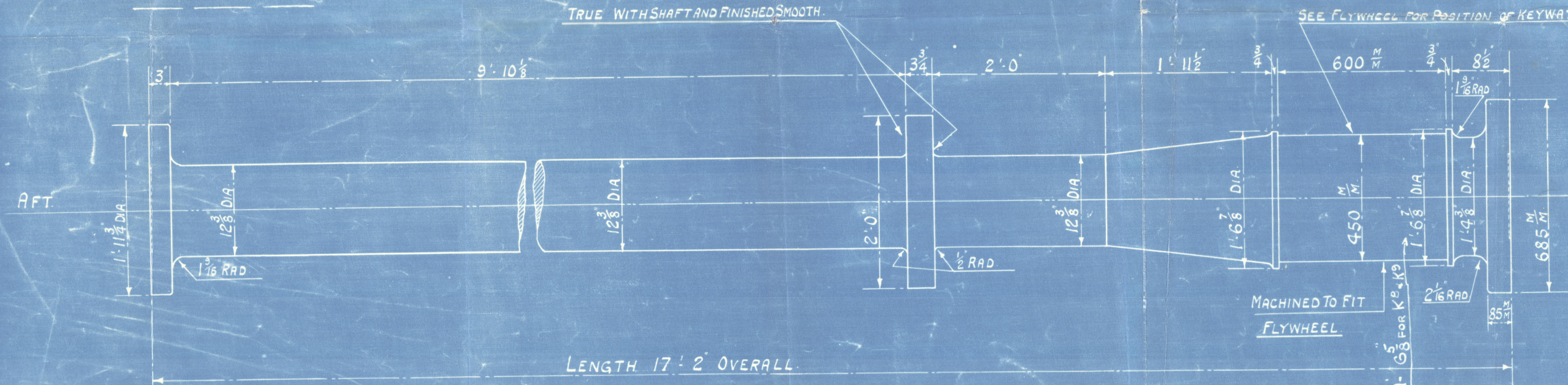
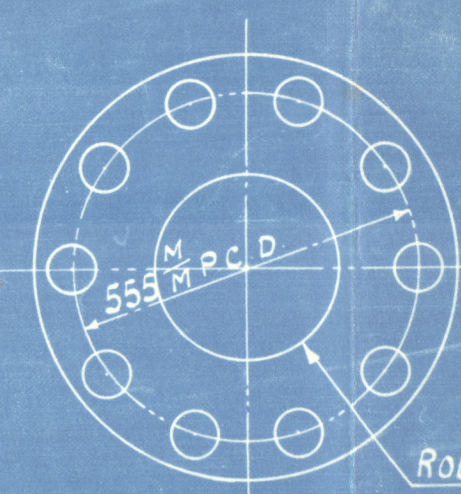


21/1/27

NOTE:- FACES OF COLLAR TO BE GROUND
TRUE WITH SHAFT AND FINISHED SMOOTH.

