

## STEEL STEAMER or MOTORSHIP.

Received at London Office FEB -1 1939

State if Report has been sent on the Freeboard of the Vessel *Yes*State if Report is sent on the Machinery of the Vessel *Yes*Date of completion of report *29<sup>th</sup> Jan 1939*Port of *Göteborg*No. *12206*Survey held at *Göteborg*Date First Survey *21<sup>st</sup> May 1938*Last Survey *23<sup>rd</sup> Jan.*

1939

On the (State if Machinery fitted Aft and of Single, Twin or Triple Screw) *Steel Twin Screw Motor Ship "VENEZUELA"*State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings) *Complete Superstructure without Tonnage Openings* State Type of Erections *Forecastle*TONNAGE under Tonnage Deck... *4170.91*CLASS *100. A. 1.*State if with freeboard as condition of Class *Yes*Built at *Göteborg*

Do. of space or spaces between Tonnage Dk. and Upper Dk. (SWEDISH) BRITISH

Total

Gross Tonnage *(7083.4) 6990.93*Register Tonnage *(5297.41) 4060.35*Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) *L 418.0'*Breadth (greatest moulded) *B 55.75'*Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) *D 37.50'*1st Longitudinal Number (L x D) *(418.0 x 37.5) = 15048*2nd Numeral L x (B + D) *= 38352*Framing Depth "d," at middle of length. See Sec. 3 (1d) *14.92'*Proportions—Depth to Length—Uppermost continuous deck to top of keel *11.15*  
Do. Long Bridge to top of keelDraught Moulded *26'-1"*Launched *5<sup>th</sup> Nov 1938* Yard No. *536*Builders *A. B. Götaverken*Owners *Peder A. B. Nordström*Manager *A. A. Johnson*

(Where necessary to be entered in Reg. Book.)

