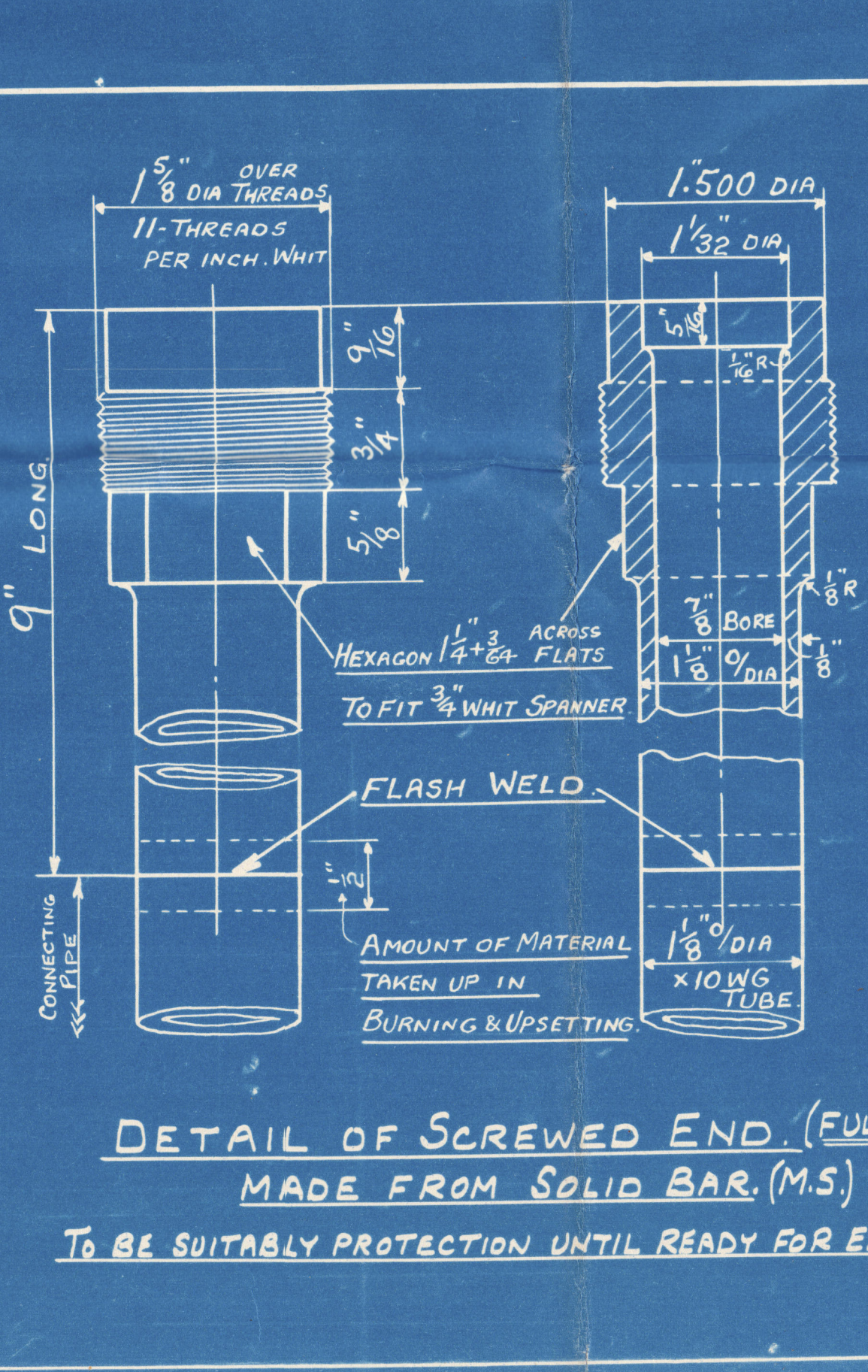
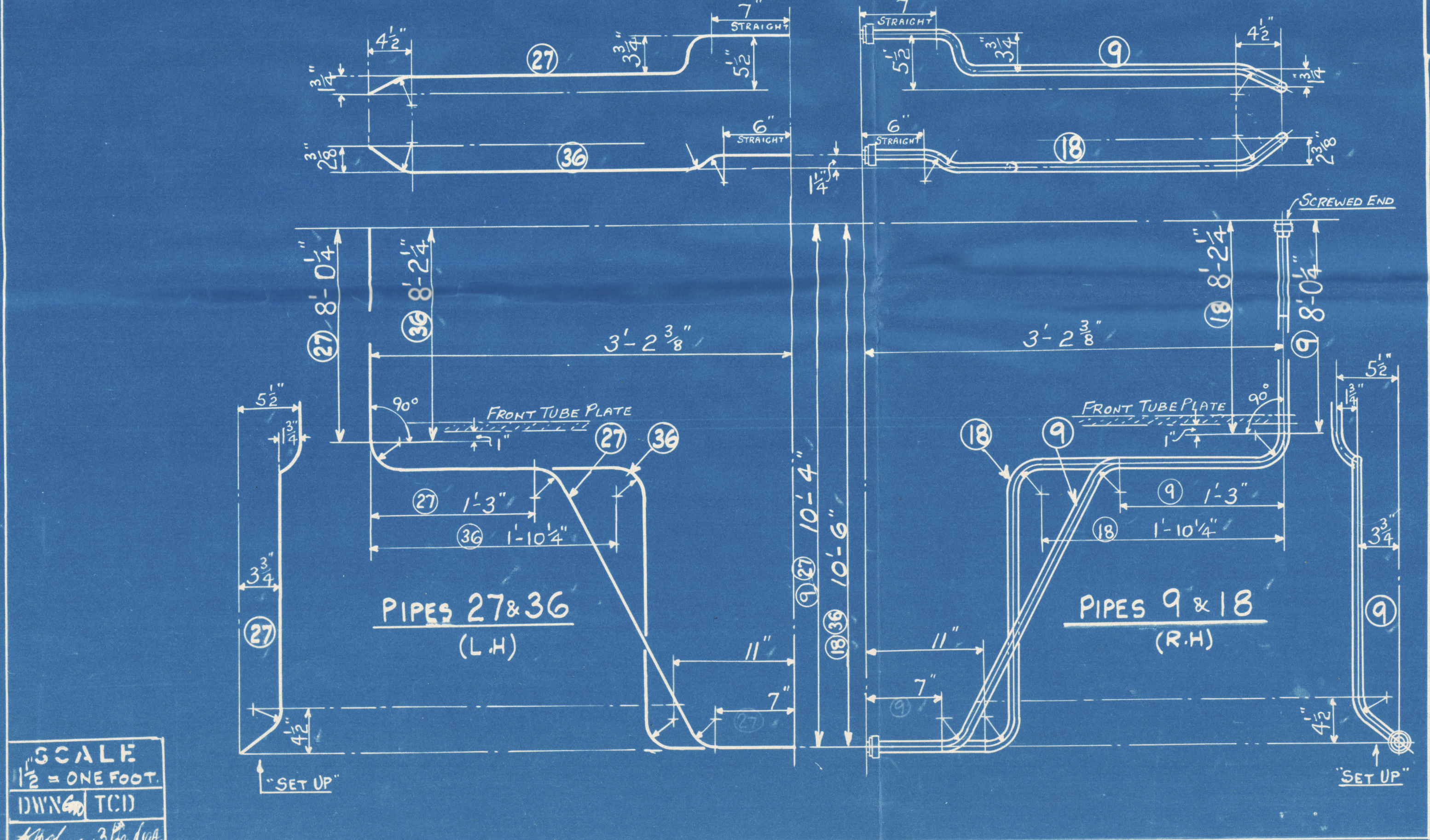
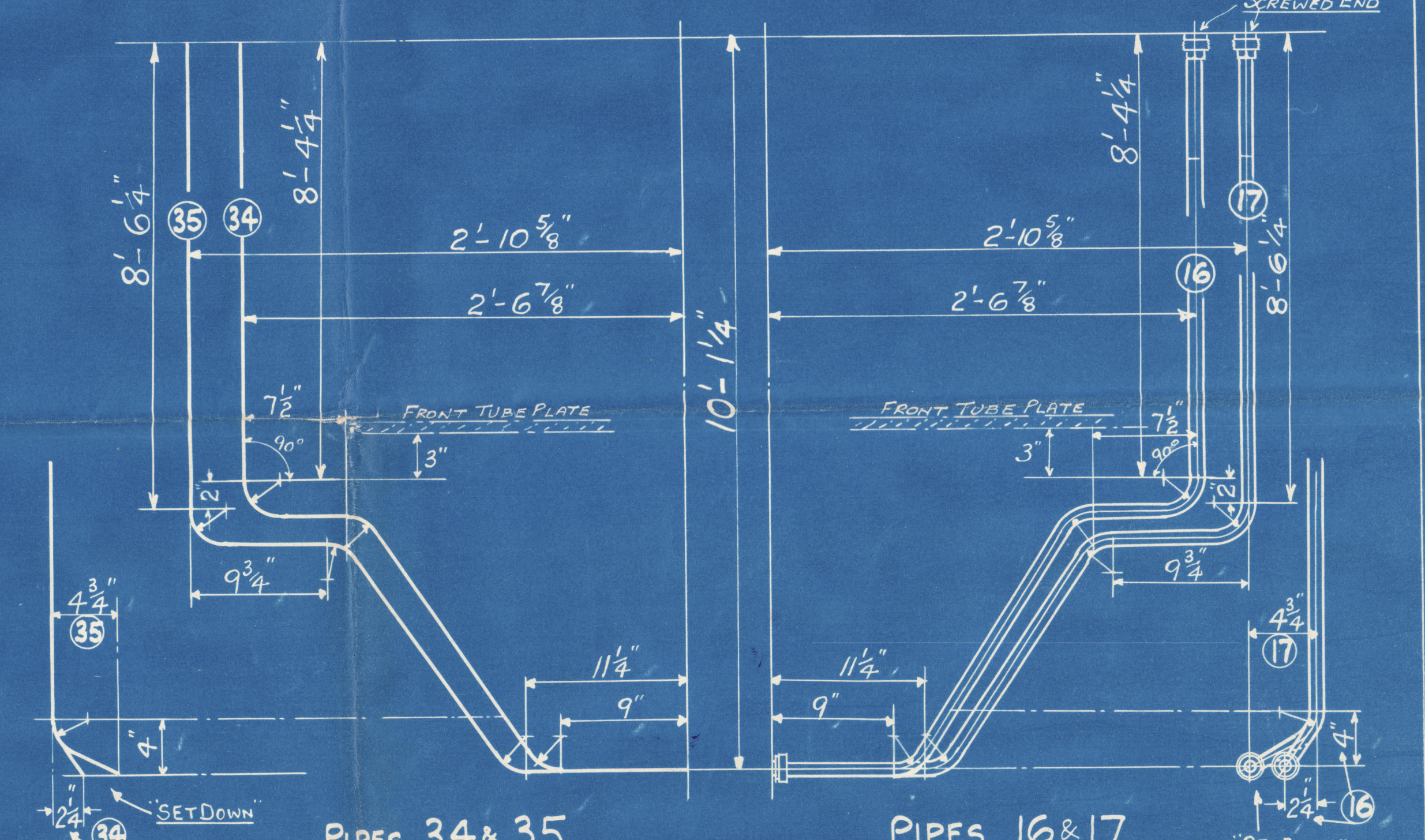
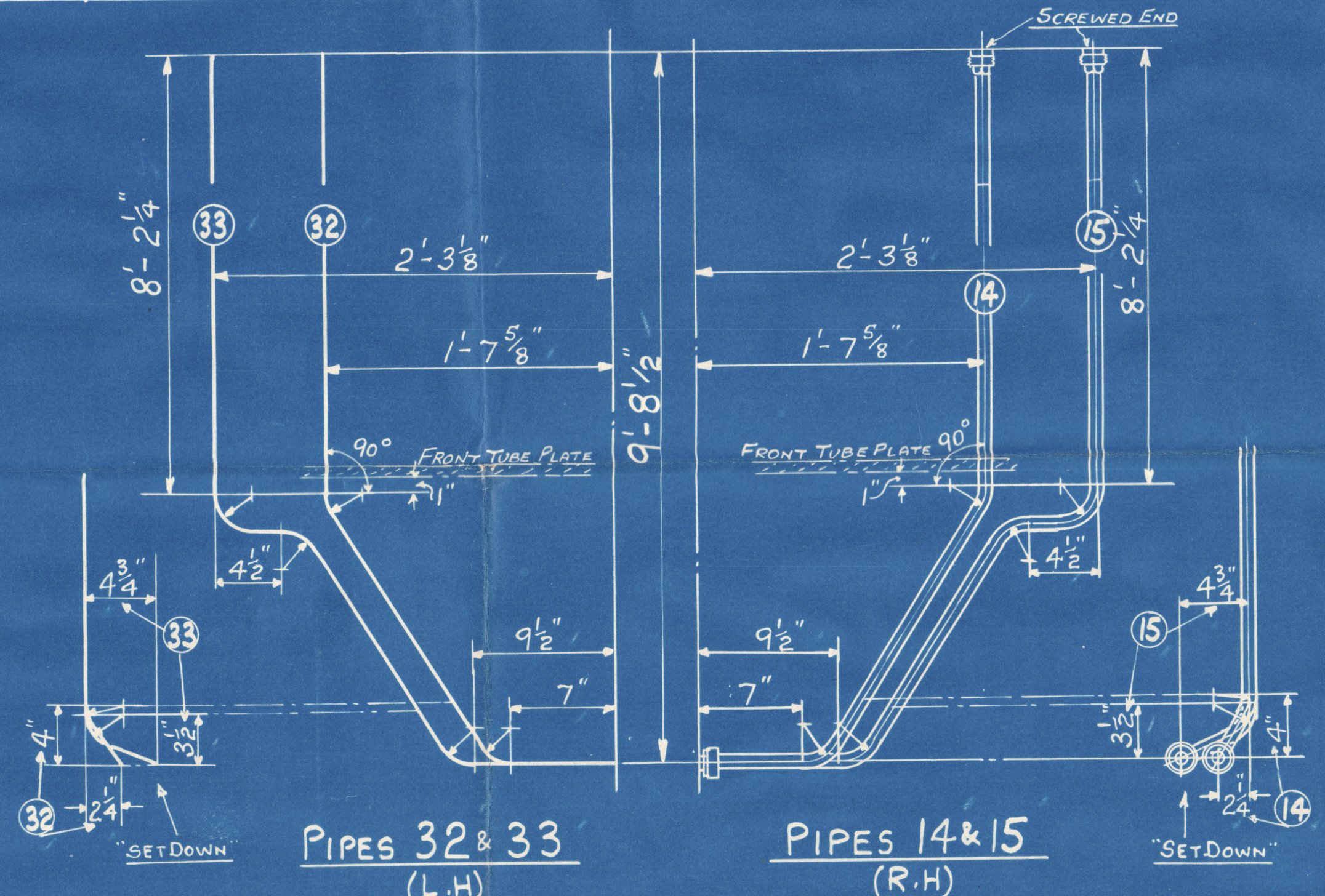
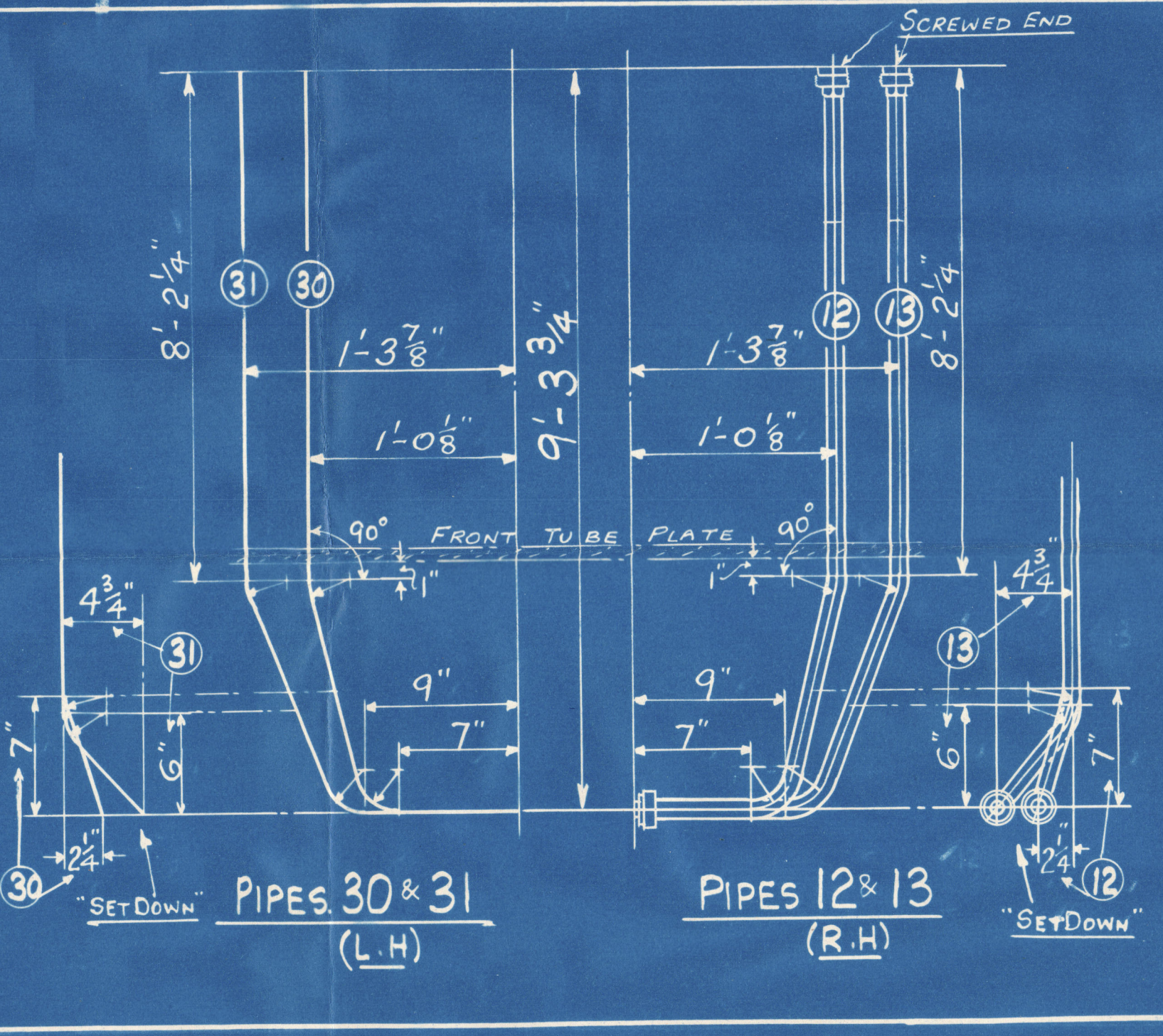
