

Lloyd's Register of Shipping.

(Report on Vessel No. 37343)Port SunderlandNo. 3098 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by THE BRITISH CHILLED ROLL & ENG. CO. LTD. HAVERTON HILL-ON-TEES for the Vessel No. 581, being built by Messrs J. L. Thompson & Co. of Sunderland have been inspected by me as set forth below and found to be, so far as can be seen, SOUND & FREE FROM DEFECTS

CASTING FORWARDED TO MESS^{rs} J. LYNN & CO. SUNDERLAND.

Forgings or Castings.

Lloyd's

No. 3098No. 37343

J. L. Rickton

Middlesbrough.

QUADRANT

STERN FRAME.

RUDDER FRAME.

STEM.

CAST

Basic Steel, Electric Furnace Process.

YES

TO PATTERN

ROUGH CAST

25-3-37 & 31-3-37

STINGS.

Standard Test Pieces.

Test—

square inch

30.48

per cent. ...

23

Bending Test—

before fracture

120° W.F.

from ground ...

10 FEET

Bending Test—

according to Rules and satisfactory ...

YES

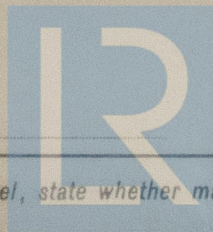
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

above casting was examined on completion & found satisfactory
J. Dal.

(if any chargeable) £

To be paid at

Mdb. 5/-



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W1168-0174

Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.