

With or Without

Disconnected Erections.

STEEL STEAMER.

Received at London Office SAT 31 MAY 1924

Date of completion of report 30th May 1924 Port of Middlesbrough No. 11954
Survey held at Haverton Hill on Tees Date, First Survey 10th December 1923 Last Survey 10th May 1924
On the (State if Single, Twin, or Triple Screw) S.S. "TOGSTON" Rig J. and A.

TONNAGE under 1139.93
Tonnage Deck...
Do. between Tonnage Dks. and 3rd and 4th Dk. 35.29
Do. of Poop Deck 261.68
Do. of Forecastle 2.48
Do. of Houses on Dk. 47.38
Do. of excess of Hatchways 54.96
Gross Tonnage 1546.69
Less Crew Space 50.3
Less above Crown of Engine Room 444.94
TONNAGE FOR FEES...
Less Engine Room 103.31
Less Navigation Spaces

CLASS + 100A1.
Breadth (greatest moulded) 38.5
Depth, at middle of length from top of keel to top of upper deck beams at side 17.5 U
FIRST LONG. Number L x D 4288
Length from fore part of stem to after part of stern post 245
SECOND Longitudinal Number L (B+D) 13720
Depth "d," at middle of length (See Secs. 2 & 18) 14.9 U
Proportions—Depth to Length—Upper Deck Beam at side to top of keel 11.26 RQD
Long Bridge Deck Beam at side to top of keel

Built at Haverton Hill on Tees.
When built 1924 Launched 17 April 24
By whom built Furness Ship & Coy Ltd.
Owners Broomhill Collieries Ltd.
Managers
Residence Newcastle.
Port belonging to Newcastle-on-Tyne

