

LLOYD'S REGISTER OF SHIPPING,
909-10 GASCO BUILDING,

PORTLAND, OREGON

March 31, 1921.

The Secretary,
New York.

Dear Sir:-

With reference to your letter of March 21st regarding our Report No. 615 on the Steamer "SWIFTSURE", we have made corrections and additions to the Report as shown on the accompanying sheet.

We regret that these mistakes were made in this Report.

Yours very truly,

Walter Lang

WL:H

cc

LLOYD'S REGISTER
NEW YORK

REC'D APR - 6 1921

ANS'D _____



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Lloyd's Register
Foundation

W1146-0103 2

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ness of Floors at Ends

ng of Floors in E. & B. space

ng of Transverses at Ends

s in Double Bottom

rsed Frames in Double Bottom

Girder Angles in Double Bottom

om Transverses. Face Angles &
Shell Lugs

om Longitudinals Forward

e Transverses. Face Angles &
Shell Lugs at Ends

all Longitudinals ends

e Girders in Oil Tanks

llaring Arrangements

lkhead Webs

acing of Rivets in Tank Top

acing of Rivets in Bottom Long's

ouble Transverse Shell Lugs are
fitted as required

ower Bulkhead Stiffeners

hickness of Inside Butt Straps

scantlings of Lower Side Transverses

nd Deck Transverse Beams

Cofferdams have been tested

Fresh Water Tank in 'Tween Decks

Number of Bulkheads to Deck

.42"

E. S. 27 $\frac{3}{4}$ ". B. S. 4'-1"

9'-3" in E.S. 8'-2" B.S. Fore End 8'-4"

3 $\frac{1}{2}$ "x3 $\frac{1}{2}$ "x9.8 lbs.

Do.

3 $\frac{1}{2}$ "x3 $\frac{1}{2}$ "x11.1 lbs. to Tank Top. 3 $\frac{1}{2}$ "x3 $\frac{1}{2}$ "x
9.8 lbs. to Shell.

6"x3 $\frac{1}{2}$ "x.63 Single Face Angles
6"x6"x.44 Double Shell Lugs

15"x.40 Channel with 3 $\frac{1}{2}$ "x3 $\frac{1}{2}$ "x.44" Back
Bar

6"x6"x17.2 $\frac{1}{2}$ clips to Shell double to
Longitudinal No. 7.
Face Bar 6"x3 $\frac{1}{2}$ "x20.9 $\frac{1}{2}$ Single

As approved. Increased in Engine space.

2 at .40". 6"x3 $\frac{1}{2}$ "x15 lbs. Channel. Clips
to Floor 6 $\frac{1}{2}$ "x6 $\frac{1}{2}$ "x19.8 lbs. T
Shell Clips 3 $\frac{1}{2}$ "x3 $\frac{1}{2}$ "x.44"

3 Rows. Double Channels 6"x3 $\frac{1}{2}$ "x15 lbs.
9'2" apart.

2 at .40"

Double Riveted Seams 7/8" Rivets 3 $\frac{1}{2}$ "
apart.
Butts Double Riveted 3 $\frac{1}{2}$ " apart.

4 $\frac{1}{2}$ diameters for 9 Rivets. 6 diameters
elsewhere.
Under Deep Tank 4 $\frac{1}{2}$ diameters throughout.

Yes.

Channel Section as approved 12"x3 $\frac{1}{2}$ "x
30.6 lbs.
12"x32.7 lbs. in way of excess of Sheer.

.66"

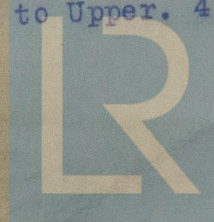
in accordance with amended plans.

Plate 24" x .50"
Face Angles 6"x3 $\frac{1}{2}$ "x.62" Single
Double Clips to Deck 5"x3 $\frac{1}{2}$ "x.50"
In accordance with amended plans.

Yes.

2 Fresh Water Tanks 29.8 tons. Total for
both.

10 to Upper. 4 to Main.



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