

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No. 104340 Port Newcastle
Liverpool)

No. _____ SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
Castings, manufactured by Messrs E Jopling & Son Ltd.
of Sunderland for the Vessel No. _____, being built
by SS Southern Princess of _____
have been inspected by me as set forth below and found to be, so far as can
be seen, Sound.

on Forgings or Castings.

Lloyd's
No. 8116
JD. 19.6.34

J Dale
Quadrant. Sunderland

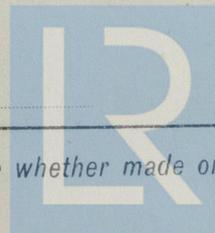
	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...		<u>Cast Steel</u>	
made ...		<u>Electric furnace</u>	
annealed ...		<u>yes</u>	
Dimensions ...		<u>As per plan</u>	
Progress on Inspection ...		<u>Cleaning & testing</u>	
Date when Inspected		<u>19.6.34</u>	
CASTINGS.			
Tests on Standard Test Pieces.			
Wedge Test—		<u>31.0</u>	
Tons per square inch		<u>27.1</u>	
Extension per cent. ...		<u>120</u>	
Charpy Bending Test—			
Angle before fracture			
Drop Test—		<u>hammered only</u>	
Height from ground ...			
Numbering Test—			
If made according to Rules (and found satisfactory ...)			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Weight: 2.19.3.18

Fee (if any chargeable) £ monthly asc

To be paid at SUNDERLAND



© 2020

Lloyd's Register
Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.