Register Tonnage 898.14 as cut on Beam

Destined Voyage

If Surveyed while Building Afloat, or in Dry Dock Yes

LENGTH on Deck as per Rule	Feet.	Inches.	BREADTH—Moulded	Feet.	Inches.	DEPTH, ACTUAL—Top of Floors to top of Upper Dk. Beams	Feet.	Inches.	No. of Decks with flat laid
245			38		6	15		6 1/2	one
Do. do. do. do. do. Second Dk. Beams									
Moulded depth, ft. 21 ins. 9 To Upper Dk. Round of Upper Dk. Beam, Actual 9 1/2 ins.									
Moulded depth, ft. 17 ins. 6 To Upper Dk.									
Dimensions of Ship per Register, Length 245.4 breadth 38.65 depth 15.5									
FRAMING.									
RAME, Angles, or E or L Bars amidships	8.0	9	3	38	9	3	38		
Do. in peaks	5 1/2	3	30	5 1/2	3	30			
Do. in way of Double Bottoms at Solid Floors	3	3	32	3	3	32			
" " at intermdt. Bkts.									
acing of Frames from centre to centre amidships	27		27						
" " from 1/2 length to Collision bulkhead	27		27						
" " in peaks	24		24						
EVERSED FRAME, Angles	Bull Frames								
Do. in way of Double Bottoms at Solid Floors	3	3	32	3	3	32			
" " at intermdt. Bkts.									
RAMING, depth of girder	B.A. Frames								
LOOKS, depth and thickness of Floor Plate at mid-line for 1/2 length amidships									
" in way of Engine and Boiler Spaces									
" thickness at the ends of vessel	33 x 32 1/4		33 x 32 1/4						
" depth at 1/2 the half breadth, as per Rule									
" height extended at the Bilges	Level across		Level across						
LOOKS in Cell. Double Bottoms	34	510.5	34	440.5					
" state if flanged (top & bottom)	Heather								
" Spacing of Solid floors	27/24		27/24						
ENTRE GIRDER, in Dbl. bottom, dpth. & thcknss.	33 x 3/4 608.5		33 x 3/4 520.5						
" " Angle, Top	3	3	40	3	3	40			
" " Bottom	3 1/2	3 1/2	40	3 1/2	3 1/2	40			
" " to Floors	3	3	32	3	3	32			
" Brackets at intermdt. frmg., wdth & thcknss									
IDE GIRDERS, number on each side & thickness	one 37 480.5		one 37 420.5						
" " state if flanged (top and bottom)	Heather								
" " Angle (top and bottom)	3	3	32	3	3	32			
" " to Floors	3	3	30	2 1/2	2 1/2	30			
MARGIN PLATE, depth (exclusive of flange) and thickness	38	488.5	38	488.5					
" " Angle to Outside Plating	3	3	40	3	3	40			
" " Floors	3	3	32	3	3	32			
" Brackets at intermdt. frmg., wdth & thcknss									
Height of Outside Brackets above at bilge	26		26						
INNER BOTTOM PLATING, breadth and thickness of Middle Line Strake	49 x 50/34 570		43 x 38/34 46						
" " in Engine and Boiler space	570 90/40 E		4348 65 40						
" " Remainder in Holds	50		34/32 50						
BEAMS, Upper Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel	5 1/2	3	30	5 1/2	3	30			
" In way of Long Bridge	4 1/2	3	38 1/2	5	3	38 1/2			
" Spacing	27 1/2		27 1/2						
BEAMS, Second Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel	5 1/2	3	30	5 1/2	3	30			
" Spacing	27 1/2		27 1/2						
BEAMS, Third and Fourth Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel	5 1/2	3	30	5 1/2	3	30			
" Angles on upper edge	5 1/2	3	38 1/2	5	3	38 1/2			
" Spacing	27 1/2		27 1/2						
BEAMS, Forecastle Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel	6	3	36	6	3	32			
" Angles on upper edge									
" Spacing	27		27						
BEAMS, Bridge Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel									
" Angles on upper edge									
" Spacing									
BEAMS, Forecastle Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel	5 1/2	3	30	5 1/2	3	30			
" Angles on upper edge									
" Spacing	27 1/2		27 1/2						
PILLARS.									
PILLARS In 'tween Deck, size and spacing	2 1/2 all beam		2 1/2 all beam						
" " Hold	Deck Bkts		Deck Bkts						
" " Quarter 'tween Dks.									
" " in Hold									
KEELSONS & STRINGERS.									
CENTRE LINE KEELSON, Vertical Plate above floors, Through Plate, or Intercoastal Plate									
" Rider Plate									
" Flat Plate Keel Angles									
" Horizontal Plates on Floors									
" Angles or Bulb Angles									
SIDE KEELSONS, Number									
" Angles or Bulb Angles									
" Plate above floors, for length									
" Intercoastal Plate, for length									
" Attached to outside Plating with Angle									
BILGE KEELSON, Angles									
" Intercoastal Plate for length									
" Attached to outside Plating with Angle									
SIDE STRINGERS, Number									
" " Angle									
" Intercoastal Plate, for length									
" Attached to outside plating with Angle									
Upper Deck Stringer Plate, br'dth & thickness (clear of Bridge)	96/34		96/34						
" " " " br'dth & thickness (in way of Bridge)	5 x 5 x 6 1/2		5 x 5 x 6 1/2						
" " " " Angle (clear of Bridge)	3 1/2 x 3 1/2 x 3 1/2		5 x 5 x 6 1/2						
" " Tie Plate at sides of Hatchways									
" Deck. Iron or Steel, for full lng.									
" " Thickness (clear of Bridge)	30		30						
" " (in way of Bridge)									
Wood Deck, Material & thickness									
Second Deck Stringer Plate, br'dth & thickness	78 x 46/34		78 x 46/31 x 34						
" Angles on ditto, No.	5 x 5 x 4 1/2		5 x 5 x 4 1/2						
" Tie Plates outside Hatchways	5 1/2 x 3 x 3 1/2		3 1/2 x 3 1/2 x 3 1/2						
" Deck. Steel, for full lng.	30		30						
Wood Deck, Material & thickness									
Deck Stringer Plate, br'dth & thickness	50 x 46/34		50 x 46/31 x 34						
" Angles on ditto, No.	3 x 3 x 3 1/2		3 x 3 x 3 1/2						
" Tie Plates, outside Hatchways									
" Deck. Material and thickness	Steel		Steel						
Fourth and Fifth Deck Stringer Plate, breadth & thickness									
" " Angles on ditto, No.									
" " Tie Plates outside Hatchways									
" " Deck. Material & thickness									
Poop Deck Stringer Plate, breadth & thickness									
" Angle on ditto									
" Tie Plates									
" Deck. Material and thickness									
Bridge Deck Stringer Plate, br'dth & thickness									
" Angle on ditto									
" Tie Plates									
" Deck. Material and thickness									
Forecastle Deck Stringer Plate, br'dth & thickness	30		30						
" Angle on ditto	3 1/2 x 3 1/2 x 3 1/2		3 1/2 x 3 1/2 x 3 1/2						
" Tie Plates									
" Deck. Material and thickness	enlight. steel		steel						

