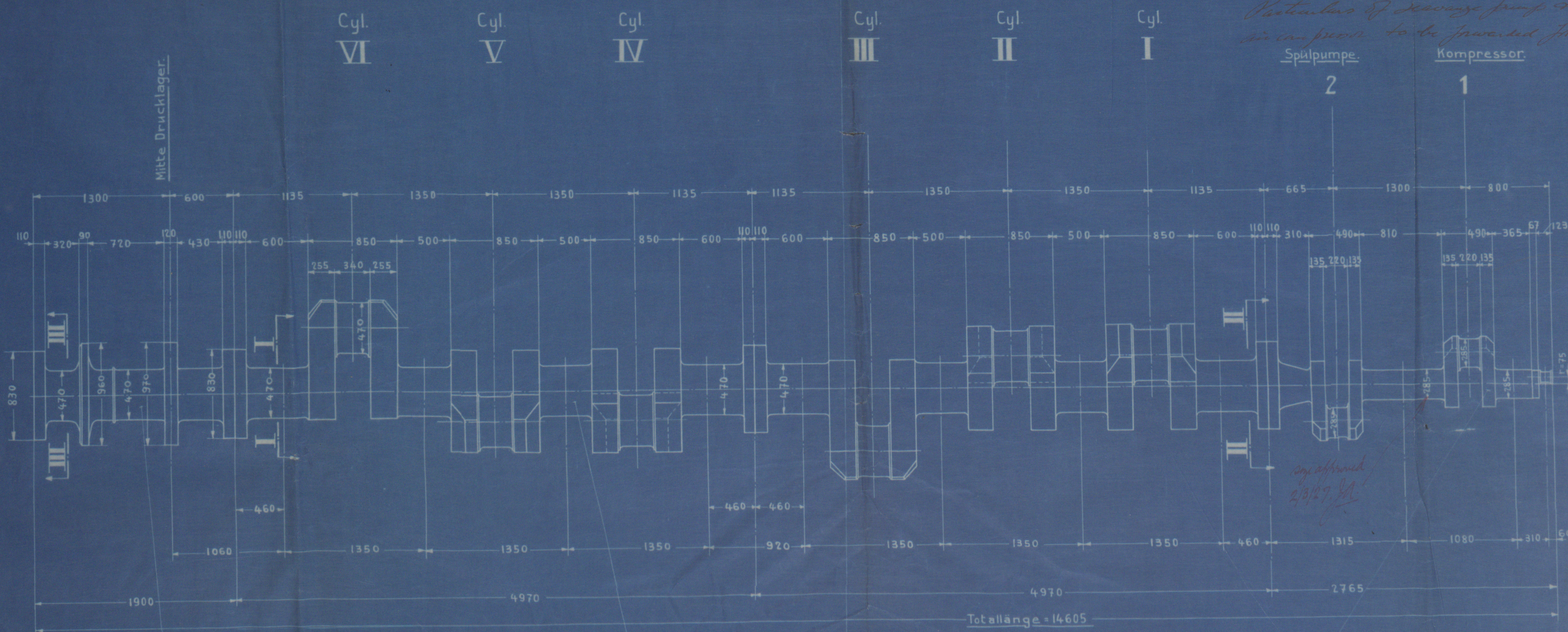


Schnitt III-III

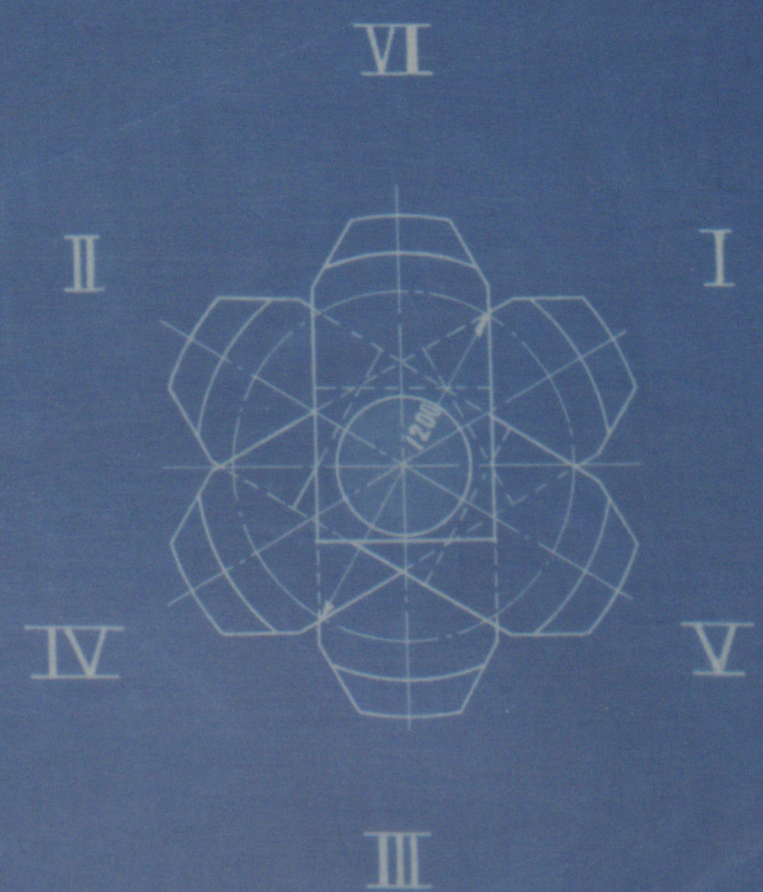


