

REPORT ON BOILERS.

No. 5776

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Date of writing Report 21st August 42 When handed in at Local Office 21st Aug. 1942 Port of Vancouver, B. C.No. in Reg. Book. Survey held at Esquimalt, B. C. Date, First Survey 25th February 1942 Last Survey 29th June 1942on the Steel Single Screw Steamer "FORT McLEOD" (Number of Visits 32) Tons { Gross 7127.10
Net 4260.69Built at Esquimalt, B.C. By whom built Yarrows, Ltd. Yard No. 67 When built 1942Engines made at Montreal, P.Q. By whom made Dominion Engineering Works Ltd. Engine No. 8 When made 1941Boilers made at Vancouver, B. C. By whom made Vancouver Iron Works, Ltd. Boiler No. 153
155 When made 1942
156Nominal Horse Power 504 Owners Minister of Munitions & Supply of Canada. Port belonging to

MULTITUBULAR BOILERS—MAIN, AUXILIARY, OR DONKEY

Manufacturers of Steel Worth Steel Co., American Welding Co., Lukens Steel Co.,
Algoma Steel Co., Steel Co. of Canada, Page-Hersey.Total Heating Surface of Boilers 7140 Sq. Ft. Is forced draught fitted Yes Coal or Oil fired CoalNo. and Description of Boilers Three Single ended cylindrical multitubular Working Pressure 220 lbs.Tested by hydraulic pressure to 380 lbs. Date of test 5-3-42 No. of Certificate 153
10-3-42 155
12-3-42 156 Can each boiler be worked separately YesArea of Firegrate in each boiler 51 Sq. Ft. No. and Description of Safety valves to each boiler Two 2-1/4" dia. Morrison High LiftArea of each set of valves per boiler { per Rule 7.5 Sq. Ins. Pressure to which they are adjusted 220 lbs. Are they fitted with easing gear Yes
as fitted 7.95 Sq. Ins.In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler No donkey boilerSmallest distance between boilers or uptakes and bunkers or woodwork 2 ft. Is oil fuel carried in the double bottom under boilers NoSmallest distance between shell of boiler and tank top plating 2 ft. Is the bottom of the boiler insulated YesLargest internal diameter of boilers 14'-6-3/16" Length 11'-9" ext. Shell plates: Material O.H. Steel Tensile strength 29-33 tonsThickness 1-13/32" Are the shell plates welded or flanged No Description of riveting: circ. seams { end Double
inter. --Long. seams Treble Rivetted Double Butt Straps. Diameter of rivet holes in { circ. seams 1-1/2" Pitch of rivets { 4-3/16" approx.
long. seams 1-1/2" 10-1/16"Percentage of strength of circ. end seams { plate 64.2% Percentage of strength of circ. intermediate seam { plate --
rivets 47.6% rivets --Percentage of strength of longitudinal joint { plate 85.1% combined 88.7%Thickness of butt straps { outer 1-3/32 No. and Description of Furnaces in each Boiler 3 Morrison Corrugated Stephen Gourley
inner 1-7/32 end.Material O.H. Steel Tensile strength 26 - 30 tons Smallest outside diameter 41-9/16"Length of plain part { top 10" Thickness of plates { crown 21/32" Description of longitudinal joint Forge weld
bottom 10" bottom

Dimensions of stiffening rings on furnace or c.c. bottom

Diagonal plates in steam space: Material O.H. Steel Tensile strength 26 - 30 tons Thickness 1-7/16" Pitch of stays 21" x 21"How are stays secured Double nuts & 6-3/4" x 1/4" washers each end.Diagonal plates: Material { front O.H. Steel Tensile strength { 26 - 30 tons Thickness { 31/32
back O.H. Steel 26 - 30 tons 13/16Pitch of stay tubes in nests 9.82" Pitch across wide water spaces 8-1/4" x 14-1/2"Diagonal plates to combustion chamber tops: Material O.H. Steel Tensile strength 29 - 33 tons Depth and Thickness of girderCentre 11" x 7/8" Length as per Rule 34" Distance apart 11" No. and pitch of staysEach 3 - 7-5/8" Combustion chamber plates: Material O.H. SteelTensile strength 26 - 30 tons Thickness: Sides 25/32 Back 23/32 Top 25/32 Bottom 25/32Pitch of stays to ditto: Sides 9"x10-3/16" Back 9"x8-1/2" Cent CC Top 7-5/8" x 11" Are stays fitted with nuts or riveted over NutsBottom plate at bottom: Material O.H. Steel Tensile strength 26 - 30 tonsThickness 31/32" Lower back plate: Material O.H. Steel Tensile strength 26 - 30 tons Thickness 29/32Pitch of stays at wide water space 9" x 14-1/2" Are stays fitted with nuts or riveted over NutsPitch of stays: Material O.H. Steel Tensile strength 26-32 tonsAt body of stay, 3-1/2" No. of threads per inch 6Over threads 3-3/4"New stays: Material O.H. Steel Tensile strength 26 - 30 tonsAt turned off part, 1.606 No. of threads per inch 9Over threads 1-3/4"

