

COPY.

W1169 0191

PORT OF

GLASGOW

LONDON.

3rd January, 1940.

Plan enclosed.

Dear Sirs,

Messrs. Lithgows' Yard Nos. 939/40.

With further reference to my letter of the 15th ultimo regarding the plan of Hatches and Deck Girders for the above vessels, I have to acquaint you that the scantlings of the upper deck hatch webs were referred to the Society's Head Office and should be as follows:-

No. 1 Hatch	$18\frac{1}{2}$ " x .36"
Nos. 2, 5 & 6 Hatches	$16\frac{3}{4}$ " x .36"
Nos. 3 & 4 Hatches	$19\frac{1}{2}$ " x .38"

The top and bottom angles on the upper and second deck hatch webs should be 5" x 3" x  $\frac{3}{8}$ " and the doublings at the ends of the hatch webs should be  $\frac{3}{8}$ " thick.

At the same time I have to state that where holes are punched in the horizontal flanges of web top and bottom angles these angles should be suitably increased as compensation.

Mr. Campbell of the Builders Firm was informed as above by telephone on the 29th ultimo.

The second copy of the plan in question is enclosed herewith.

I am, Dear Sirs,  
Yours faithfully,

The Surveyors,  
GREENOCK.

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Lloyd's Register  
Foundation  
Local Secretary.