Zeichn'g N° 615194

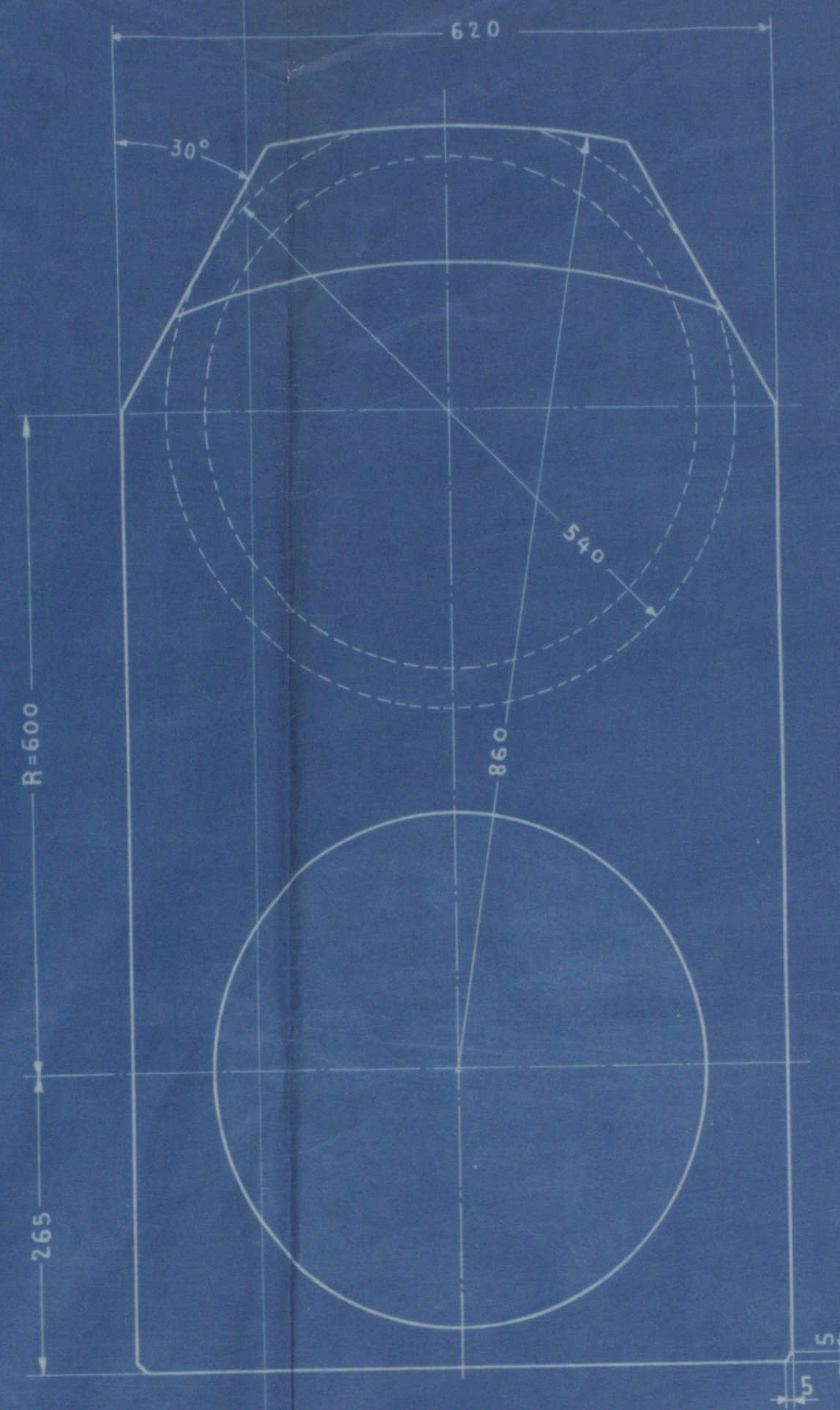
