

6.

For the information of Surveyors and the Committee only.

Received at

Office [6 JAN 1932]

Lloyd's Register of Shipping.

(Report on Vessel No. 52030 Port Glasgow)

The Sultan

No. SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by Messrs T. S. Forester & Sons Ltd of Sunderland for the Vessel No. 418, being built by Ailsa Shipbuilding Co of Troon have been inspected by me as set forth below and found to be, so far as can be seen, Sound

on Forgings or Castings.

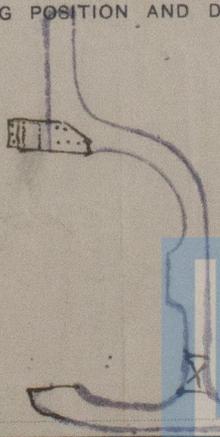
Lloyd's
No. 6287
JD 29.5.31

J Dale
Sunderland

	STERN FRAME.	RUDDER FRAME.	STEM.
Material	<i>Scrap iron</i>		
made	<i>Forged & smithed</i>		
annealed			
Dimensions	<i>6 x 4</i>		
Process on Inspection	<i>Forging & Smithing</i>		
When Inspected	<i>29.5.31</i>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Stress per square inch			
Elongation per cent.			
Bending Test—			
Angle before fracture			
Impact Test—			
Height from ground			
Welding Test—			
made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

No Welds



Fee (if any chargeable) £
To be paid at

Scaph.

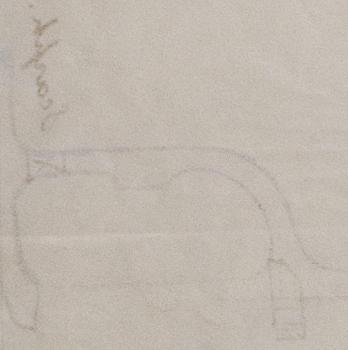
Lloyd's Register
Foundation

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

W1147-0020

Stempame
1/5 The Sultan
Aika Saco
No. 418

GLASCOW REPORT No. 52030



13.2.25

13.2.25
1.2 x 2
cutback & angle
addition & angle

2.2.25
1.2 x 2

1.2.25
1.2 x 2



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Lloyd's Register
Foundation

50140

414