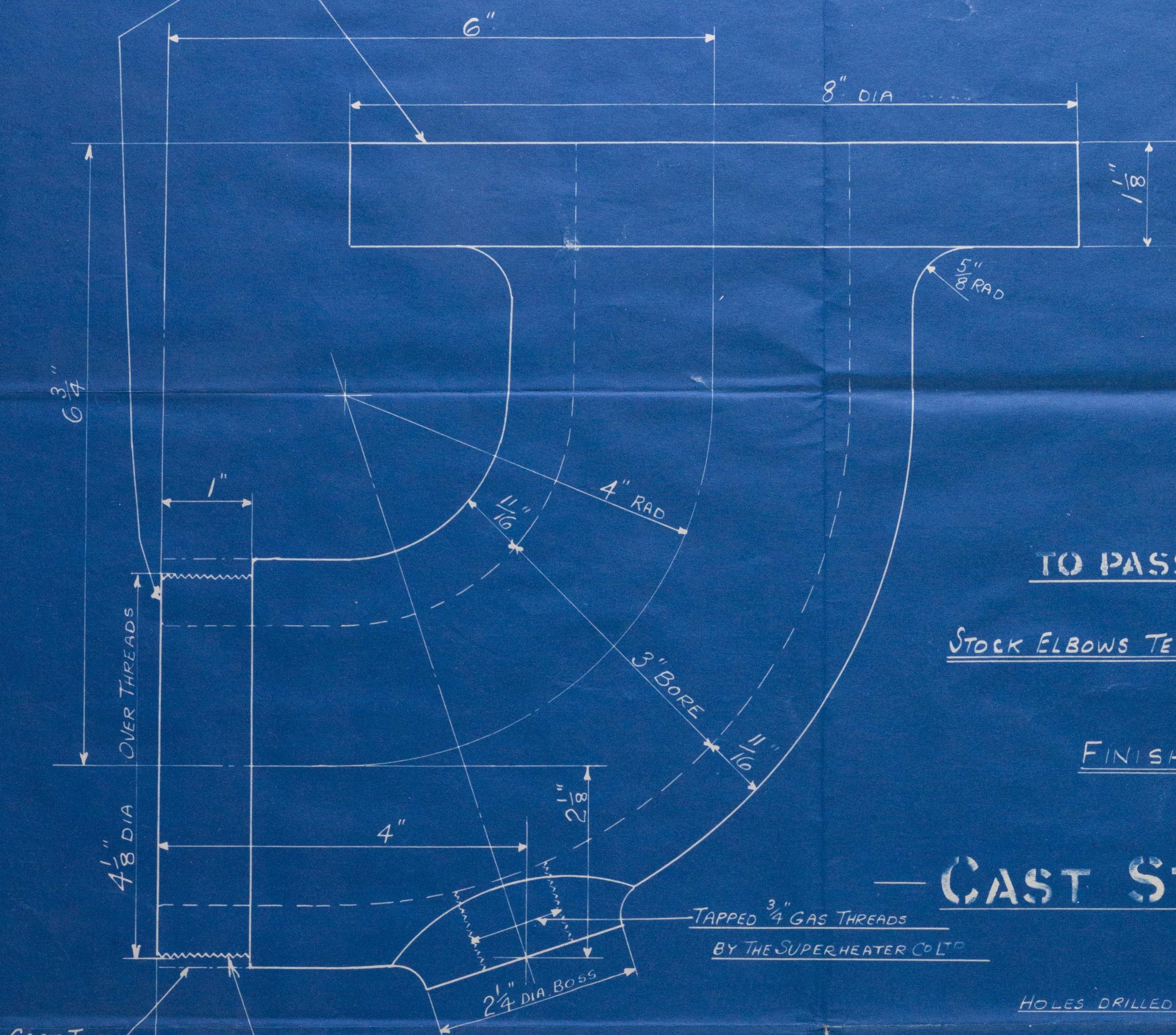


| REVISION | REMARKS |
|----------|--|
| A | 7-1-42 3/4 GAS TAPPED HOLE IN BOSS ADDED. (NO PRINT SENT TO MAKER SHOWING THIS) |

LONDON COPY.

CASTINGS TO BE ROUGH MACHINED ON THESE (2) FACES BY MAKERS TO WITHIN $\frac{1}{16}$ " OF FINISHED SIZE
TO BE MACHINED TO FINISHED SIZE BY THE SUPERHEATER CO LTD.



TO PASS LLOYDS SURVEY

STOCK ELBOWS TESTED TO 660 LBS PER SQ INCH.

FINISHED SIZES GIVEN.