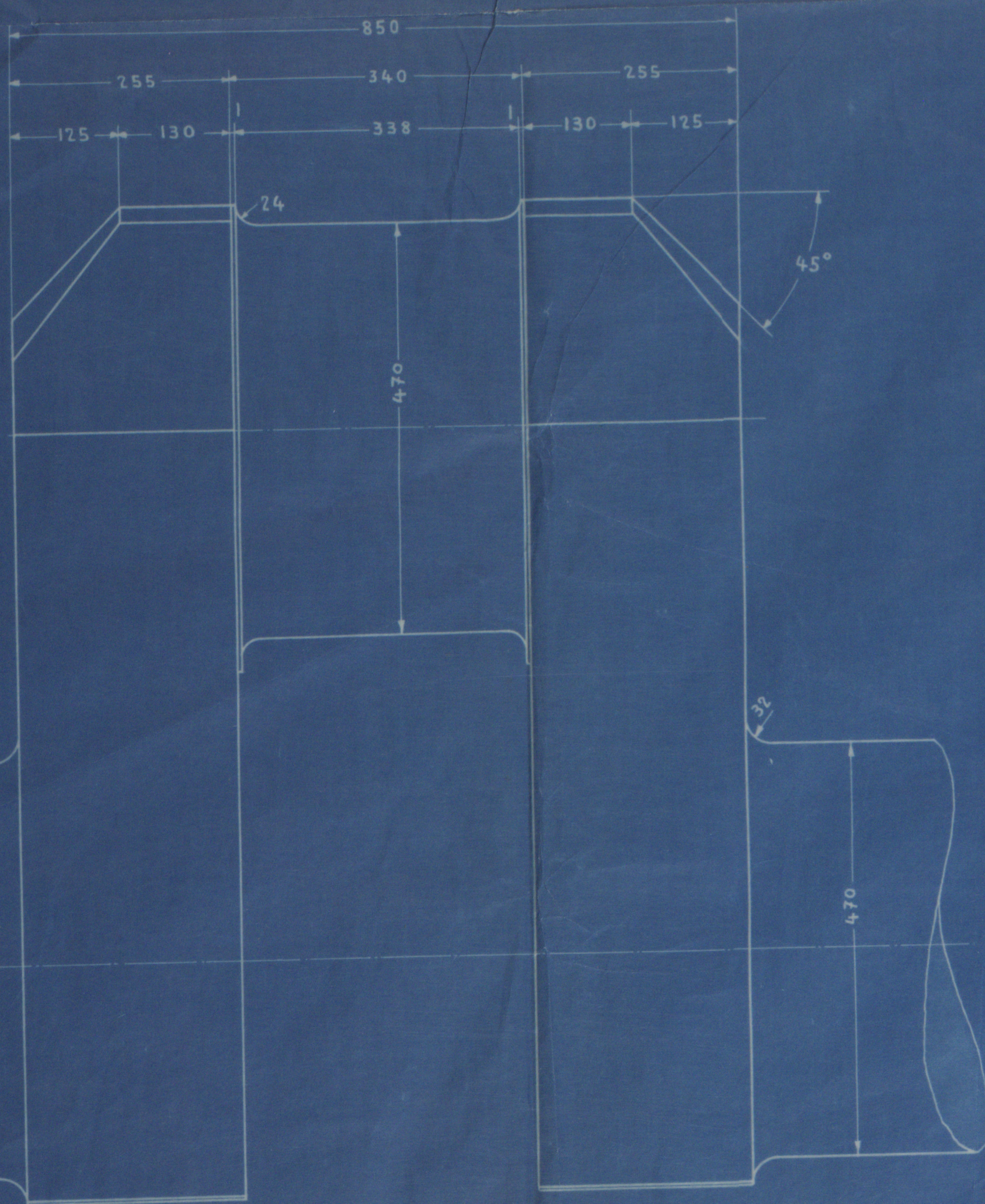
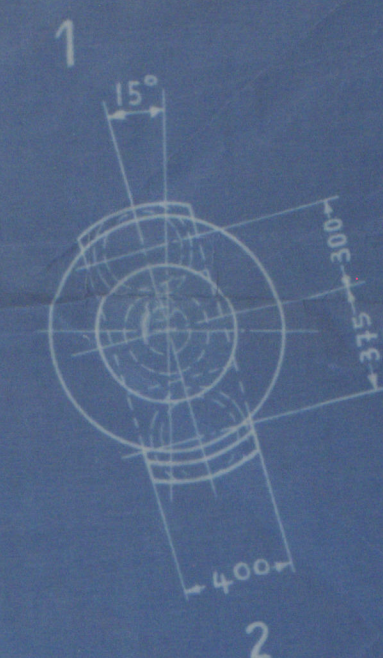
Zeichn'g N° 615193