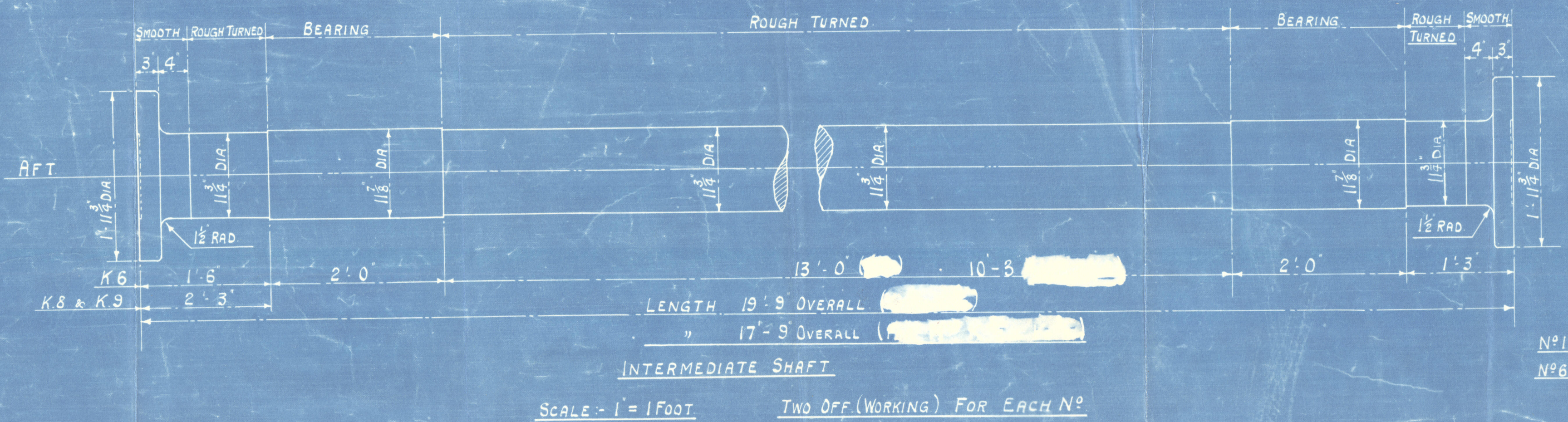


10 - 7/8" DIA HOLES
ON 5 1/2" P.C.D. FACED
TO 5" DIA. FOR NUTS

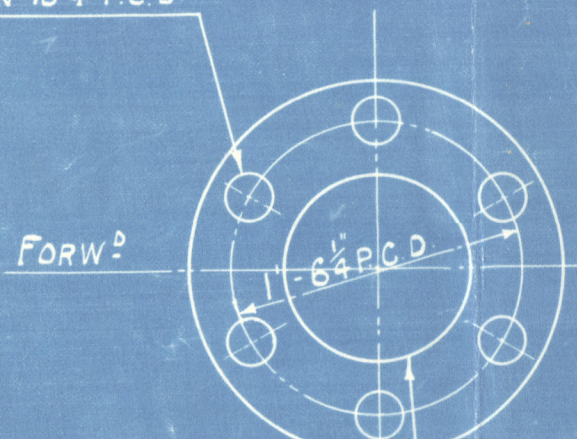


SEE CRANK SHAFT DRAWING FOR BOLTS.
BOLT HEADS TO BE FORW? IN THIS COUPLING

LENGTH 17' 2" OVERALL
THRUST SHAFT TO BE SMOOTH TURNED ALL OVER
TWO OFF (WORKING) (FOR EACH N°)
SCALE:- 1" = 1 FOOT.



