

"AYMERIC"

Recommended Repairs.

Shell plates port side

G 4, H 5, J 5, J 11, K 10, K 12 from forward and J 3 from aft to be renewed.

Shell plates starboard side

H 7, J 5, J 8, J 11, K 12 from forward and J 3 and J 7 from aft to be renewed.

No. 1 Hold

Eleven bilge brackets on the port side and ten on the starboard side to be renewed.

No. 2 Hold

Seven bilge brackets on port and starboard sides to be renewed.

Thirty one reverse frames on port and starboard sides (in way of cement chocks) to be partly renewed.

Six tank side gusset angles on the port side to be renewed.

Two tank side gusset angles on the starboard side to be renewed.

Two hold pillars to be removed, faired and replaced.

Odd rivets in forward bulkhead to be renewed.

No. 4 Hold

Ten bilge brackets on port and starboard sides to be renewed.

No. 5 Hold

Twelve bilge brackets on port and starboard sides to be renewed.

Beam brackets in Nos. 1, 2, 4 and 5 holds to be re-riveted when necessary (about 550 rivets).

Upper deck

Plating between fore end of No. 1 hatch and forecastle bulkhead to be doubled for width of hatch.

Plating to be doubled in way of four foremast topping lift eye plates.

Plating between fore end of No. 4 hatch and bridge bulkhead to be doubled for width of hatch.

Ten short plates in way of mainmast to be renewed.
One plate abreast mainmast on starboard side to be renewed.

Bridge space

Three stringer plates in each side to be renewed.

Stringer angles to be renewed as necessary.

One 9" bulb angle hatch coaming on port side to be renewed.

Eight wasted main frames on starboard side to be bracketed to deck.

Tween deck bunkers

Three deck plates on the port side to be renewed.

Four deck plates on the starboard side to be renewed.

One stringer angle on the starboard side to be renewed.

Bridge deck

Two deck plates on the port side to be renewed.

Casing foundation angle on the port side to be renewed.

Three deck plates on the starboard side to be renewed.

Casing foundation angle on the starboard side to be renewed.

Three deck plates between aft end of bunker hatch and fore end of fidley casing to be renewed.

Four bunker hatch coaming angles to be renewed.

Steering chain troughs and sheave seatings to be dealt with as necessary.

Fidley casing.

Lower part of forward bulkhead to be renewed in way of steam pipes, and casing foundation angle in way to be renewed.

One top plate on each side of engine room skylight to be renewed.

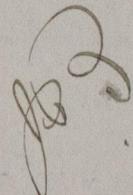
Galley skylight foundation angle to be renewed.

Casing tops to be doubled in way of two or three locally wasted parts.

Hatchways

Horizontal stiffeners on port side of Nos. 2, 4 and 5 hatchways to be renewed.

A few minor repairs to be effected in addition to the above.


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Lloyd's Register
Foundation

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