Zeichn'g N° 615195

Schnitt I-I



Schnitt II-II



Gewicht:	Arbeitskurbelwellen	2 x 13500	27000	Bezogen auf Fertigmasse.
	Pumpenwelle		2600	
	Schwungradwelle		4100	
Gewicht total:			33700 kg	

Crankshaft for Marine-Diesel-Engine 6 S 68  
 Engine-Numbers 5678 and 5684  
 6 Cylinders, 680 mm Bore, 1200 mm Stroke, 2700 B.H.P., 100 RPM.  
 Two-stroke-cycle, single-acting. Designed maximum pressure = 550 lbs./sq.  
Material: to Lloyd's tests and requirements.

Massstab 1:5 1:25	Name:	Datum:	Name:	Datum:	Ersatz für:	Ersatz durch:
6S68		Zusammenstellung der Kurbelwelle.				
Ger. <i>F. 200</i>	Datum: <i>7.2.27</i>	Ger. <i>D. 200</i>	Datum:	Kontrolliert von:	Datum:	
GEBRÜDER SULZER, Aktiengesellschaft, WINTERTHUR			615192			



W.S. 399

Palmer's S. B. & I Co's

Yard nos. 969 + 970

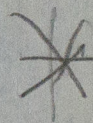
Crankshaft

See new plan  
filled 3.35

GEN. BOX NO

817

British Loyalty



Misc rept No. 82273.

RETAIN



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