

COPY.

Lloyd's Register of Shipping.



Port LONDON,

August 15th 1942.

This is to Certify that

WILLIAM ERNEST WRAY and ALEX. M. JENKINS

the undersigned Surveyor, to this Society did at the request of the Owners, survey the steel screw steamer "CHULMLIGH" 5445 tons gross of London, whilst the vessel was in Millwall dry dock, London, on the 27th July 1942 and subsequently whilst lying afloat in Millwall Dock London, in accordance with the instructions contained in Admiralty letter M.S.603/42 dated 8th July 1942 and Ministry of War Transport letter M.152376/42 dated 8th July 1942.

New tween deck bulkheads and additional stiffening to existing tween deck bulkheads has been fitted as undernoted.

New watertight steel bulkheads have been fitted in the shelter tween decks at frame No. 43 and 151 over existing hold bulkheads. Plating $5/16$ " thick stiffened with 6 " x 3 " x $1/2$ " vertical angle stiffeners spaced 30 " apart and fitted with 15 " x 15 " x $5/16$ " flanged brackets at top and bottom. Bulkhead seams riveted watertight spacing, stiffeners riveted to bulkhead and brackets riveted to stiffeners. The new bulkheads electrically welded to upper deck, toe of shelter deck beams, shell plating, masts and existing watertight trunks forming access to holds. The openings on bulkheads at deck girders have been fitted with welded plate collars and cement boxes fitted where de-Gaussing pipes and electric cables pass through.

Existing tween deck bulkhead on frame No. 94 fitted for width of hatchway, $1/4$ " plating flanged $3/8$ " forming vertical stiffeners has been fitted with 3 " x 3 " x $3/8$ " angle reverse bars riveted to the existing flanged stiffeners. New watertight steel bulkheads have been built in the shelter tween decks outboard of hatch side coamings port and starboard of similar construction to bulkhead No. 43 and 151 and welded to ends of existing bulkhead.

One hinging watertight door has been fitted on the port side and one on the starboard side of this bulkhead.

Existing tween deck bulkheads at port and starboard sides of machinery casing on frame No. 73 $1/4$ " plating flanged $3/8$ " forming vertical stiffeners has been fitted with 3 " x 3 " x $3/8$ " angle reverse bars riveted to existing flanged stiffeners.

This Certificate is issued upon the terms of the Rules and Regulations of the Society, which provide that:—

"While the Committees of the Society use their best endeavours to ensure that the functions of the Society are properly executed, it is to be understood that neither the Society nor any Member of any of its Committees is under any circumstances whatever to be held responsible for any inaccuracy in any report or certificate issued by the Society or its Surveyors, or in any entry in the Register Book or other publication of the Society, or for any error of judgment, default or negligence of any of its Committees or any Member thereof, or the Surveyors, or other Officers or Agents of the Society."

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steamer "CHULMLEIGH"

15th August, 1942.

The existing shifting boards and fittings on tonnage opening port and starboard sides have been removed and new watertight hinging doors fitted to openings. Cement boxes have been fitted to bulkhead where De-Gaussing pipes and electric cables pass through.

All the above new and altered tween deck bulkheads have been tested on completion and found satisfactory.

Tween deck scuppers:- New tween deck scuppers led to the bilges have been fitted at the after ends of No. 1 and 2 tween deck spaces and the forward end of No. 6 tween deck space port and starboard.

A sketch showing the position of the additional and altered tween deck bulkheads is attached hereto.

Fee:- £5. 5. 0

N. E. Wray. & *Alex. M. Jenkins.*
Surveyors to Lloyd's Register
of Shipping.



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Foundation

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