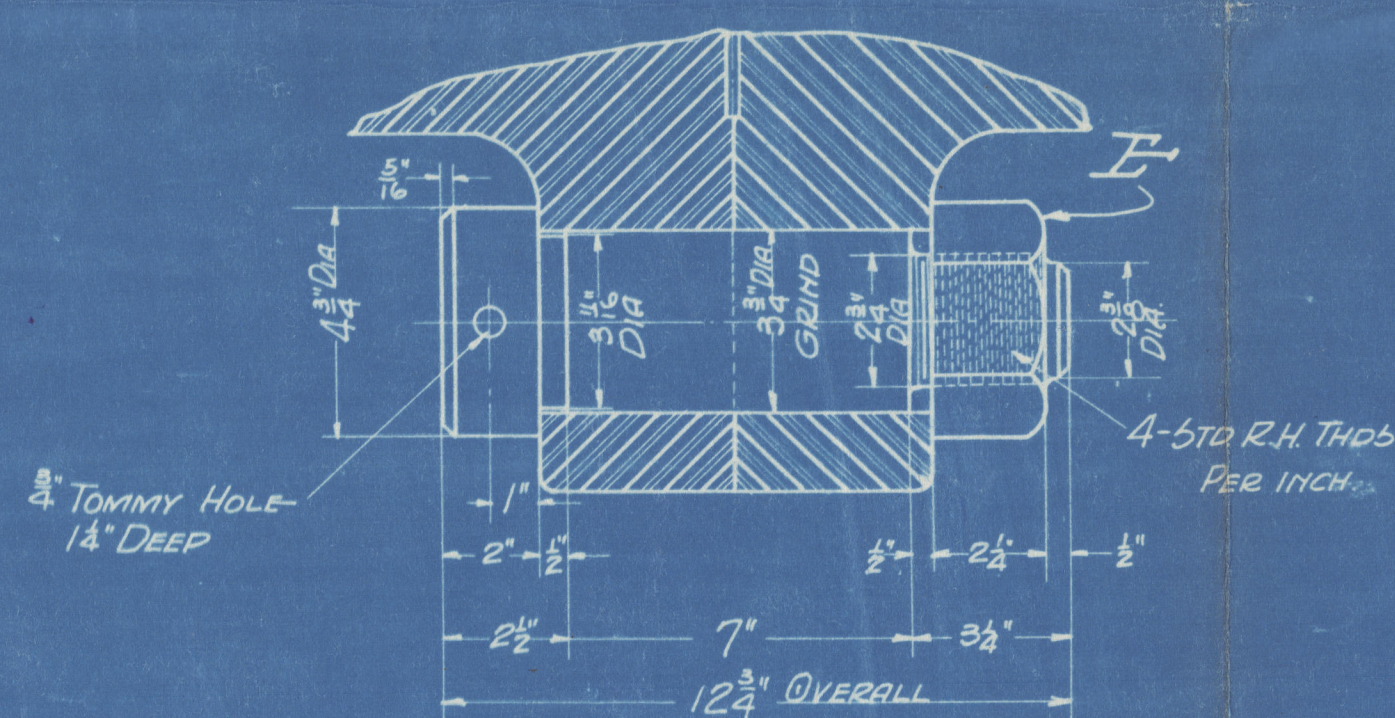
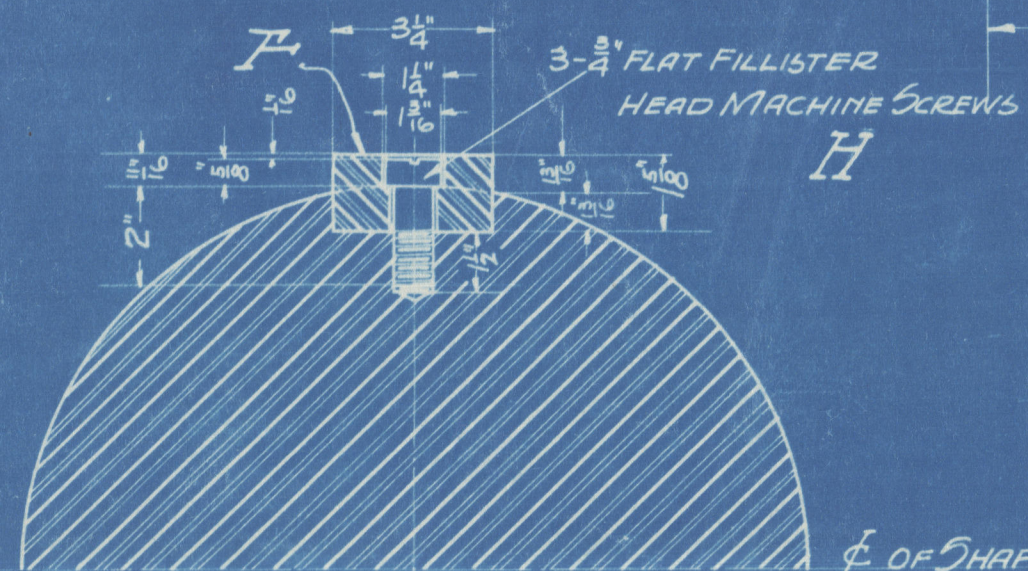
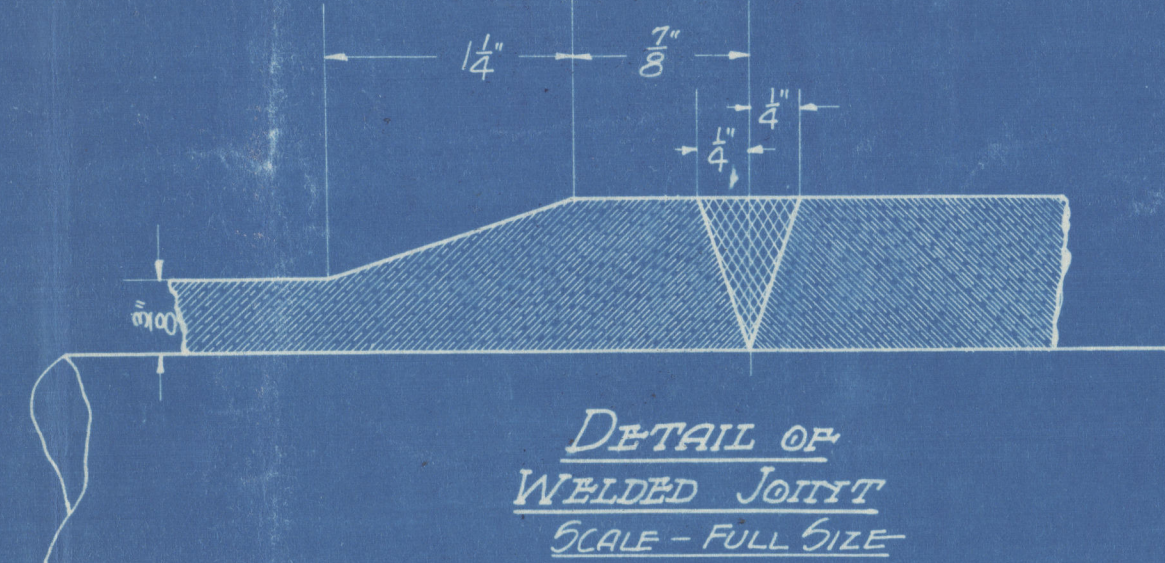
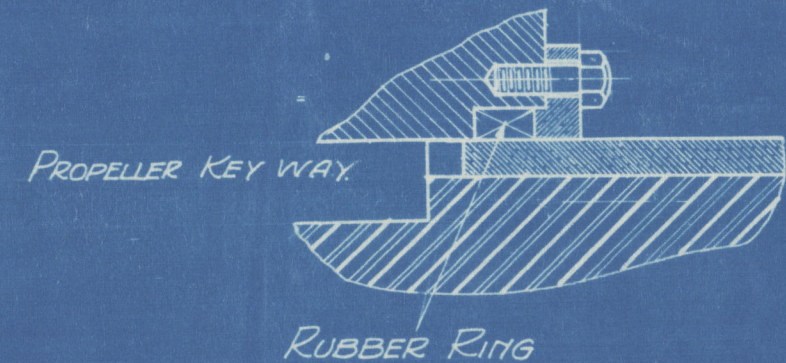


[illegible]

- NOTES:—

1. CENTER LINER TO BE CAST 2" LONGER THAN SHOWN
EXACT FINISHED LENGTH VARIES WITH FINAL LENGTH OF SHAFT
2. EXACT LENGTH TO BE GIVEN SHOP WHEN STEER POST HAS BEEN FACED & BORED
3. ALL COUPLINGS TO BE TURNED SMOOTH ALL OVER
4. LLOYD'S MARK ON FLANGES TO BE TRANSFERRED FROM ROUGH TO FINISHED
FLANGES & CHECKED BY INSPECTOR BEFORE ORIGINAL MARK IS TURNED OFF
5. SPIRE COUPLING BOLTS TO BE FINISHED ALL OVER WITH BODY LEFT .01"
LARGER IN DIA. THAN SHOWN ON DETAIL OF BOLT
6. ALL FORGINGS TO MEET "LLOYD'S REQUIREMENTS" & "AMERICAN BUREAU OF SHIPPING"
7. FINISHED WORK TO BE SUBJECT TO INSPECTION BY "LLOYD'S" & "AMERICAN BUREAU OF SHIPPING"

[illegible]

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