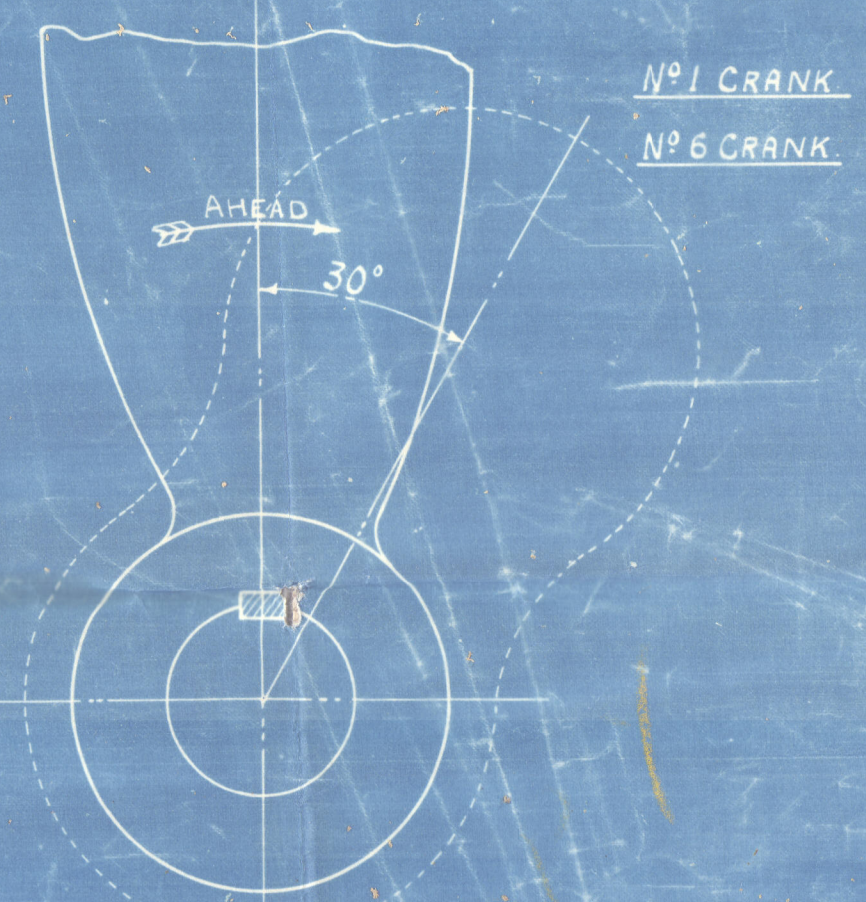
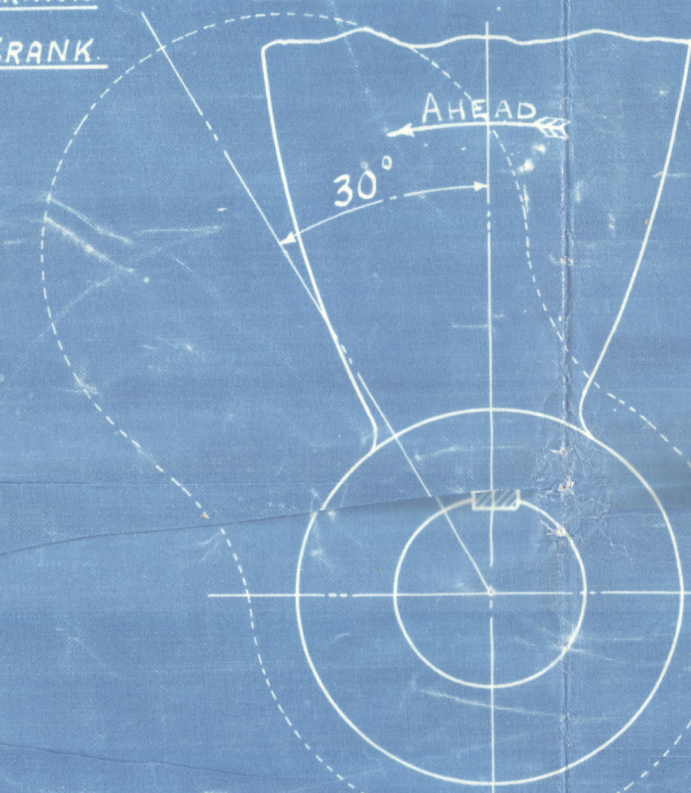
6 - 3/4" DIA HOLES
ON 18 1/4" P.C.D.



