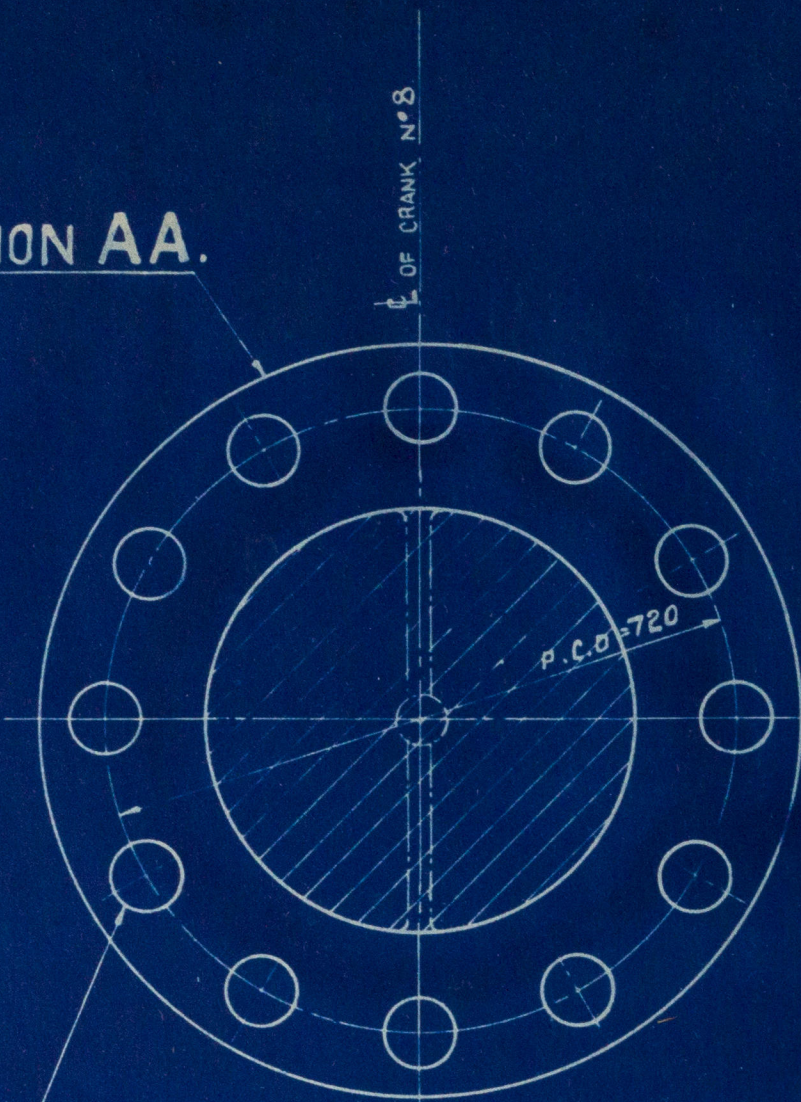


SECTION AA.



12 HOLES FOR FITTED BOLTS 84 $\frac{1}{4}$ " AT JOINT
NOT TO BE SPOT-FACED
BOLTS TO BE DRIVEN IN FROM FORD.
SEE DETAIL D.