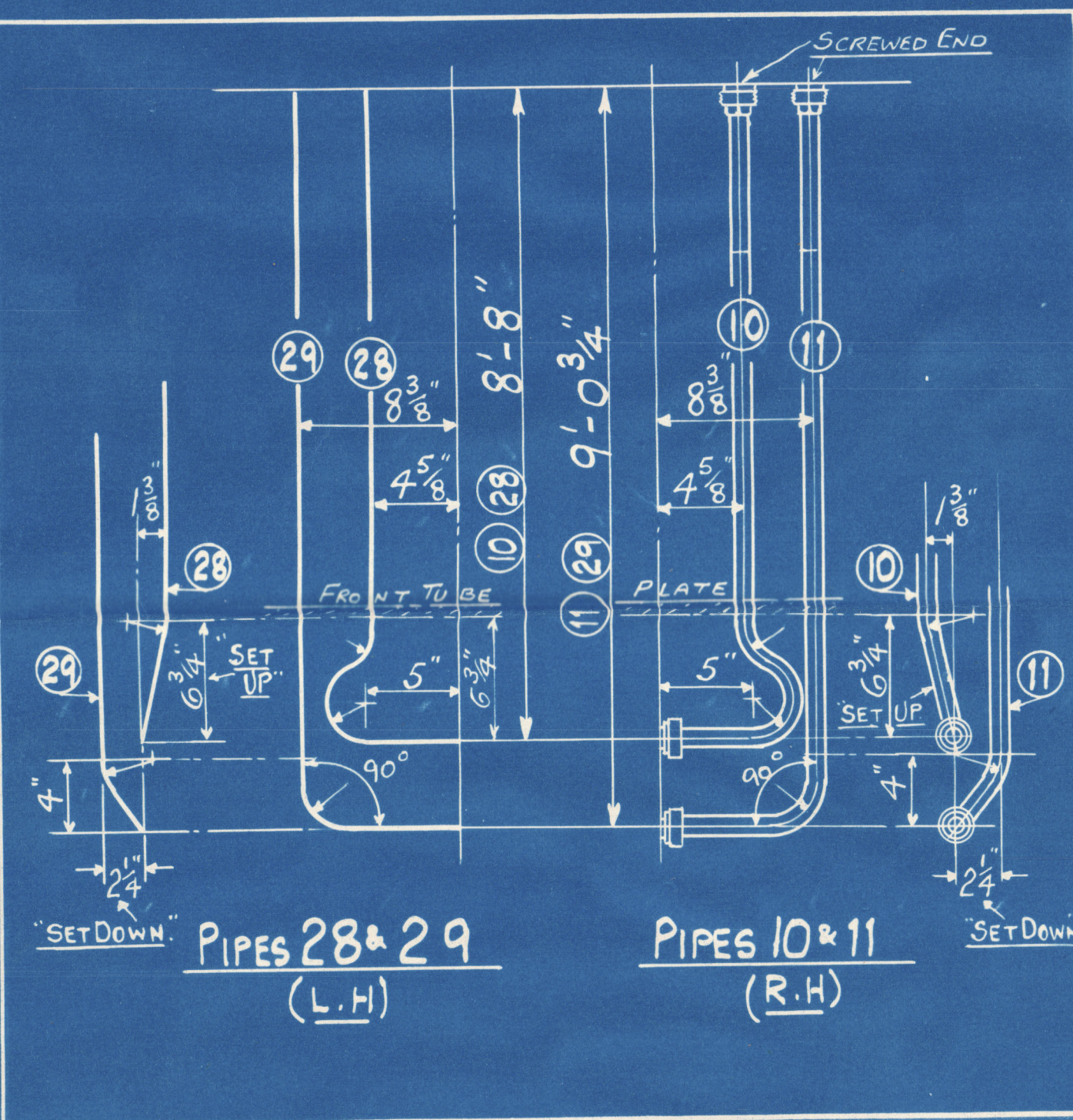
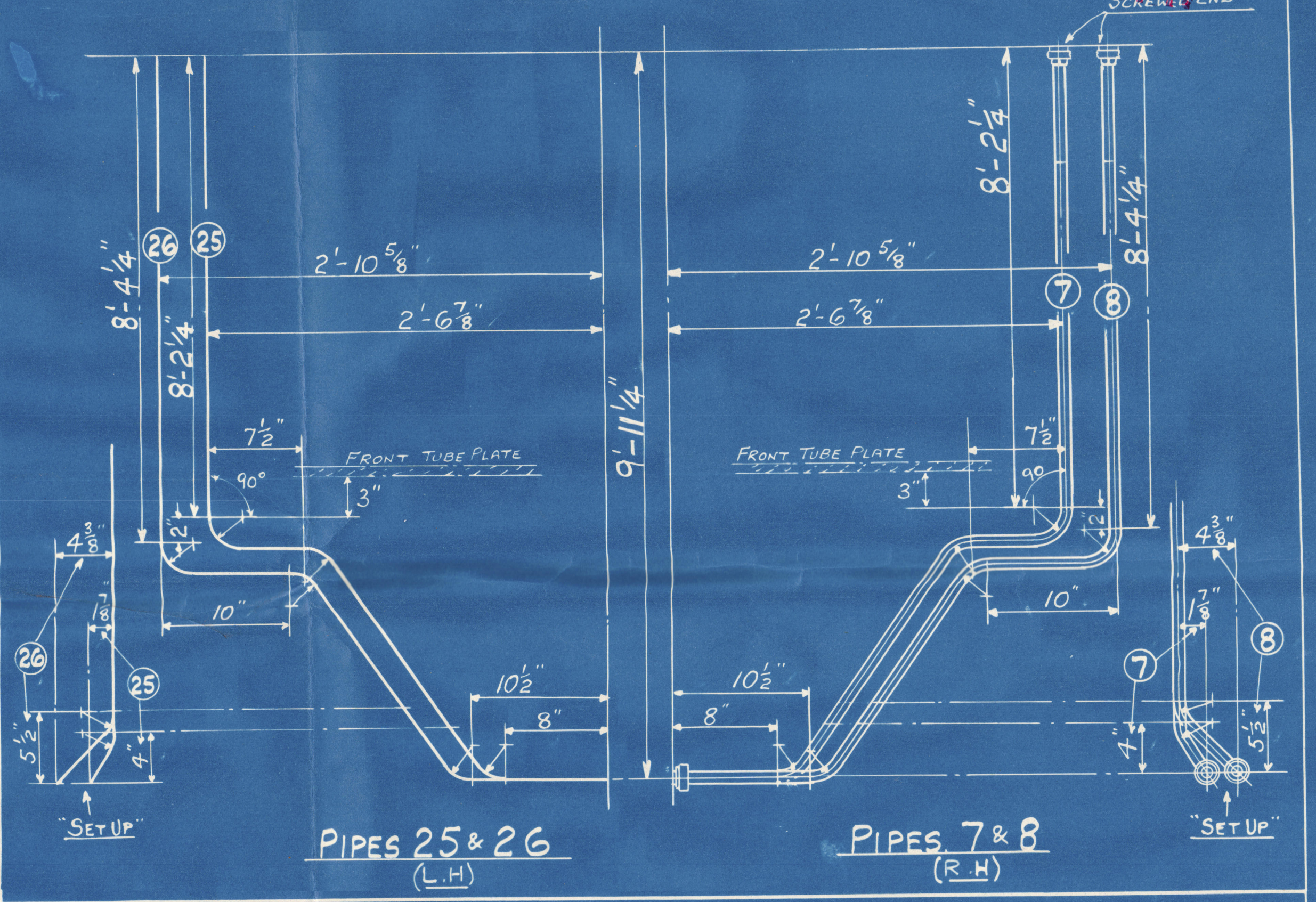
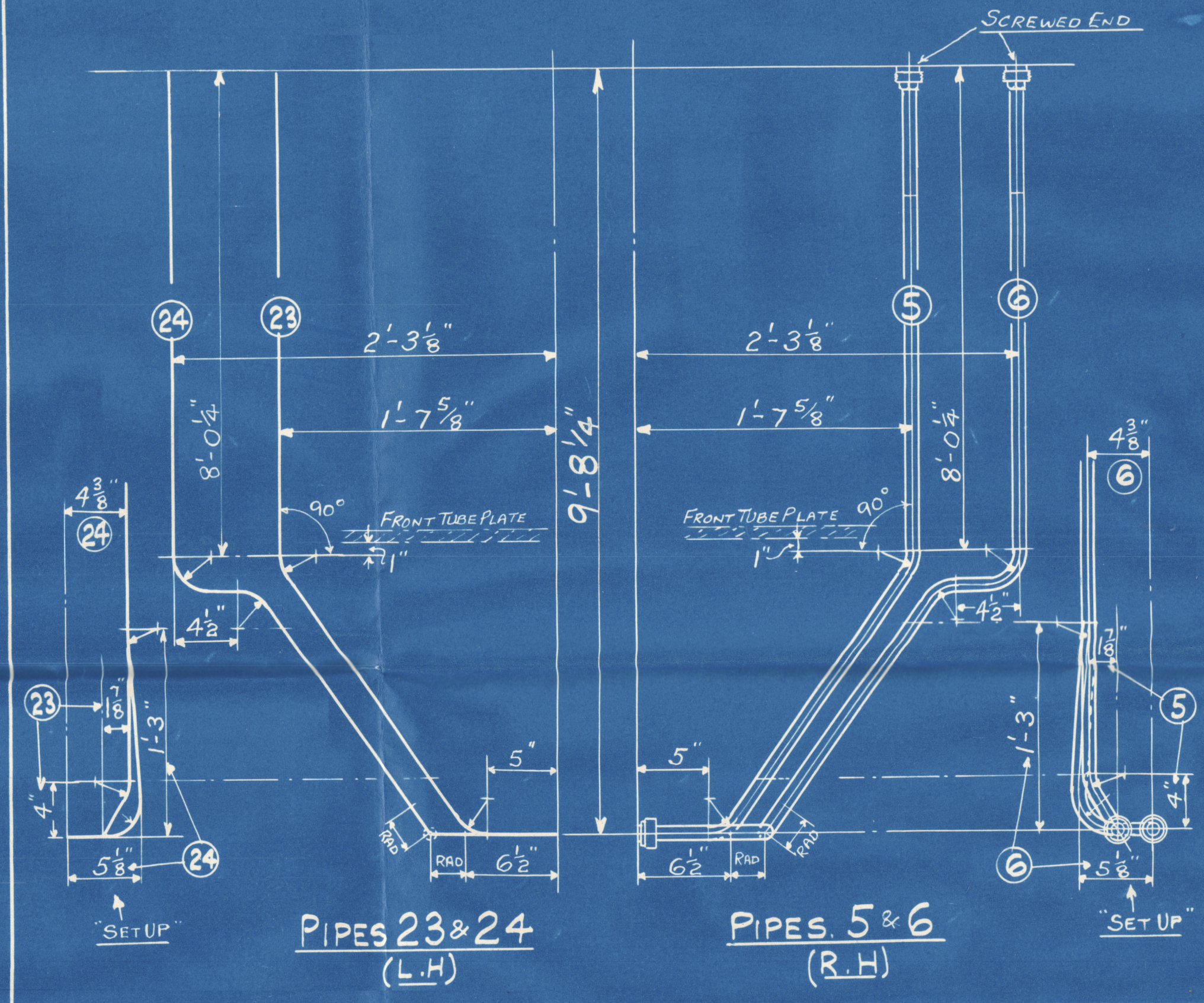
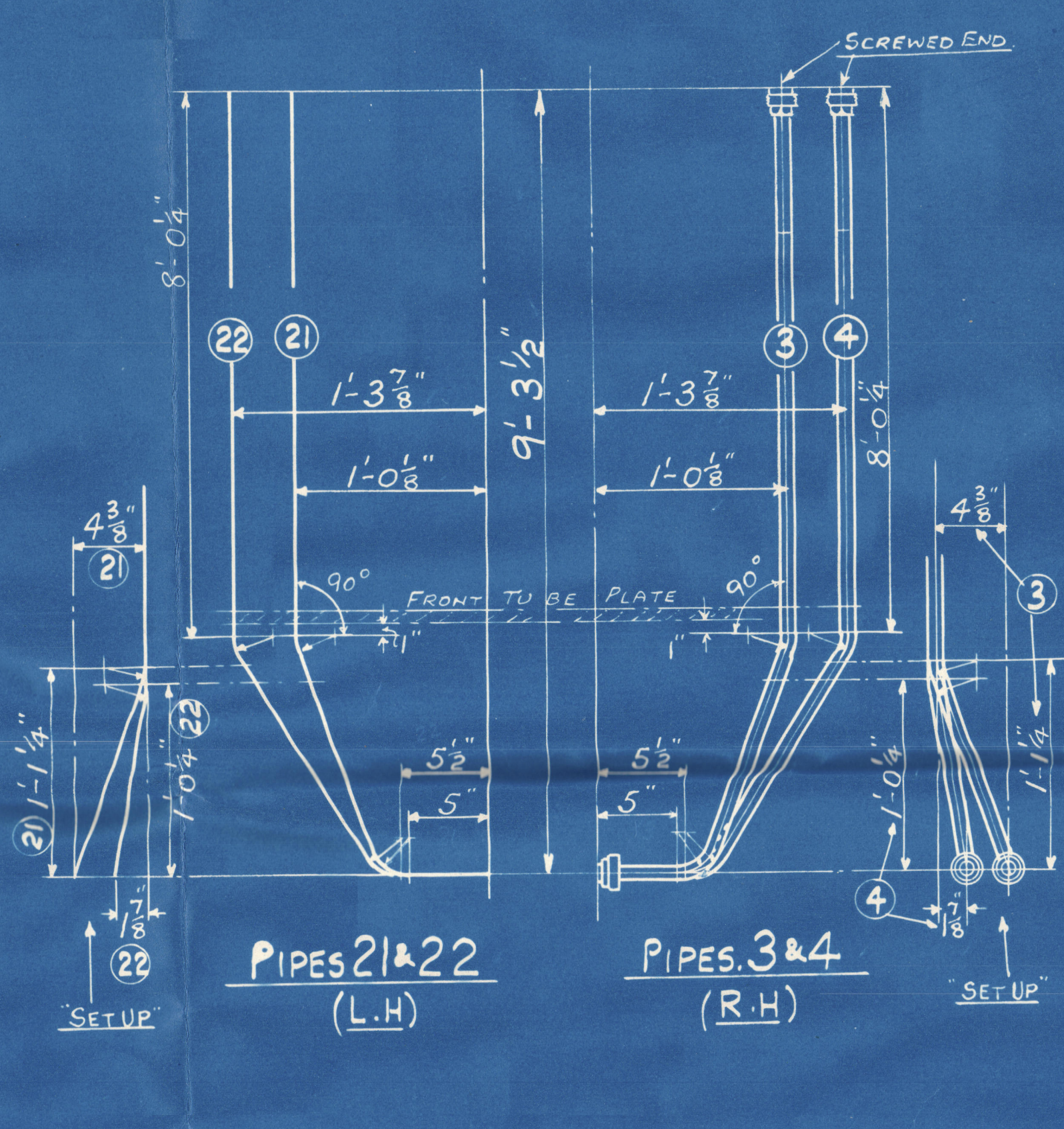
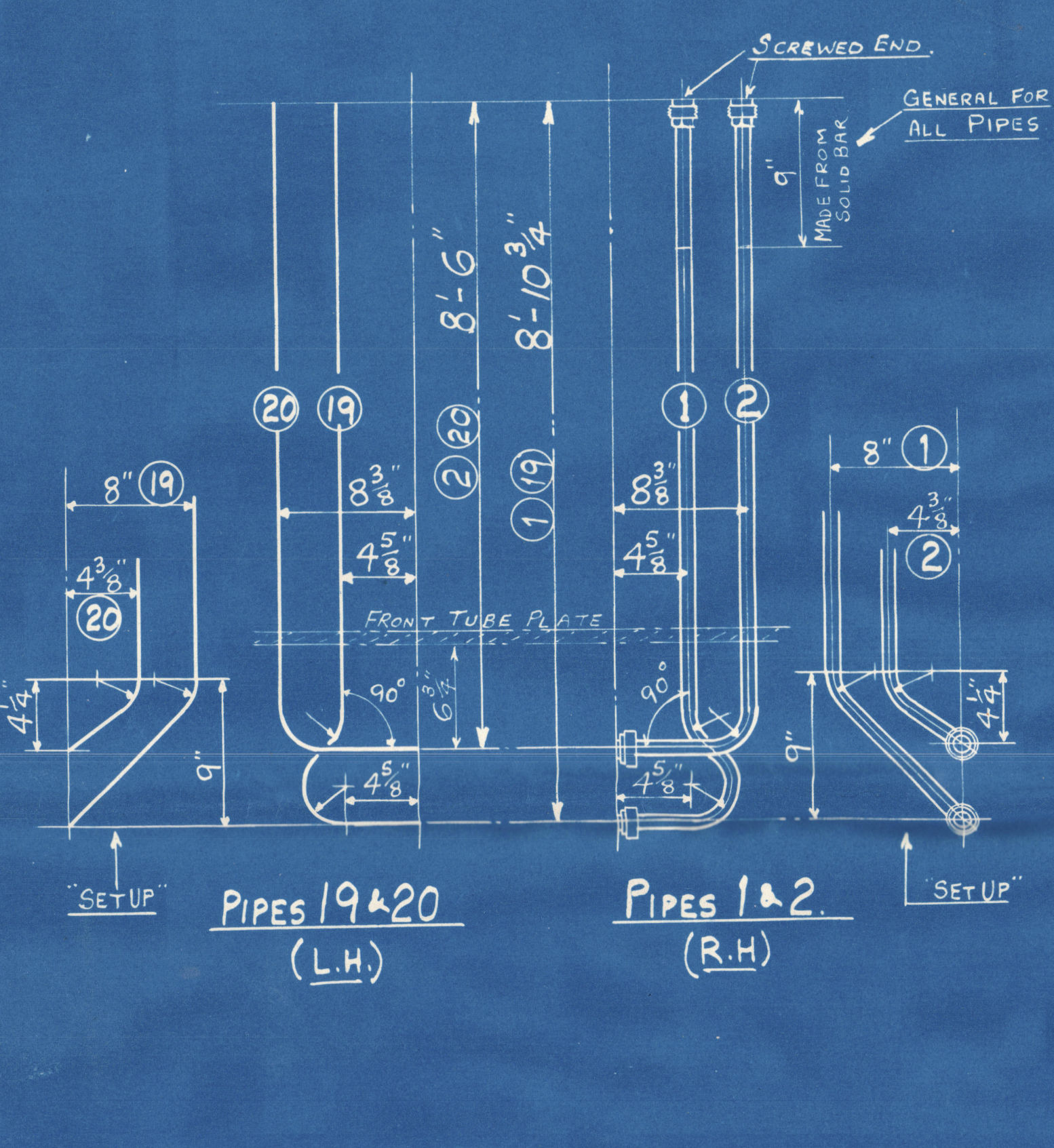
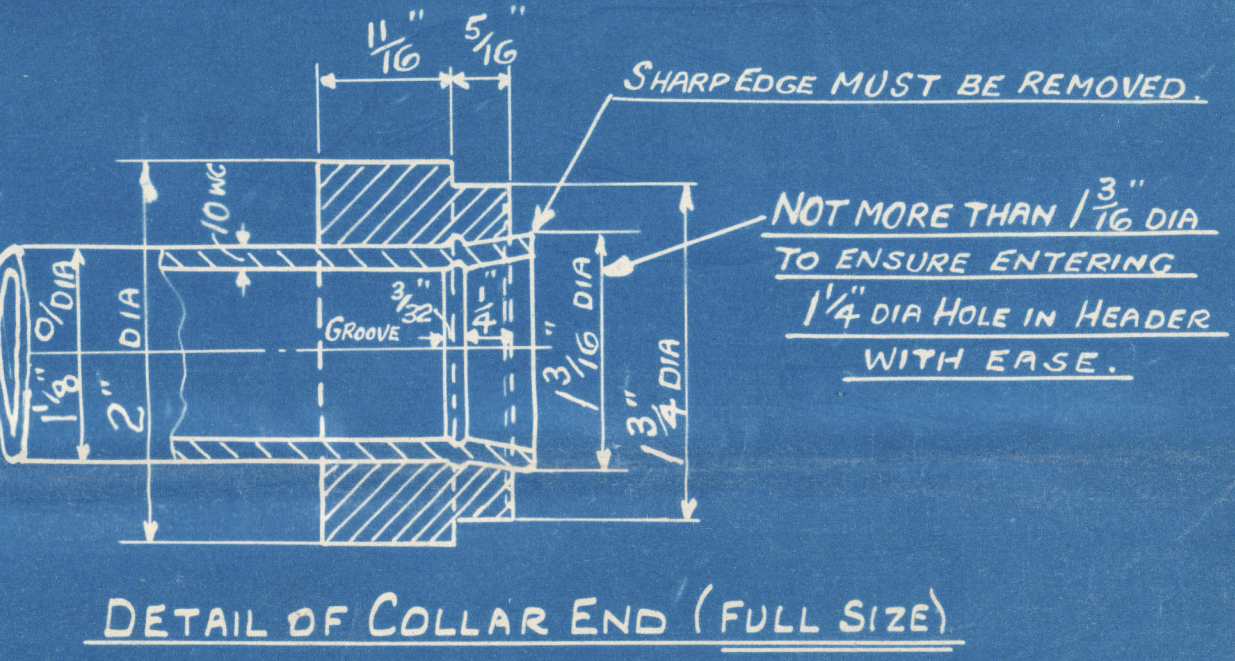


