/4 PITCH LEFT HAND THREAD 270 DIA AT TOP  
TO SUIT TAIL SHAFT.



DETAIL OF KEYWAY.



DETAIL OF NECK.



65 OVER FLATS TO  
SUIT 1 5/8 SPANNER.

PART No.	DESCRIPTION	No. OFF	MATERIAL	REMARKS
12	3/4 WHIT. TAPBOLT.	1	M.S.	
11	PIN FOR SPANNER.	1	M.S.	
10	SPANNER FOR REF. 5.	1	M.S.	FORGING SKETCH N° 7155/3
9	COUPLING BOLTS & NUTS.	42	M.S.	6 SPARE INCLUDED.
8	PROPELLER KEY.	2	M.S.	1 SPARE INCLUDED.
7	5/8 WHIT. TAPBOLTS.	2	M.S.	
6	LOCKING PIN.	1	M.S.	
5	TAIL SHAFT NUT.	2	M.S.	1 SPARE INCLUDED. SKETCH 7155/3
4	TAIL SHAFT LINER.	2	G.M.	1 SPARE INCLUDED. SKETCH 7155/3
3	TAIL END SHAFT.	2	I.S.	1 SPARE INCLUDED. SKETCH 7155/3
2	INTERMEDIATE SHAFTS.	4	I.S.	
1	FOR 9 INTERMEDIATE SHAFT	1	I.S.	



Wm. Weyland & Sons

Contract N° 634.

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Copy of app<sup>d</sup> plan

Shafting

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"Pavica

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