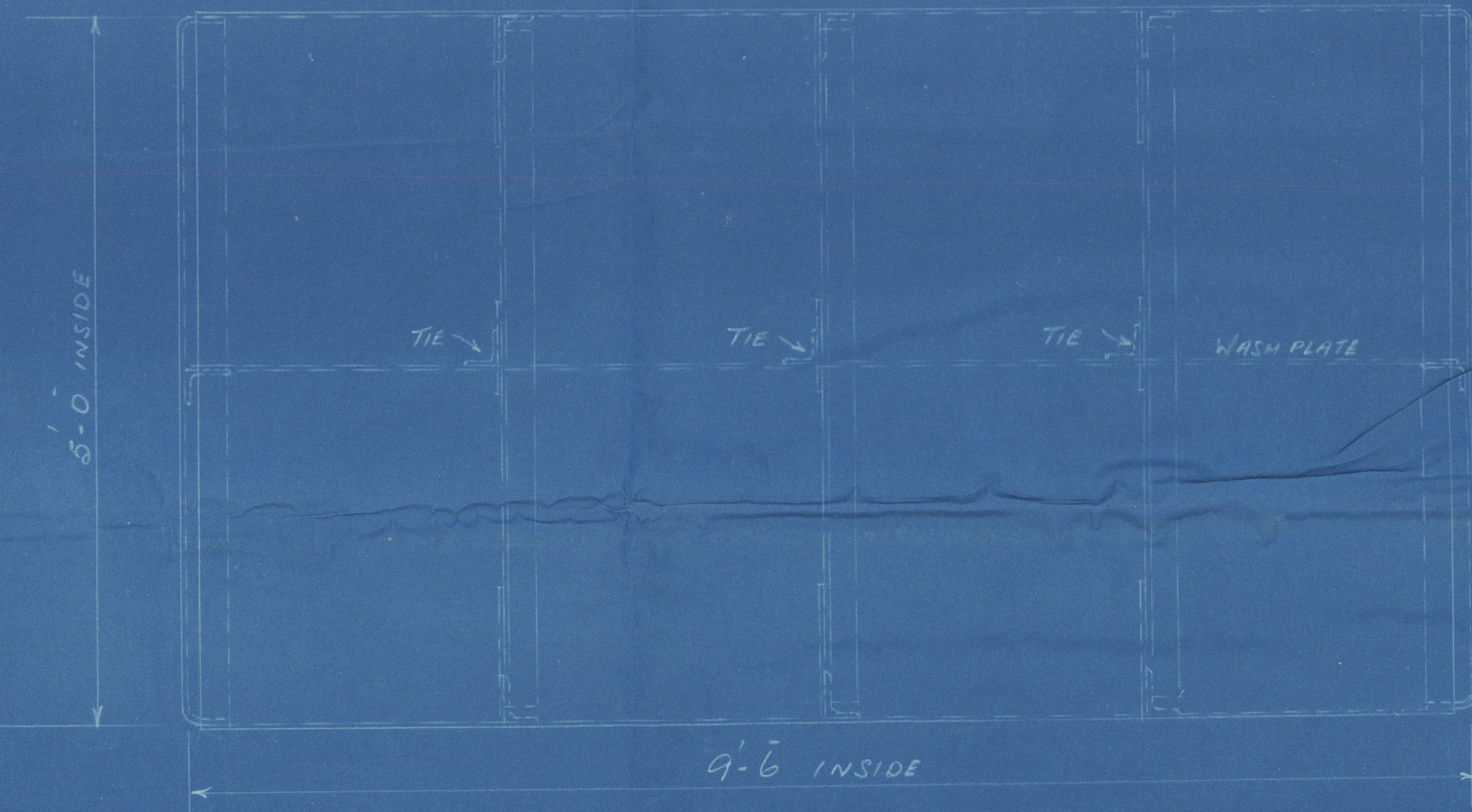
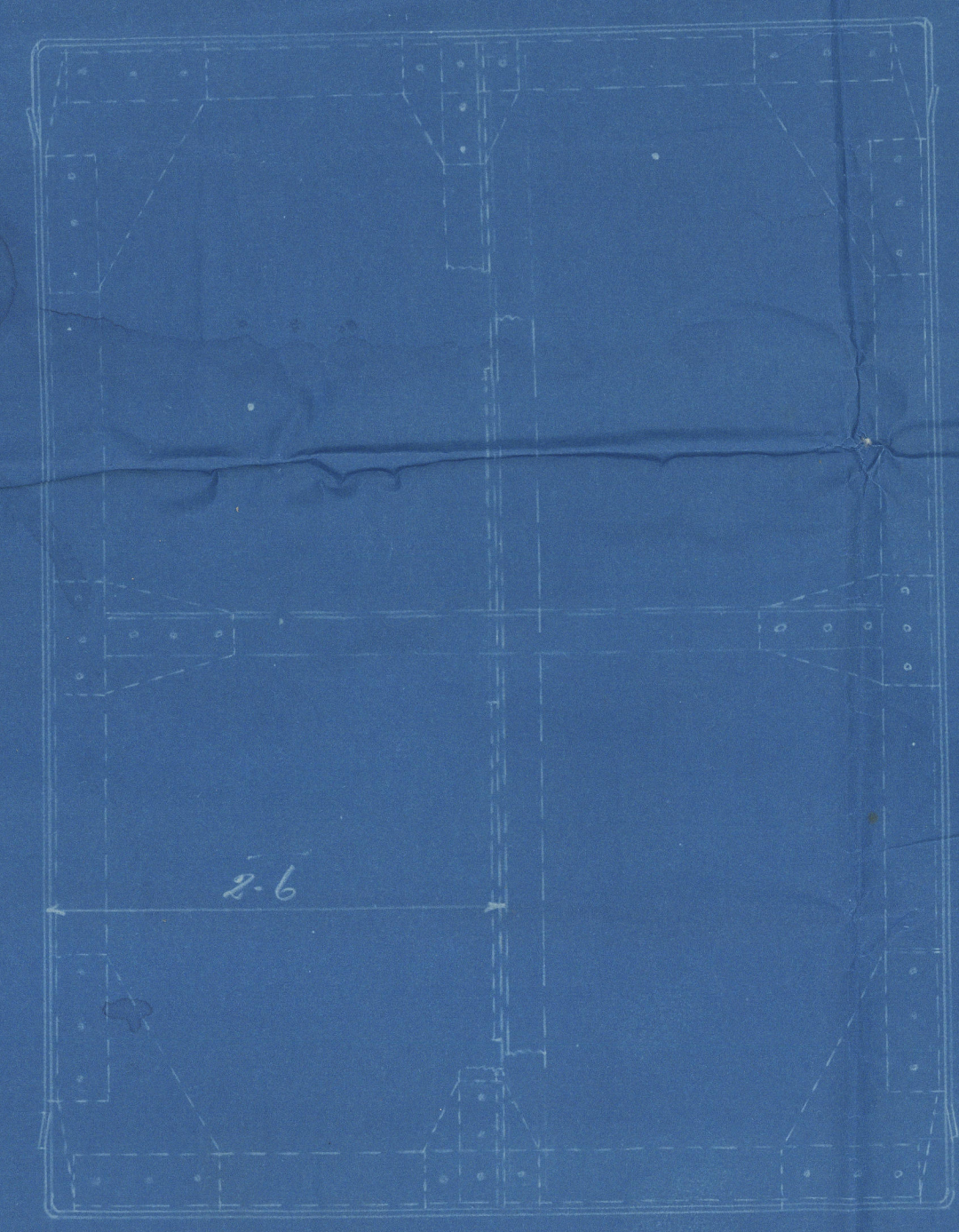