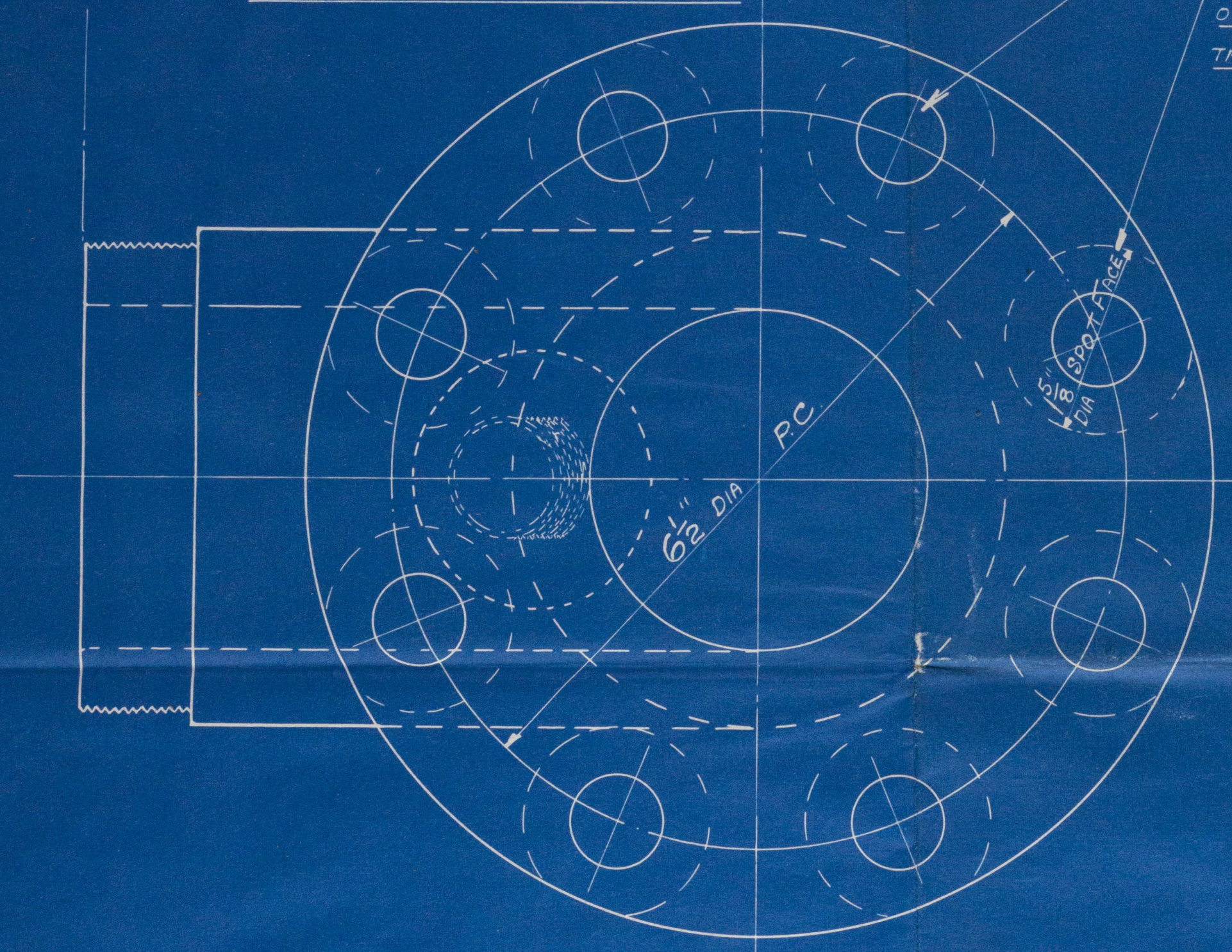
— CAST STEEL —

HOLES DRILLED BY THE SUPERHEATER CO LTD

8- $\frac{13}{16}$ " DIA HOLES ON 6 1/2" DIA P.C. (EQUALLY SPACED)

HOLES TO BE SPOT FACED FOR $\frac{3}{4}$ " NUTS
ON UNDERSIDE OF FLANGE - AND CARE TO BE
TAKEN TO ENSURE THAT NUTS SIT SQUARE ON FLANGE.

11- THREADS PER INCH TO BE
SCREWED BY THE SUPERHEATER CO LTD



PATTERN NO M.1430
(MODIFIED)

| | |
|---------|-----------|
| SCALE | FULL SIZE |
| DWN | Tcd Gms |
| Brother | 7/1/42 |

| | | | |
|-----------------------------|--------|-------------|--|
| THE SUPERHEATER CO LTD | | | |
| TITLE ELBOW (3" BORE) | | | |
| REF | CHKD | DRAWING NOS | |
| 15053M | 7-1-42 | M.L.1150A | |
| S/S "St. Margaret" | | | |
| Bas repl No 1503 | | | |
| 8 JAN 1942 | | | |
| LONDON, ALTRICHAM, CHESHIRE | | | |

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