130393

JOINS TUNNEL SHAFT

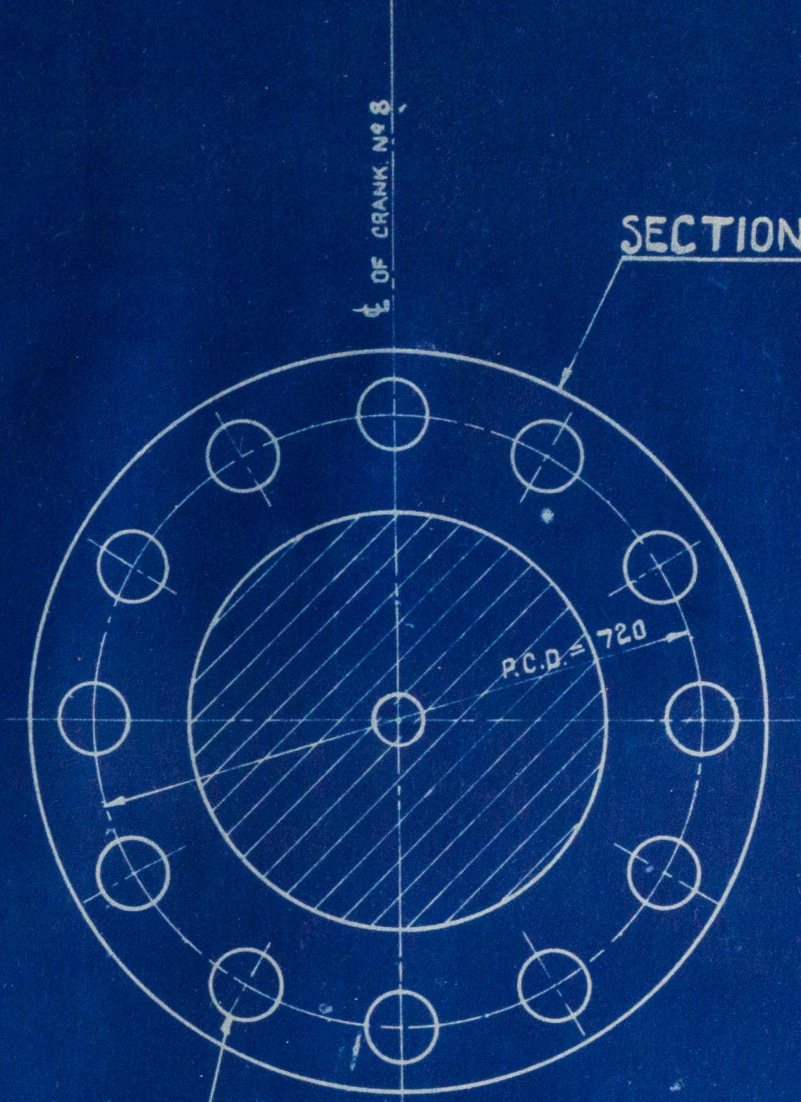
A

B

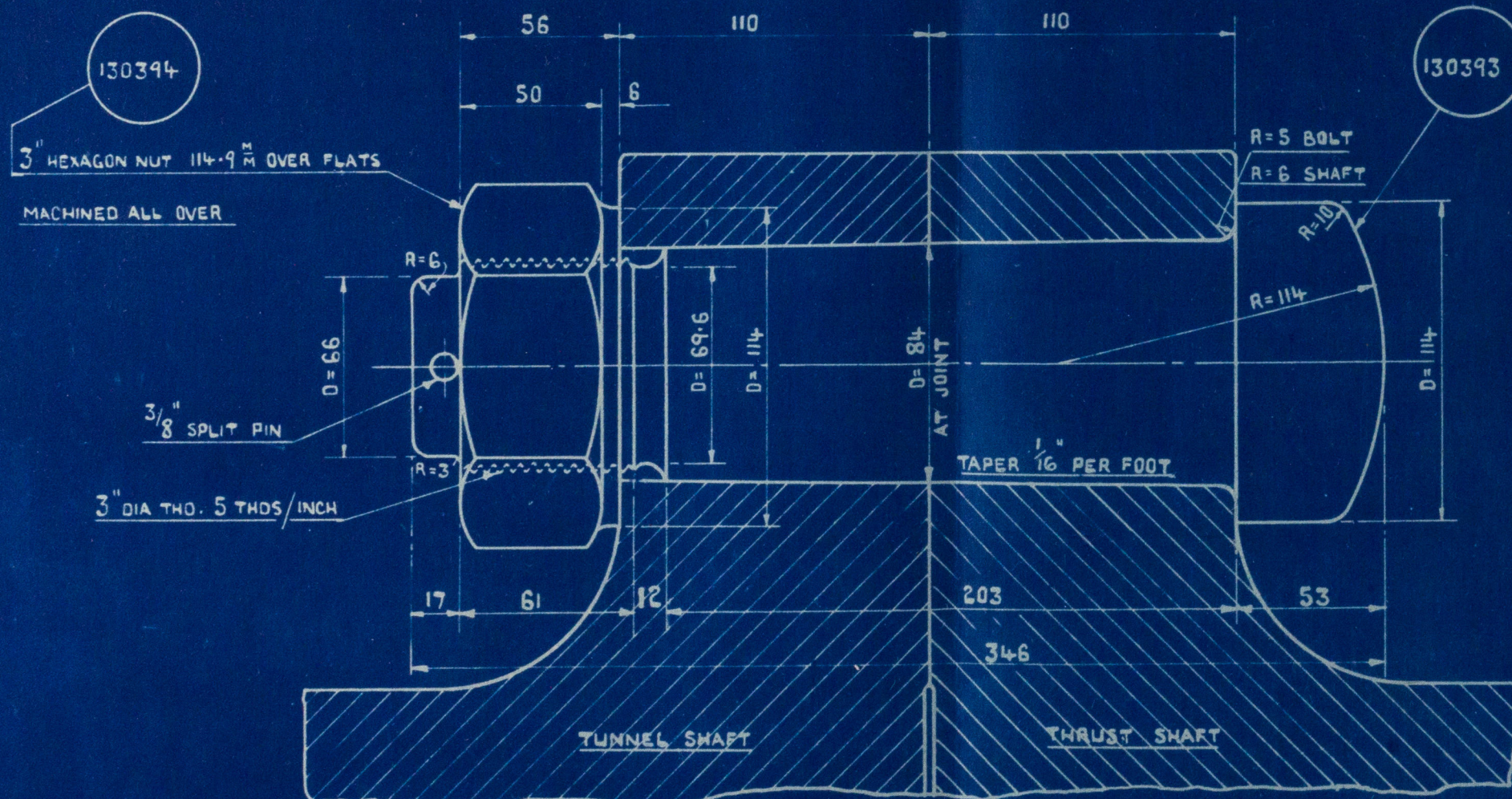
C

JOINS CRANKSHAFT

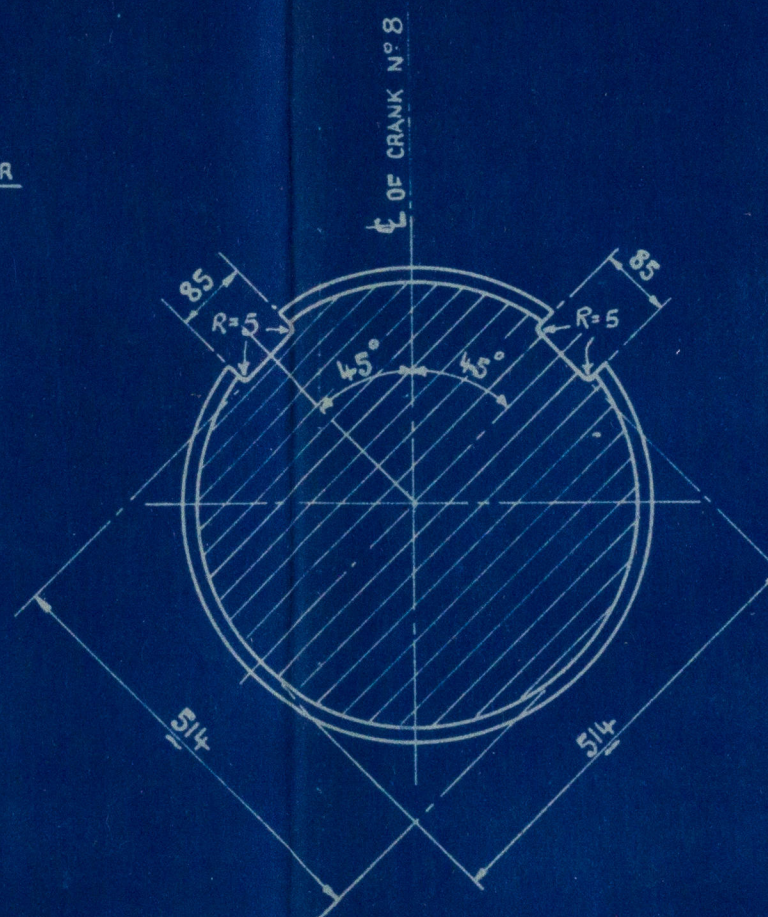
SECTION CC.



12 HOLES FOR FITTED BOLTS 84 $\frac{1}{4}$ " AT JOINT
NOT TO BE SPOT-FACED. FOR DETAIL SEE
CRANKSHAFT DRG. NO 55027.
HOLES TO BE ROUGH BORED AND AFTERWARDS
REAMED WITH CRANKSHAFT.



DETAIL D.



SECTION BB.

THRUST SHAFT TO BE OF SIEMENS-MARTIN STEEL
28-32 TONS TENSILE. TO THE SURVEY AUTHORITIES'
REQUIREMENTS, TESTS AND INSPECTION.

NEWELL STANDARD LIMITS TO BE USED