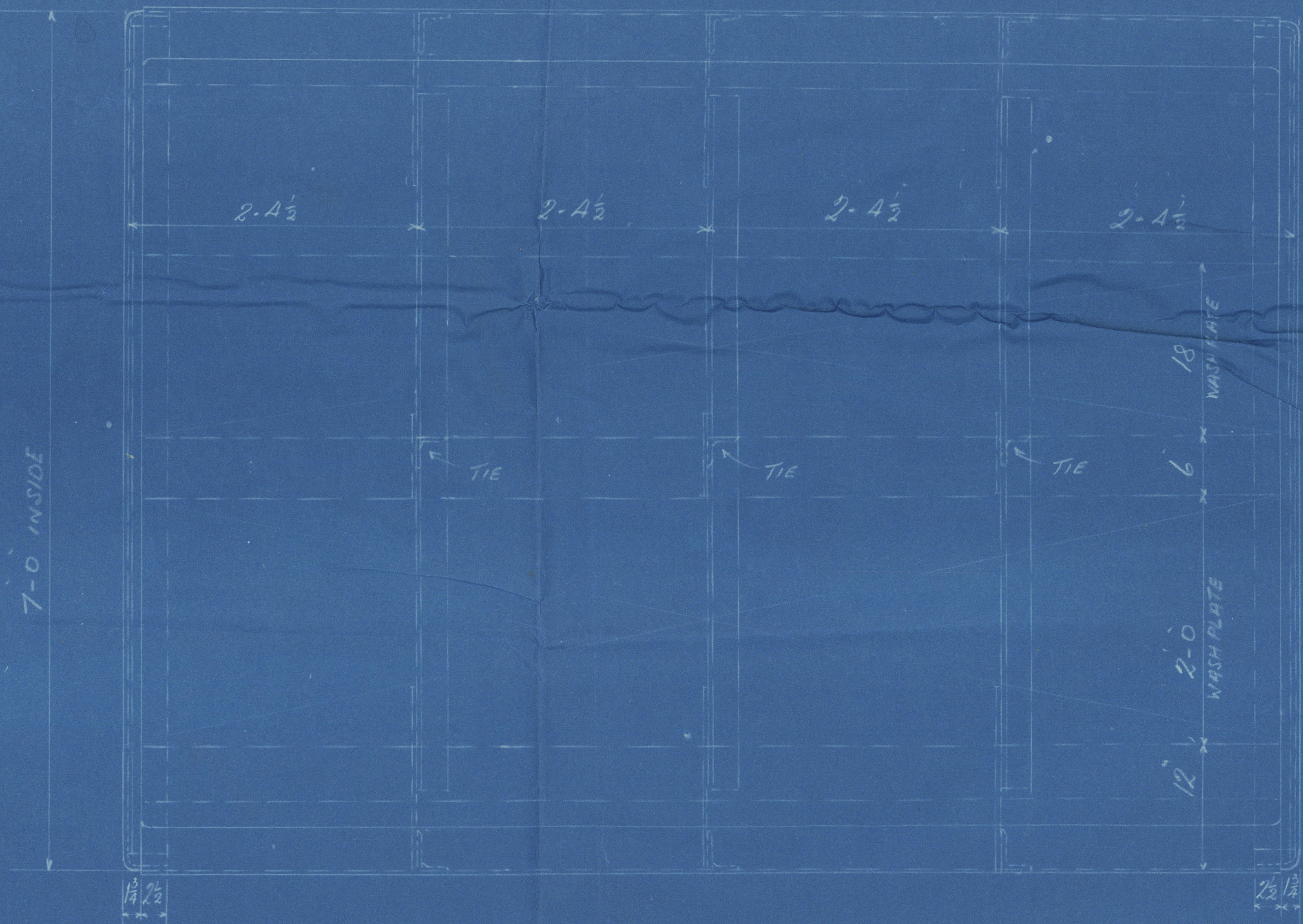