WEB FRAMES.		Inches in Ship.	Inches in Ship.	Inches per Rule, Or as Approved.	Inches per Rule, Or as Approved.
WEB-FRAMES, In Fore Body, No. and spacing		Framing in fore body as per plans.			
" " " brdth. & thickness		2 1/2" 12 1/2" x 3 1/2" x 40 FA } 12 1/2" x 3 1/2" x 40			
" No. of Side Stringers " "		2 1/2" 12 1/2" x 3 1/2" x 40 FA } 12 1/2" x 3 1/2" x 40			
WEB-FRAMES, In E. & B. Space, No. & spacing		Brickwork Equiv.			
" " " brdth. & thickness		Chomz hmy			
WEB-FRAMES, In After Body, No. and spacing		do do			
" " " brdth. & thickness		do do			
" No. of Side Stringers " "		do do			
Size of Face Angles to Web-Frames.....					
BRACKET PLATES to Stringers between Web Frames, depth and thickness.....					

BULKHEADS.		Thickness	STIFFENERS.		Single or Double Frames.	Height up, state deck.
		Inches	Horizontal Size, Spacing	Vertical Size, Spacing		
Total No. of W.T. BULKHEADS. In Ship.....	4	1/4" 3/16"	1/4" 3/16"	1/4" 3/16"	S. R.A.D.	
Per Rule.....	4	1/4" 3/16"	1/4" 3/16"	1/4" 3/16"	S. do	
SCANTLINGS MIDSHIP BHDS.						
" COLLISION " "		3/16"	1/4" 3/16"	1/4" 3/16"	Single when	
" AFT PEAK " "		1/4" 3/16"	1/4" 3/16"	1/4" 3/16"	Single R.A.D.	
" PARTITION " "		1/4" 3/16"	1/4" 3/16"	1/4" 3/16"	" "	
" LONGITUDINAL " "		1/4" 3/16"	1/4" 3/16"	1/4" 3/16"	" "	

Are the Hatch Valves and Watertight Doors in efficient working order?

PLATING.										RIVETING.											
STRAKES.		AS IN SHIP.				PER RULE OR AS APPROVED.				EDGES. Ordinary or joggled?				BUTTS.							
		AMIDSHIP.		FORWARD.		AFT.		AMIDSHIP.		Single or Double.		Breadth of Lap.		Double or Treble and for what Length.		RIVETS.		STRAPS.		IF LAPPED.	
		Breadth.	Thickness.	Thickness.	Thickness.	Breadth.	Thickness.	Breadth.	Thickness.	Single or Double.	Breadth of Lap.	Diam.	Spacing cr. to cr.	Diam.	Spacing cr. to cr.	Breadth.	Thickness.	Breadth.	Thickness.	For what Length.	
FLAT PLATE KEEL.....		4 1/2"	5/16"	4 1/2"	4 1/2"	4 1/2"	5/16"	4 1/2"	5/16"	Double	4 1/2"	3/4"	3"	Double	3/4"	2 1/2"	17 1/2"	3/16"	8 1/2"	For A	
GARBOARD OR A Strake			4 1/2"	4 1/2"	4 1/2"		4 1/2"		4 1/2"												
State actual thickness in way of Double Bottom.																					
B " "																					
C " "																					
D " "																					
E " "																					
F " "																					
G " "																					
R.A.D. Sheer H " "		5 1/2"	5/16"			5 1/2"	5/16"			Double	4 1/2"			Double	3/4"	2 1/2"			17 1/2"	For A	
J " "																					
K " "																					
L " "																					
M " "																					
Upper Deck Sheerstrake N " "			7 1/4"	4 1/2"		5 1/2"	5/16"			Double	4 1/2"	3/4"	3"	Double	3/4"	2 1/2"			17 1/2"	For A	
O " "																					
P " "																					
Q " "																					
R " "																					
S " "																					
T " "																					
U " "																					
V " "																					
W " "																					
THICKNESS OF SHEERSTRAKE CLEAR OF LONG BRIDGE DO. OF STRAKE BELOW		See above																			
D.B.L.G. of Flat Plate Keel Sheerstrakes Length and thickness.		1 1/2" frame of R.A.D. in E. & B. 7 1/4" at Breaks.																			
POOP SIDES.....		✓																			
SHORT BRIDGE SIDES...		✓																			
FORECASTLE SIDES.....		36/32																			