NO OFF PER ENG.	DESCRIPTION	PATTERN NUMBER	MATERIAL	WEIGHT IN KGS.	REMARKS	SHOP	SKETCH NO OF JIG.
1	THRUST SHAFT	133282	SIEMENS-MARTIN STEEL	7200			
12	COUPLING BOLT	130393	M.S.S.	16			
12	NUT FOR COUPLING BOLT	130394	WROG IRON	3-6			
12	3/8" SPLIT PIN		STEEL				

D. A. 8. 620 1400 2.C.

THRUST SHAFT

SCALES:-1:2, 1:8.

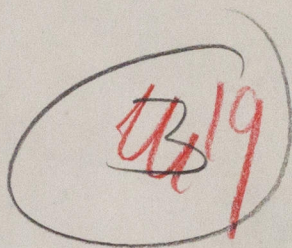
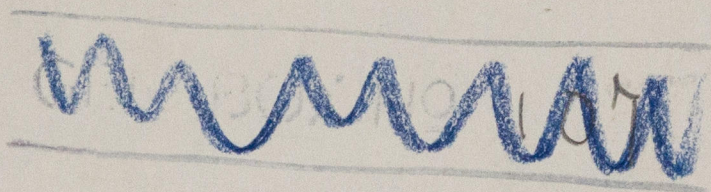
CODE NO 0532

Rowallan Castle

Harland & Wolff Ltd.

Aug 10/12/13

Thrust Shafts



* ROWALLAN *
BEL. F. E. R. T. NC. 12335
ROWALLAN CASTLE

THRUST SHAFT



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