Residence *Stockholm*Port of Registry *Stockholm*

If surveyed while building, afloat, or in dry dock

*Building Afloat and on floating dock*

## FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP. mm.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP. mm.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	710	✓	Bracket Floors, Frame	<i>B.A.</i> 180 x 90 x 10	✓
" " from $\frac{3}{8}$ length amidships to Collision bulkhead	710	✓	" " Reversed Frame	<i>B.A.</i> 180 x 75 x 10	<i>Appr. 9.5</i>
" " in peaks	610	✓	" " Vertical Struts	<i>B.A.</i> 180 x 75 x 9.5	✓
SIDE FRAMING. <i>NEED HOLD</i>	230 x 90 x 11.5	✓	Centre Girder, depth and thickness amidships	1450 x 13.5	<i>Appr. 12.5</i>
Frame Amidships, Angle, <i>E</i> or <i>F</i> <i>ENG. SPACE</i>	280 x 90 x 12.0	✓	" " top Angles	<i>Ab.</i> 90 x 90 x 13.5	✓
" " Extends up to	<i>Upper and 2nd deck alternately</i>	✓	" " bottom Angles	100 x 100 x 15	✓
Reversed Frame Amidships, Angle	✓		Side Girders, No. each side and thickness	<i>Two</i> x 9.5	✓
" " Extends up to	✓		Margin Plate depth (excl. of flange) and thickness	1300 x 13.5	<i>Appr. 13.0</i>
Depth of Framing Girder	✓		" " Vertical Angle to Tank side Bracket abaft $\frac{1}{2}$ len. from stem	152 x 152 x 12.7 T	✓
Frames in Uppermost Continuous 'tween Decks, Angle, <i>E</i> or <i>F</i>	90 x 90 x 10	<i>Owner req.</i>	" " Vertical Angle to Tank side Bracket from forward $\frac{1}{2}$ len. from stem to Panting Area	152 x 152 x 12.7 T	✓
" " Second 'tween Decks, Angle, <i>E</i> or <i>F</i>	✓		" " Gussets, spacing and scantling abaft $\frac{1}{2}$ len. from stem	<i>Continuous plate</i> 500 x 10	✓
" " Third " " " "	✓		" " Gussets, spacing and scantling from forward $\frac{1}{2}$ len. from stem to Panting Area	<i>Continuous plate</i> 665 x 10	✓
" " from $\frac{1}{2}$ len. for'd. to 15% len. from Stem	✓		Tank Side Brackets, height above base line at toe of Frame and thickness	1740 x 11	✓
" " in Peaks, Angle or <i>E</i>	200 x 90 x 10	✓	INNER BOTTOM PLATING.		
Diameter and Spacing of Rivets through Frame and Shell Plating amidships	22.0 160	✓	Breadth and thickness of Middle Line Strake	1350 x 13	✓
State if Frame Joggled	<i>Yes</i>	✓	Thickness of remainder in Holds	10.5	✓
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved?	<i>Yes</i>	✓	Are Rule requirements complied with regarding increases of scantlings in way of double bottom in <i>E</i> & <i>B</i> space and framing in Bankers and Boiler Room?	<i>Yes</i>	✓
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved?	<i>Yes</i>	✓	BEAMS.		
SINGLE BOTTOM.			Uppermost Continuous Deck, amidships <i>in Wells, Angle, E or F</i>	180 x 72 x 10.5/12.5	✓
Floors, Depth and thickness at mid-line in Holds	710	✓	" " in way of Bridge, Angle, <i>E</i> or <i>F</i>	✓	
Height of Brackets at side above base line at toe of frame	710	✓	Spacing	710	✓
Middle Line Keelson, on Floors, Angles, <i>E</i> or <i>F</i>	180 x 72 x 10.5/12.5	✓	Second Deck, amidships, Angle, <i>E</i> or <i>F</i>	180 x 72 x 10.5/12.5	✓
" " Through Plate or Intercostal Plate	710	✓	Spacing	710	✓
" " Foundation Plate on Floors	180 x 70 x 8.5/12.5	✓	Third Deck, amidships, Angle, <i>E</i> or <i>F</i>	180 x 70 x 8.5/12.5	✓
" " Flat Plate Keel Angles	710	✓	Spacing	710	✓
Side Keelsons, No. each side	✓		Fourth Deck, amidships, Angle, <i>E</i> or <i>F</i>	✓	
" " thickness of Intercostal Plate	✓		Spacing	✓	
" " Angles	✓		Poop Deck, Angle, <i>E</i> or <i>F</i>	✓	
DOUBLE BOTTOM.			Spacing	✓	
Solid Floors, thickness and spacing	9.5 x 1420	✓	Bridge Deck, Angle, <i>E</i> or <i>F</i>	✓	
" " Are Frame and Reversed Frame joggled?	<i>Frame only</i>	✓	Spacing	✓	
Bracket Floors, breadth and thickness at middle line	825 x 9.5	✓	Forecastle Deck, Angle, <i>E</i> or <i>F</i>	180 x 70 x 8.5/12.5	✓
" " breadth and thickness at margin plate	825 x 9.5	✓	Spacing	710 x 610	✓



## PILLARS AND DECKS.

	INCHES IN SHIP. mm.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP. mm.	Any Departure from Approved Plans to be Noted.
<b>PILLARS, No. of Rows.....</b>	Two	✓	Stringer Plate, breadth and thickness in way of Bridge .....	✓	
"    in 'tween Decks, Size and Spacing.....			Thickness of Plating abreast Deck openings in way of Wells .....	20 x 10.5 of E.R.	
"    "    "    "    "	Widely spaced		Thickness of Plating abreast Deck openings in way of Bridge .....	✓	
"    in Holds    "    "	as per plan	✓	Thickness of Plating within line of openings...	8.5	
"    "    "    "    "			If Sheathed, material and thickness .....	✓	
<b>Centre Line Bulkhead.</b>			<b>Third Deck.</b>		
Stiffeners and Spacing... 11" 18.2 HOLDS	230 x 90 x 11 L 200 x 75 x 9 L	✓	Stringer Plate, breadth and thickness.....	1880 x 9.5 11.5 of E.R.	
Plating, thickness of .....	Every 8 <sup>th</sup> frame 7.5	✓	If Plated, state thickness.....	8.5 x 10.0 of E.R.	
<b>STRINGERS AND DECKS.</b>			<b>Fourth Deck.</b>		
<b>Uppermost Continuous Deck.</b>			Stringer Plate, breadth and thickness.....	✓	
Stringer Plate, breadth and thickness in Wells	1830 x 14.5	✓ Appr 1900 x 12.5	If Plated, state thickness .....	✓	
"    "    "    "    in way of Bridge	✓		<b>Poop Deck.</b>		
"    Angle in Wells .....	150 x 150 x 15	✓	Stringer Plate, breadth and thickness .....	✓	
Thickness of Plating abreast Deck openings in way of Wells .....	11.0 9.5 when sheathed	✓	Plating, Sheathing, material and thickness ...	✓	
Thickness of Plating abreast Deck openings in way of Bridge .....	✓		<b>Bridge Deck.</b>		
Thickness of Plating within line of openings...	10.0 8.5 when sheathed	✓	Stringer Plate, breadth and thickness.....	✓	
If Sheathed, material and thickness .....	2 1/2" pine in accord.	✓	Plating, Sheathing, material and thickness ...	✓	
<b>Second Deck.</b>			<b>Forecastle Deck.</b>		
Stringer Plate, breadth and thickness in Wells...	1840 x 9.5 11.0 of E.R.	✓ Appr 1750	Stringer Plate, breadth and thickness.....	8.5	
			Plating, Sheathing, material and thickness ...	70 x 3" pine	