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Are the stays drilled at the outer ends No Margin stays: Diameter { At turned off part, 1.856"
or 2"
Over threads

No. of threads per inch 9

Tubes: Material O.H. Steel External diameter { Plain 3"
Stay 3" Thickness { .16"
3/8" & 5/16" No. of threads per inch 9

Pitch of tubes 4-1/8" x 4-1/4" Manhole compensation: Size of opening in

End plate 16" x 12" Section of compensating ring -- Upper 4-1/2 Lower 3-1/2 No. of rivets and diameter of rivet holes --

Outer row rivet pitch at ends -- Depth of flange if manhole flanged -- Steam Dome: Material --

Tensile strength -- Thickness of shell -- Description of longitudinal joint --

Diameter of rivet holes -- Pitch of rivets -- Percentage of strength of joint { Place --
Rivets --

Internal diameter -- Thickness of crown -- No. and diameter of

stays -- Inner radius of crown --

How connected to shell -- Size of doubling plate under dome -- Diameter of rivet holes and pitch

of rivets in outer row in dome connection to shell --

Type of Superheater "ELESICO" Smoke box type Manufacturers of { Tubes National Tube Co.
Steel forgings Pittsburg, Penna.
Steel castings --

Number of elements 58 Material of tubes S.D. Steel Internal diameter and thickness of tubes .69" .095" (BBWG Mi

Material of headers O.H. Steel Tensile strength 33.5 tons Thickness 1-1/8" min. Can the superheater be shut off and

the boiler be worked separately No Is a safety valve fitted to every part of the superheater which can be shut off from the boiler Yes

Area of each safety valve 1.75 per sq. inch Are the safety valves fitted with easing gear Yes

Pressure to which the safety valves are adjusted 220 lbs. per sq. inch Hydraulic test pressure:

tubes 1500 lbs. per sq. inch. forgings and castings 600 lbs. per sq. inch. and after assembly in place 440 lbs. per sq. inch. Are drain cocks or

valves fitted to free the superheater from water where necessary Yes

Have all the requirements of Sections 14 to 22 inclusive for boilers been complied with Yes

The foregoing is a correct description,
VANCOUVER IRON WORKS LTD. Manufacturer.
P. J. Egan

Dates of Survey { During progress of work in shops -- 1942. Feb. 25, 27 Mar. 3, 4, 5, 10, 12. Are the approved plans of boiler and superheater forwarded herewith Approved
while building { During erection on board vessel -- 1942- April 20, 24, 29, 30 Total No. of visits 32 Plans in U.K.
May 5, 6, 10, 12, 15, 20, 22, 26, 30
June 4, 5, 9, 12, 13, 17, 20, 22, 23, 25, 26, 29.

Is this Boiler a duplicate of a previous case Yes If so, state Vessel's name and Report No. S.S. "FORT CHILCOTIN"
(Ver. Rpt. No. 5764)

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

These boilers have been constructed under special survey of tested material in accordance with the approved plans, New York letters and otherwise in conformity with the Society's Rules. On completion the boilers were satisfactorily tested under hydraulic pressure to 380 lbs. per sq. inch. They were fitted on board under special survey, examined under working conditions, safety valves adjusted under steam to the working pressure and a satisfactory accumulation test carried out.

Cross seams of both end plates are fusion welded by Union Melt Process, stress relieved under survey. Welds ground flush both sides of plate, combustion chamber wrapper plate welded to back tube plate and combustion chamber back plate; wrapper plate butts also welded, all by Union Melt Electric Process.

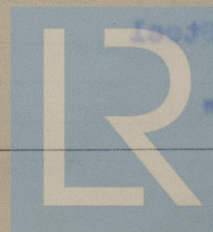
Furnaces hand electric welded to back tube plate, all welding ground flush on both sides and tested as per Rule.

Survey Fee ... £ \$150.00 : When applied for, 3rd July 19 42 RL
Travelling Expenses (if any) £ \$ 15.00 : When received, ✓ 19 42

R. Knox 87 Boomer per RL
Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute TUE 10 NOV 1942

Assigned See Ver. JE 5776



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