

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No. 39343 Port Sunderland)

No.

SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Thos E Gopling & Son Ltd of Sunderland for the Vessel No. 581, being built by Thos J L Thompson & Son Ltd of Sunderland have been inspected by me as set forth below and found to be, so far as can be seen, Sound

on Forgings or Castings.

Lloyd's

No. 9258

12.1.37

J Dale
Sunderland
12.1.37

	STERN FRAME.	RUDDER FRAME.	STEM. <u>Price</u>
Material			<u>Cad Steel</u>
made			<u>Electric furnace</u>
annealed			<u>yes</u>
Dimensions			<u>Pattern</u>
Press on Inspection			<u>blowing & Testing</u>
when Inspected			<u>12.1.37</u>
CASTINGS.			<u>Test No 954</u>
on Standard Test Pieces.			
in Test—			
lb per square inch			<u>32.8</u>
extension per cent.			<u>28%</u>
Bending Test—			
inches before fracture			<u>120°</u>
Test—			
weight from ground			<u>6 1/2</u>
Hardening Test—			
made according to Rules			<u>yes</u>
and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

if any chargeable) £ Monthly 9/-

To be paid at

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

W1168-0173

© 2020

5-0-13

Lloyd's Register

Foundation