Where a long bridge is fitted the thickness of Upper Deck Sheerstrakes and Strake below should also be stated clear of same.

Upper Deck Strake	Butts, riveted	full	length	amidship.
Strake	Butts, riveted	full	length	amidship.
Second Deck Strake	Butts, riveted	full	length	amidship.
Strake	Butts, riveted	full	length	amidship.

Butts of Side Stringers	✓	riveted.
Tie Plates	✓	riveted.
Inner Bottom Plating, riveting of Edges	Single	Butts d.t.s.
Centre Girder Butts, riveted	Double	Keelson Butts, riveted.
Frames, riveted through Plates with	3/4"	in. Rivets, about 5 1/4" apart.
Rivets, state whether Iron or Steel	Iron	

FRAMES extend in one length from Margin to R.A.D. when in Forecastle ordinary.

REVERSED FRAMES on floors and frames extend from B.A. frames

State if ordinary or joggled ✓

MASTS, SPARS, &c.											
	Material.	Length.	DIAMETER AND THICKNESS.				No. of Plates in round.	ANGLES.		RIVETING.	
			At Partners.	Heel.	Hounds.	Head.		Number.	Size.	Seams.	Butts.
LOWER MASTS.....	Steel	38'-0"	19 x 32	19 x 32	15 x 28	-	2	✓	2	2	2
Bowsprit	Steel	38'-0"					2	✓	2	2	2
Topmasts, Yards and Remainder of Spars	14'-0" wood.										
Rigging, Material and Size, Shrouds	G.S.W.	2 @ 3" + 1 @ 3 1/2" each side									
Sails.	✓	Suit of									

EQUIPMENT No. 14796			LETTER h			ANCHORS.			TONNAGE U. D.K. OR PLATING No. FOR TRAWLERS								
Number of Certificate.	Anchor.	WEIGHT, TABLE 53 Fathoms			WEIGHT OF TABLE 53 Iron			TEST, PER CERTIFICATE.			WEIGHT REQUIRED BY TABLE 53			Description of Anchor.	Makers.	Where and when tested and Superintendent.	
15147	1st Bower ...	Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Wood's All Dargies	H Wood & Coy	Blackburn 14 April 24
15148	2nd „ ...	30	2	13	19	3	22	29	1	3	14	30	2	0	do	do	Jas Parsons
15150	3rd „ ...	30	1	26	19	3	4	29	0	0	0	30	2	0	do	do	do 5th at W
	4th „ ...	26	1	2	17	0	14	25	16	1	0	26	0	0	do	do	do
	Collective weight.	87	1	13								87	0	0			
89158	Stream	7	3	22	1	3	26	10	2	2	0	7	3	0	Ord. Dargies W.I.	Wt Stokes	Bradley Heath 11-12-23
	Kedge.....																J.S. Paul.

If Patent state Name of Patentee

(Stockport, state Mechanical Tests.

Particulars of Drop Test of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower
2nd "
3rd "
4th "

CHAIN CABLES.

HAWSERS AND WARPS.

