

LLOYD'S REGISTER OF SHIPPING,  
909-10 GASCO BUILDING,

PORTLAND, OREGON

March 31, 1921.

The Secretary,  
New York.

*cc*

LLOYD'S REGISTER  
NEW YORK

REC'D APR - 6 1921

ANS'D \_\_\_\_\_

Dear Sir:-

With reference to your letter of March 21st regarding our Report No. 615 on the Steamer "SWIFTSURE", we have made corrections and additions to the Report as shown on the accompanying sheet.

We regret that these mistakes were made in this Report.

Yours very truly,

*Walter Lang*

WL:H



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Lloyd's Register  
Foundation

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-0104 2

Thickness of Floors at Ends

.42"

Spacing of Floors in E. & B. space

E. S. 27 $\frac{3}{4}$ ". B. S. 4'-1"

Spacing of Transverses at Ends

9'-3" in E.S. 8'-2" B.S. Fore End 8'-4"

Thickness of Floors in Double Bottom

3 $\frac{1}{2}$ "x3 $\frac{1}{2}$ "x9.8 lbs.

Spaced Frames in Double Bottom

Do.

Girder Angles in Double Bottom

3 $\frac{1}{2}$ "x3 $\frac{1}{2}$ "x11.1 lbs. to Tank Top. 3 $\frac{1}{2}$ "x3 $\frac{1}{2}$ "x9.8 lbs. to Shell.

Angles from Transverses. Face Angles & Shell Lugs

6"x3 $\frac{1}{2}$ "x.63 Single Face Angles  
6"x6"x.44 Double Shell Lugs

Angles from Longitudinals Forward

15"x.40 Channel with 3 $\frac{1}{2}$ "x3 $\frac{1}{2}$ "x.44" Back Bar

Angles from Transverses. Face Angles & Shell Lugs at Ends

6"x6"x17.2 $\frac{7}{8}$  clips to Shell double to Longitudinal No. 7.  
Face Bar 6"x3 $\frac{1}{2}$ "x20.9 $\frac{7}{8}$  Single

Angles from Longitudinals ends

As approved. Increased in Engine space.

Angles from Girders in Oil Tanks

2 at .40". 6"x3 $\frac{1}{2}$ "x15 lbs. Channel. Clips to Floor 6 $\frac{1}{2}$ "x6 $\frac{1}{2}$ "x19.8 lbs. T  
Shell Clips 3 $\frac{1}{2}$ "x3 $\frac{1}{2}$ "x.44"

Spacing Arrangements

3 Rows. Double Channels 6"x3 $\frac{1}{2}$ "x15 lbs. 9'2" apart.

Bulkhead Webs

2 at .40"

Spacing of Rivets in Tank Top

Double Riveted Seams 7/8" Rivets 3 $\frac{1}{2}$ " apart.  
Butts Double Riveted 3 $\frac{1}{2}$ " apart.

Spacing of Rivets in Bottom Long's

4 $\frac{1}{2}$  diameters for 9 Rivets. 6 diameters elsewhere.  
Under Deep Tank 4 $\frac{1}{2}$  diameters throughout.

Double Transverse Shell Lugs are fitted as required

Yes.

Lower Bulkhead Stiffeners

Channel Section as approved 12"x3 $\frac{1}{2}$ "x30.6 lbs.  
12"x32.7 lbs. in way of excess of Sheer.

Thickness of Inside Butt Straps

.66"

Scantlings of Lower Side Transverses

in accordance with amended plans.

End Deck Transverse Beams

Plate 24" x .50"  
Face Angles 6"x3 $\frac{1}{2}$ "x.62" Single  
Double Clips to Deck 5"x3 $\frac{1}{2}$ "x.50"  
In accordance with amended plans.

Cofferdams have been tested

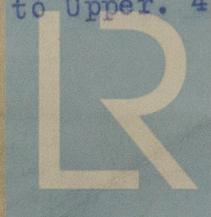
Yes.

Fresh Water Tank in 'Tween Decks

2 Fresh Water Tanks 29.8 tons. Total for both.

Number of Bulkheads to Deck

10 to Upper. 4 to Main.



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