LENGTH 19' 9" OVERALL
" 17' 9" OVERALL
INTERMEDIATE SHAFT
SCALE:- 1" = 1 FOOT. TWO OFF (WORKING) FOR EACH N°

N°1 CRANK
N°6 CRANK

COUPLINGS BORED THUS



ROUGH RECESS
1/8" DEEP BY 1 1/4" DIA

PORT

LOOKING FORWARD

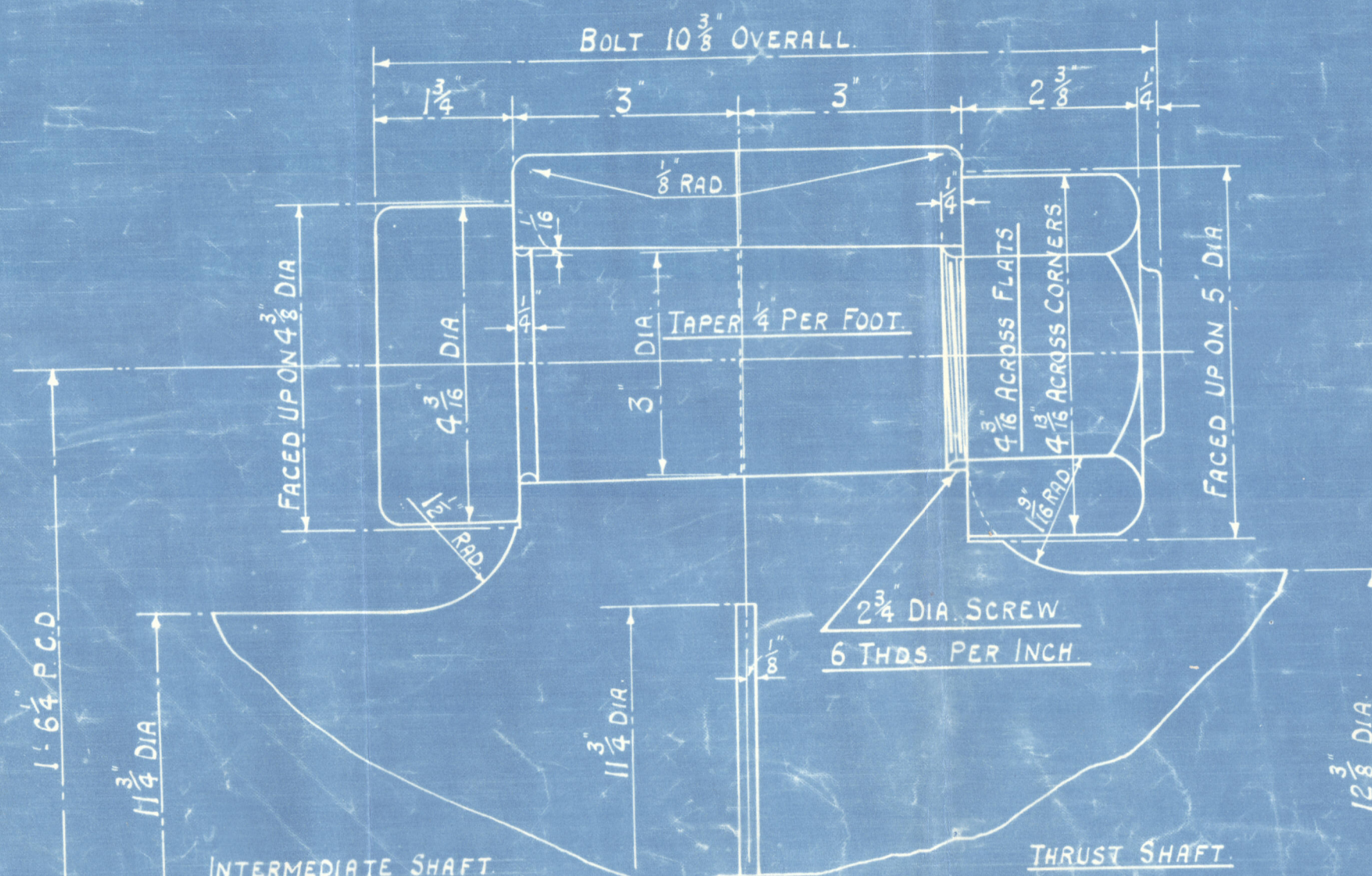
NOTE:- CARE MUST BE TAKEN THAT THE KEYWAY IS
CUT IN WAY OF A PROPELLER BLADE AND THAT
THE RELATION BETWEEN CRANK SHAFT AND
PROPELLER IS AS INDICATED ABOVE

JOHN G. KINCAID & Co. Ltd.
(DRAWING OFFICE)
1-3 JAN 1927
MARINE & BOILERMAKERS
GREENOCK

LEFT HAND SCREW FOR STARB? SHAFT
RIGHT PORT
LEFT SPARE

TAIL SHAFT (FOR FULL PARTICULARS SEE STERN TUBE DRG)

SCALE:- 1" = 1 FOOT TWO OFF (WORKING) (EACH N°) ONE OFF (SPARE) FOR EACH N°



DESCRIPTION	MATERIAL	N° OFF WORKING	N° OFF SPARE	REMARKS
THRUST SHAFT	SIEMENS	TWO		COST MARK
INTERMEDIATE SHAFT	MARTIN	TWO		
TAIL SHAFT	INGOT STEEL	TWO	ONE	
COUPLING BOLTS AND NUTS	STEEL	24	SIX	

(QUANTITIES ARE FOR ONE N°)

TO PASS LLOYDS REQUIREMENTS & TESTS

SHAFTING. DIESEL ENGINE

SCALE:- 1" = 1 FOOT & HALF SIZE

NOTE:- BOLT HEADS TO BE AFT IN BOTH COUPLINGS.
24 - OFF (WORKING) 6 - OFF SPARE FOR EACH N°
SCALE:- HALF SIZE.

Kincaid T. 202
Shayling

22 m. N. "Athelmonarch"

Greenock Report N° 18844

JOHN G. KINCAID & CO. LTD.
(DRAWING OFFICE)
13 JAN. 1927
ENGINEERS & BOILERMAKERS,
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