6/9/27



SEAMS  $2\frac{1}{2}$ " WIDE  $\frac{3}{4}$ " RIVETS  $2\frac{1}{2}$ " PITCH  
 TIES  $3 \times 3 \times \frac{3}{4}$ " ANGLES &  $\frac{3}{8}$ " PLATES  
 STIFFENERS  $4 \times 3 \times \frac{3}{4}$ " ANGLES - 3" FLANGE TO TANK  
 $\frac{3}{4}$ " RIVETS  $5\frac{1}{2}$ " PITCH IN STIFFENERS  
 TANK PLATES  $\frac{3}{8}$ " THICK  
 WASH PLATES  $\frac{1}{4}$ " THICK

TANKS TO BE TESTED TO 7 LBS PER SQUARE INCH  
 IN THE PRESENCE OF LLOYDS & SH & WRS REPRESENTATIVE.

TO LLOYDS SURVEY.

MANHOLE 18" DIA. DOUBLING  $2\frac{1}{2} \times \frac{3}{4}$ "  
 16-  $\frac{3}{4}$ " CSK RIVETS  $20\frac{1}{2}$ " PCD.  
 16-  $\frac{3}{4}$ " STUDS SPACED BETWEEN RIVETS

SLUDGEHOLE 6" DIA. DOUBLING  $2\frac{1}{2} \times \frac{3}{4}$ "  
 6-  $\frac{3}{4}$ " CSK RIVETS  $8\frac{1}{2}$ " PCD.  
 6-  $\frac{3}{4}$ " STUDS SPACED BETWEEN RIVETS

MANHOLE & SLUDGEHOLE DOOR JOINTS OF LEATHER BOARD  $\frac{1}{8}$ " THICK

2. OFF  
 FUEL OIL SETTLING TANKS  
 SCALE 1" = ONE FOOT

Nº 1246

SKETCH Nº 2215

POSITION OF MANHOLE, SLUDGEHOLE, LUGS FOR TIES, &C  
 WILL BE FIXED LATER BY SKETCH

LLOYDS  
 5/9/27  
 ENCLOSURE Nº 338  
 LLOYD'S REGISTER  
 MAR 17 - 00 96



S.S. PRUKUS.

NEWCASTLE ON TYNE.

Report No. 81896.



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Lloyd's Register  
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SHWR

1246

OIL FUEL SETTLING TANKS

Submitted to London 2/9/27

approved 7/9/27

SHWR agreed 7/9/27



W117-0094



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