## SHELL PLATING.

SCANTLINGS.						RIVETING.							
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.			BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		State if jogged? <i>do</i>	SINGLE OR DOUBLE.	RIVETS.		NO. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.				Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.	
	<del>inches</del> <i>mm</i>	<del>inches</del> <i>mm</i>	<del>inches</del> <i>mm</i>	<del>inches</del> <i>mm</i>				<del>inches</del> <i>mm</i>	<del>inches</del> <i>mm</i>		<del>inches</del> <i>mm</i>	<del>inches</del> <i>mm</i>	
FLAT PLATE KEEL .....	1320	22-19.5	17.5	17.5	<i>Appr. 19.5 amidsh.</i>	<i>Double</i>	22	89	<i>Four</i>	25	100	<i>Lapped</i>	
„ DBLG. (if any)													
BOTTOM PLATING, No. of Strakes ..... 2	22	18-15	23.5	17	12.5	<i>Appr. 14.5 amidsh.</i>	22	89	<i>Three</i>	22	80	✓	
BILGE PLATING, No. of Strakes ..... 2	18	14.5	23.5	12.5	“ “ “	“	“	“	“	“	“	✓	
SIDE PLATING, No. of Strakes ..... 3		14.5	23.5	11.5		“	“	“	“	“	“	✓	
UPPER DECK, Sheer-strake in Wells.....	2070	19.0	11.5	11.5	“ 17.0 “ ✓	“	“	“	<i>Four</i>	“	90	✓	
UPPER DECK, Sheer-strake in Bridge ...													
STRAKE BELOW Sheer-strake in Wells.....	2070	15.5	11.5	11.5		“	“	“	“	“	“	“	
STRAKE BELOW Sheer-strake in Bridge ...													
POOP SIDE PLATING .....													
BRIDGE SIDE PLATING ...													
FOREC'TLE SIDE PLATING			10.5			<i>One</i>	22	89	<i>One</i>	22	80	“	

## WATERTIGHT BULKHEADS.

## FORGINGS and CASTINGS.

Total No. of W.T. BULKHEADS in Vessel—						Casting or Forging.	Scantlings.	Maker's Name.	Any Departure from Approved Plans to be Noted.
Extending to Upper Deck (Sec. 3 c)									
,, Deck next below									
As per Rule									
						STIFFENERS.			
		Plating Thickness.	VERTICAL.		HORIZONTAL.				
			Scantlings.	Spacing.	Scantlings.	Spacing.			
MIDSHIP BULKHD,	Upper tween decks	FR 94 mm.	mm. 65x7.	mm. 150x75x9	mm. 760x800	mm.	mm.		
"	" Second "		8.0	150x75x9	800				
"	" Third "								
"	" Holds	FR 94	11-8.5	250x90x13L	800				
<b>COLLISION</b>	(in Hold)		12-8.	230x90x125L	610	Semi toe beams			
<b>AFTER PEAK</b>	"		125-8.0	250x90x13L	620	Tunnel recess & Semi toe beam			

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STEEL.

Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) *Galviller, August Nyssen*  
*Hütte; Mannesmannröhren-Werke; Dortmund-Hoerder Hüttenverein; Lion ung. Staatliche*  
*Eisen Stahl- und Maschinenfabrik Pilsener, Tennarfabrikumwerk,*  
*Bethlehem Steel Company.* *Open hearth*  
 Has the Steel been tested as required by the Rules? *yes.*







GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

This ship is a sistership to the same Builders yard of—  
485 M/s "ARGENTINA" GOT. REPT. N° 10173 } 488 M/s "URUGUAY" GOT. REPT. N° 10470  
486 " " " " " " " " } 510 " " " " " " " " } 11428  
487 " " " " " " " " } 511 " " " " " " " " } 11533  
and N° 519 M/s "PERU" GOT. REPT. N° 11989 but provided with a Swedish passenger certificate and limited to a summer moulded draught of 26'-1"

Approved plans now forwarded:

Midship Section  
Longitudinal Sections and Plans.  
General Arrangement of Brown Bros Electro-Hydraulic Steering Gear.  
Shell expansion  
Bulkhead in upper tween decks

The approved plans belonging to GOT. REPT. N° 11989 M/s PERU are returned herewith. (17 in number)

As fitted plans now forwarded

Midship Section, Profile and deck plans, and W.P. Bulkheads.

Forging and Casting Reports in respect of:—  
Hemframe; Rudder frame and head; Propeller bracket; Boat's davit  
Derrick's fittings; and Tiller  
Copy of Interim Certificate attached herewith.

PARTICULARS OF ELECTRIC WELDING (if employed)

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book "Strengthened for navigation in ice"  
"Wireless"; Echo sounding Apparatus "Direction Finder"; Gyro Gyro Compass;

Particulars of Drop Test of Cast Steel Anchors, viz.:— Weight, Surveyor's Initials, Number of Certificate, Date of Test.	1st Bower	Head	43:0:24	1200	3/10 38	Shank.	22:2:22	1203	3/10 38
	2nd "	"	43:0:8	"	1199	"	22:3:14	1204	"
	3rd "	"	43:0:17	"	1198	"	22:3:8	1202	"
	Stock anchor		19:1:4	"	1201	"			

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. ☒ ft., Bridge ☒ ft., Forecastle ☒ ft. (in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated

Official No. 8315 Signal Letters SLRN Extreme Breadth over Belting ☒ (Circ. 1611) Over-all Length 440.1 ft. ☒ (Circ. 1703)  
No. and Material of Decks Two decks (stl) and 3 DKS. ☒  
Parts of Bottom of Vessel coated with cement or approved composition Cement in peaks and in N° 1, 2 and 4 bilges Bitumastic in N° 3 and 5 and Engine Room bilges.  
Particulars of composition (if fitted) and of approval ☒

PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284)  
(Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted.	Length. Feet.	Water Capacity. <i>SALT</i> Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	70 ✓	365 ✓	Fore peak tank,		76 ✓
Double bottom, under Engines and Boilers,			After peak tank,		52 ✓
Double bottom, if under Engines only,	56 ✓	272 ✓	Deep tanks aft, <i>AT WINGS</i>	} <i>Tanks in way of tunnels</i>	40. 168 } 30
Double bottom, if under Boilers only,			Deep tank, forward, <i>AFT AT <math>\Phi</math></i>		
Double bottom, forward,	181 ✓	811 ✓	Other tanks, if fitted,		
Total length (if continuous) and Capacity		1448	(If necessary, furnish further information by sketch.)		
<i>Lub. oil tank in the centre portion of the double bottom under engine space 16'3" and 13'20"</i>					

Order for Special Survey No. 265.

Date 10.12.37.

Dates of Surveys held while building

1938:— May, 20. 28. June 2. 8. 16. 17. 20. 21. 27. July 1. 5. 8. 20. 23. 26. 28. Aug. 5. 12. 15. 20. 29. Sept. 8. 12. 13. 20. 19. 21. 26. 27. 28. 29. Oct. 1. 8. 10. 12. 14. 15. 20. 21. 22. 27. 31. Nov. 3. 5. 9. 16. 17. 18. 19. 22. 24. 25. 28. 29. Dec. 2. 3. 7. 8. 9. 12. 13. 14. 15. 16. 20. 21. 27. 1939:— Jan. 3. 4. 5. 11. 12. 14. 16. 17. 18. 19. 20. 21. 23.

Total No. of Visits 80