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LIST OF MATERIAL FOR ONE BOILER			
PIPE NO'S	DESCRIPTION	NO OFF PER SET	PIPE LENGTH BEFORE BENDING
1 & 19	CONNECTING PIPE	1 OFF EACH	9'-0 1/2"
2 & 20	"	"	8'-7"
3 & 21	"	"	9'-3"
4 & 22	"	"	9'-5"
5 & 23	"	"	9'-10 1/2"
6 & 24	"	"	10'-9"
7 & 25	"	"	11'-0"
8 & 26	"	"	11'-6"
9 & 27	"	"	12'-1"
10 & 28	"	"	8'-7"
11 & 29	"	"	9'-0 1/2"
12 & 30	"	"	9'-5"
13 & 31	"	"	9'-8 1/2"
14 & 32	"	"	10'-0"
15 & 33	"	"	10'-9 1/2"
16 & 34	"	"	11'-2 1/2"
17 & 35	"	"	11'-9"
18 & 36	"	"	12'-10"
COLLAR (M.S)		36	

- NOTES
- 1 RADIUS OF BENDS & SETS ON PIPES NO'S 10 & 28 = 2 1/16"
 - 2 " " " " " ON ALL OTHER PIPES = 2 3/16"
 - 3 ALL DIMENSIONS TO BE WORKED TO - AS ACCURATELY AS POSSIBLE.
 - 4 EVERY PIPE MUST HAVE A METAL TAG - SECURELY FIXED ON STATING PIPE NO.
 - 5 COLLARS MUST HAVE PIPE NO CLEARLY STAMPED ON.
 - 6 ALL HEXAGONS AT BACK OF FEMALE END MUST BE - FIXED ONE WAY AS SHOWN THUS:-



THE SUPERHEATER CO LTD

TITLE CONNECTING PIPES.

ORDER NO'S	REF CKD	DRAWING NO'S
15053 M	15053 M	15053/40

SOLID DRAWN STEEL PIPES
1 1/8 OUTS DIA X 10 WG THICK

TO PASS LLOYDS SURVEY
WORKING PRESSURE 230 LBS PER SQ INCH
TEST 690

S.S. "ST MARGARET."
Bore sept No. 15051
LLOYD'S REGISTER
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SCALE
1 1/2 = ONE FOOT.
DOWN TCD
1/16