Number of Certificate.	Length and size supplied.	Test per Certificate.	WEIGHT OF CHAIN CABLE.	Length and size per Table 53.	Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and size supplied.	Breaking Test of Steel Wire Towline.	Length and size per Table 53.
13377	240 1 1/8	75 66 2 3/4	319 2 0	240 1 1/8	Steel	Henry Wood & Co	Blackburn 31-3-24	TOWLINE	90 3/4	22	90 3/4
								HAWSERS & WARPS	40 90 2 1/4	12 1/2	20 90 2 1/4
	75 3 1/4	29		75 3 1/4	G.S.W.	Wm. F. Kelly					20 90 1 3/4

Boats 2 Lifeboats 19'-0" and 10' high 12'-0"

Steering Gear, Steam Synn Sweden Steering Gear, Hand Bloch & Jauch & Winkler

Pumps, Number

Diameter of Barrel

State whether they are in efficient working order

Windlass is Steam Emerson Walker & Thompson

Steam Winches Synn

Engine Room Skylights.—How constructed?

Steel plate & angles

What arrangements for deadlights in bad weather?

Bulldozers.

Coal Bunker Openings.—How constructed?

Plates and angles

How are lids secured?

Height above deck?

2'-10"

Number of Scuppers, and numbers and dimensions of Freeing Ports, &c. 2 in 1, 5 R.A. 5; 3 at 11 ft 3'-7 1/2" x 1'-6" R.A. 5 and 8 at 11 ft 3'-6" x 1'-8" R.A. 5.

Ceiling in Holds, thickness and material

non-treated at 1/8" ga

Cargo Baffles, thickness and material

non-treated.

Cargo Hatchways.—How formed?

Steel plate & angles

stiffened by bulk angles

Hatches, If strong and efficient?

Yes

State size No. 1 Hatch (Forward)

29'-2" x 18'-0"

No. 2 Hatch

29'-3" x 25'-6"

No. 3 Hatch

3'-10" x 25'-6"

Number of Web Plates, Shifting Beams and Fore and Afters

to each Hatch

5 each except No. 3 when none fitted

No. 4 Hatch

29'-3" x 25'-6"

22'-0"

Bulwarks, height above deck and description

well 53" x 20"

No. of Breasthooks

one

No. of Crutches

deck floor.

The foregoing is a correct description.

Builder's Signature (here only)

Surveyor's Signature

R. J. Fairley

Surveyor to Lloyd's Register of Shipping.

Builder's Signature (here only)

J. M. Gouven

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GENERAL REMARKS—

*Indrain Port all DB as in last week
m*

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. 183 ft., Bridge ☒ ft., Forecastle 24 ft.
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated

No. and Material of Decks and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) *one Deck Steel.*

Official No. 148071 ; Signal Letters _____ State if Machinery is fitted aft *No.*
If bottom of Vessel has been coated Inside *Yes* Outside *No* give particulars of paint or other composition
Peaks, Deep Tank and double bottom tanks: under cement washed. B.P. Tank under wash. Green paint. Tank top in B.L. bituminous enamel. Cement fillets in bottom - In Port space between cement. Outside paint on inside and outside.

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system.

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	47-3"	130	Fore peak tank,	14-33	59
Double bottom, under Engines and Boilers,	24-75	69	After peak tank,	14'-6	85
Double bottom, if under Engines only,			Deep tank, aft, <i>abreast funnel</i>	33-75	192
Double bottom, if under Boilers only,			Deep tank, forward,		
Double bottom, forward,	103-5	252	Other tanks, if fitted,		
Total capacity of double bottom		451	(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks 175.5

State whether the above have been tested as required by the Rules *Yes.*

Order for Special Survey No. 1373

Date 16. 11. 23

No. 61. in builder's yard.

DATES OF SURVEYS held while building

1923 Dec. 10. 11. 14. 17. 18. 28 (1924) Jan. 7. 8. 11. 14. 23. 25. 28. 29. 30 Feb. 1. 4. 5. 7. 8. 12. 13. 14. 15. 19. 20
22. 25. 27. 29. Mar. 3. 4. 5. 7. 10. 14. 18. 19. 21. 25. 27. 30. Apr. 2. 7. 10. 11. 14. 15. 25. 28. May 1. 4. 6.
9. 13. 14. 15. 16

Surveyor's Signature

Robert Fairley

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Total No. of Visits 58

Lloyd's Register Foundation